ALUMAX
BATH ENCLOSURES
by Sapa

ProLine PL60 - PL70 - PL80
RETURN PANEL SUPPLEMENT

G03000000
7-1-13

Three-Year Limited Residential Warranty

Alumax Bath Enclosures by Sapa is pleased to warrant to its dealers and residential customers that the products supplied by it shall be free from defects in material and workmanship for three (3) years from purchase of the product, provided they are installed and maintained according to the manufacturer's recommended practices and installation instructions.[1] The Alumax Limited Warranty applies to the original residential owner only, and is not transferable.

**Proof of Purchase and/or Registration of the product required for warranty coverage.
Registration instructions accompany the product or available at www.alumaxshowerdoor.com.**

What Will Alumax Do?
Alumax will repair or replace, at its discretion, any product found to be defective in material or workmanship during the applicable warranty period. Labor is not included. In the case of discontinued products subject to warranty coverage, Alumax reserves the right to substitute comparable product of equivalent function.

What is Not Covered?
This limited warranty applies only to materials and workmanship supplied by Alumax. This limited warranty does not cover glass (claims of glass breakage are excluded) or outside fabrication provided by others. It excludes all wear items and does not cover defects caused by improper installation of the product. Laws and building and safety codes governing the design and use of bathrooms vary widely. Alumax does not control the selection of product, configurations, operating hardware or glazing materials, and assumes no responsibility for such.

ALUMAX DOES NOT MAKE ANY OTHER REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT ANY IMPLIED WARRANTIES ARE IMPLIED UNDER STATE LAW, SUCH WARRANTIES ARE LIMITED TO THE DURATION OF THE APPLICABLE LIMITED WARRANTY TIME FRAME OF THREE (3) YEARS.

IN NO EVENT SHALL ALUMAX BE LIABLE FOR SPECIAL, DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOSS OF USE OR PROFITS, PERSONAL INJURY, OR DAMAGE TO OTHER PROPERTY.

Some states do not allow the exclusion or limitation of implied warranties, or the exclusion or limitation of special, incidental or consequential damages, therefore these limitations and exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

How do You Get Warranty Assistance?
To make a claim under the terms of this Limited Warranty, contact your local Alumax Dealer or call or write Alumax Consumer Service at 800-643-1514, 248 W. Greene St., Magnolia, AR 71753. Proof of Purchase and/or Registration of the product is required for warranty coverage.

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[1] The manufacturer's recommended practices and installation instructions are available at www.alumaxshowerdoor.com, by contacting your local Alumax Dealer, or by calling or writing Alumax Customer Service at 800-643-1514, 248 W. Greene St., Magnolia, AR 71753.

August 18, 2014

!WARNINGS!

Alumax Bath Enclosures by Sapa are intended to be installed by experienced installers. If you need assistance with installation, or locating an experienced installer, contact Alumax Consumer Service at 800-643-1514. Ensure that the bath enclosure is installed appropriately. Improper installation can lead to breakage, damage or improper performance of the bath enclosure.

Wear safety glasses when drilling or cutting to avoid injury to the eyes.

When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the surface glaze so the drill can start without skidding. A skidding drill can cause damage to the surface and can be dangerous (risk of personal injury).

Use caution and proper technique whenever using tools to avoid damage to property and/or personal injury.

Shower doors are not water-tight. They are designed to prevent leaks under normal shower conditions. Excessive water pressure or directing the shower directly at the door can result in leaks.

Do not hang on towel bars or handles or use them to support your weight getting in and out of the bathtub or shower. Towel bars and handles are not intended to be used as grab bars for assistance getting in and out of the shower or bathtub. They are not intended to support a person's weight and could break.

Do not use excessive force when opening and closing shower doors. Excessive force could lead to glass breakage or other damage to the enclosure.

!GLASS WARNINGS!

TEMPERED GLASS CANNOT BE CUT. Attempting to cut tempered glass will result in the glass breaking or shattering.

USE CAUTION WHEN HANDLING GLASS PANELS. Safety tempered glass is very resistant to breakage, but it can still break if unequal pressure is placed on it during installation (or if cutting of the glass is attempted). In addition, the sharp corners of the panels can damage tile and floor coverings or cause injury.

BEFORE BEGINNING INSTALLATION

Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check for small hardware bags that tend to fall into the bottom of the box. If any parts are damaged or missing, refer to the descriptions noted in the instructions when contacting your dealer for replacements.

To install your Alumax Bath Enclosure by Sapa, you will need the following: tape measure, level, #2 Phillips screwdriver, flat screwdriver, drill, 1/8", 7/64" and 3/16" drill bits, hacksaw, pencil, and caulking (clear silicone recommended). Optional tools include a miter box for cutting parts to length, files, center punch and masking tape.

NOTE: Before beginning installation, check the tub rim for level and both walls for plumb. If either are off more than ¼" to 3/8", you may want to contact your dealer for tapered fillers which can be used to level the tub track or plumb the wall jams.

CARE AND CLEANING

The simplest and preferred method of cleaning your unit is by washing it with clean water and drying with a soft cloth.
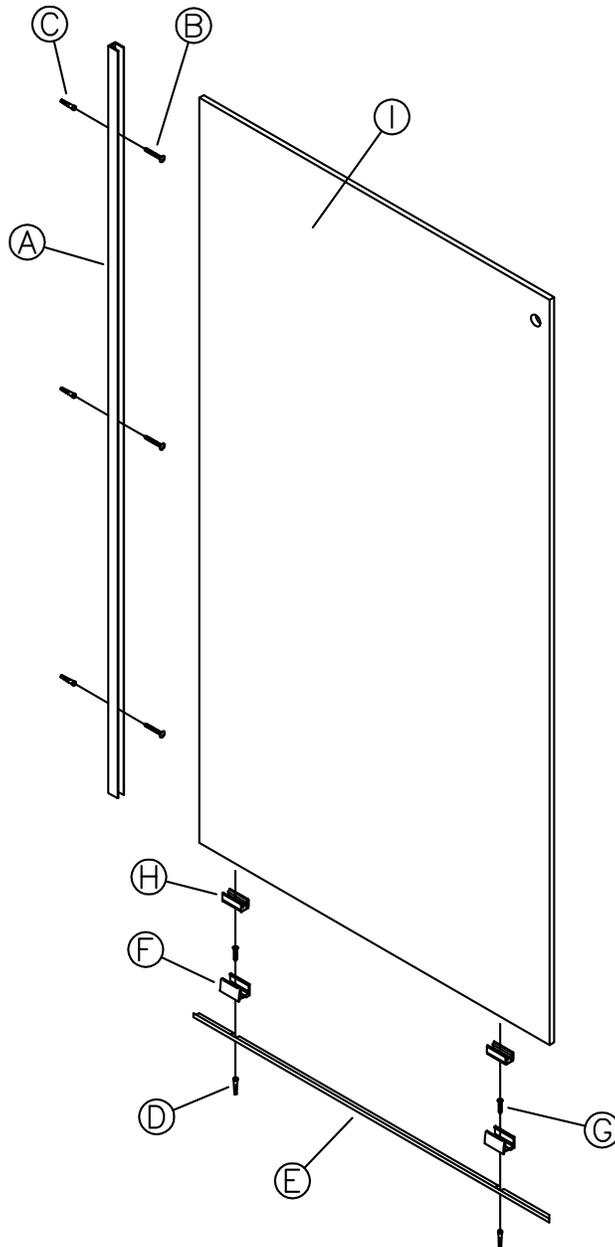
If soil is still present after drying, a non-abrasive cleanser with a pH of seven to eight may be used. Comet Bathroom Cleaner® has been tested and is recommended by the Bath Enclosure Manufacturers Association (BEMA).

DO NOT USE SCOURING PADS, SHARP INSTRUMENTS, BLEACH OR ACID-BASED CLEANSERS TO CLEAN THE UNIT AS THEY MAY DAMAGE THE UNIT.

PL RETURN PARTS LIST

A   SC-658 Wall Jamb
B   * Wall Jamb Screw
C   * Wall Jamb Anchor
D   Glass Clip Anchor
E   Return Threshold
F   Glass Clip
G   Glass Clip Screw
H   Glass Clip Vinyl
I   Glass Return Panel
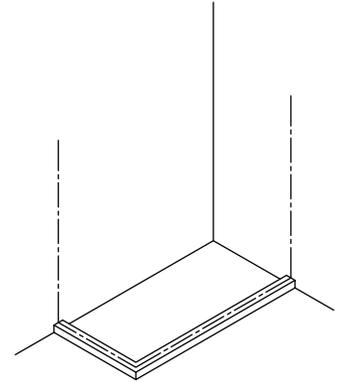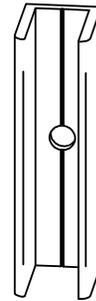
  * Not Supplied by Alumax

Notes:

This is a two person installation.

All marks made on tile, marble or fiberglass should be made lightly in pencil so they can be removed after the installation is complete. An optional method is to use masking tape on the walls and sill that can be removed as the installation progresses.
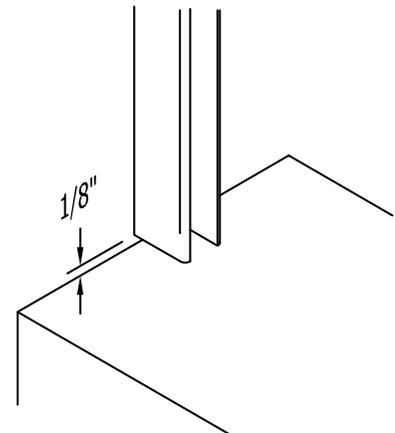
1 Establish Centerline – Lightly, mark the centerline of the unit on the sill and up the walls of the shower stall.
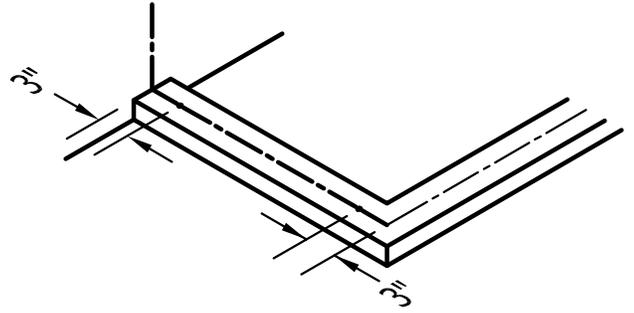
2 Wall Jamb Installation Preparation – Cut the SC-658 Wall Jamb [A] to the unit height minus 1/8". Drill three holes along the center of the channel of sufficient size to clear the Wall Jamb Screws [B] (not supplied by Alumax) you are using to mount the Wall Jamb to the wall. There is a v-groove down the middle of the channel on the inside of the profile to help keep the holes centered. Drill one hole in the middle and the other two should be drilled six inches from each end. Countersink the holes if a flat head screw is being used.
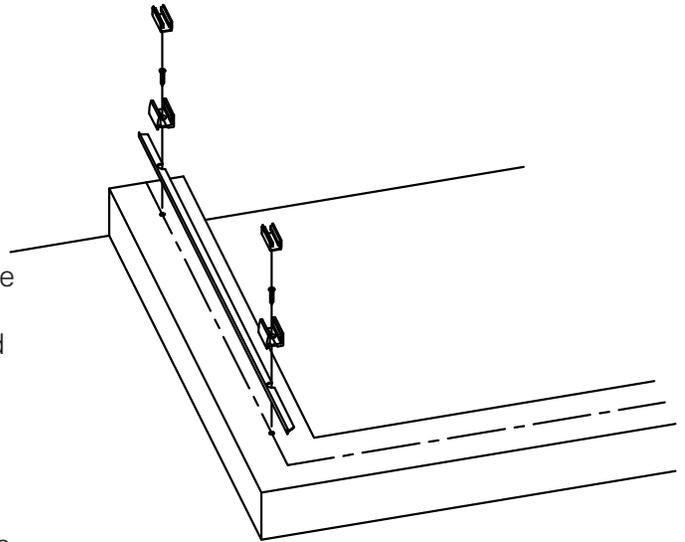
3 Mark the Wall Jamb Location – Place the SC-658 Wall Jamb [A] against the return wall with the holes lined up with the centerline marked in Step 1, and raise it up 1/8". Mark the center of all 3 holes on the centerline. Remove the wall jamb and drill all 3 locations for the Wall Anchors [C] (not supplied by Alumax) you are using to mount the wall jamb. Clean the holes. Insert the wall anchors, but do not install the wall jamb at this time.
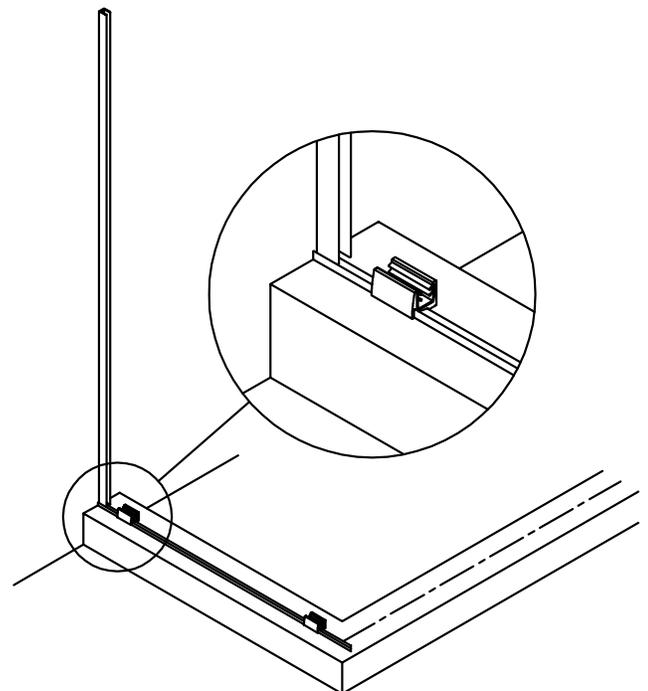
1/8"

4 Return Clip Location - Mark the return centerline approximately three inches from the wall and the front centerline. Drill both locations 9/32". Clean the holes and sill of debris, squirt a little silicone into the holes and insert the Glass Clip Anchors [D].
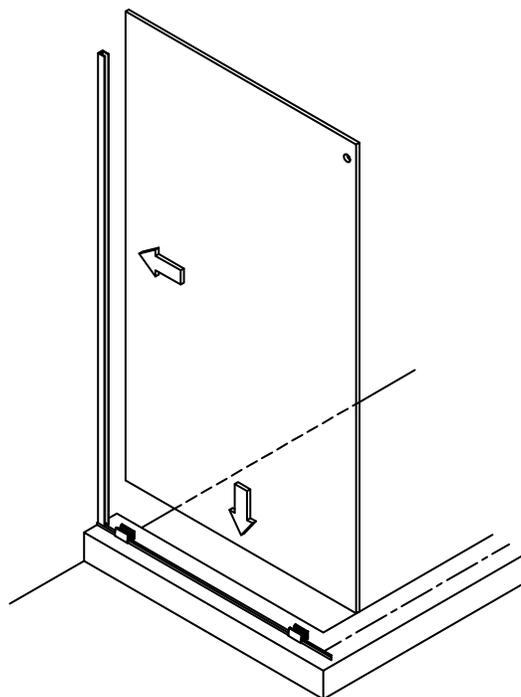

5 Threshold and Clip Installation – The Return Threshold [E] will need to be miter cut on one end, to meet up with the front threshold, and square on the other. Shown is the miter cut for a left hand return panel. The finished length varies depending on the unit being installed. For a PL60 or PL80 it is the return centerline plus 1-3/8". For a PL70 the length is the return centerline plus 1-1/16". Once properly cut place the Return Threshold on the sill next to the holes you drilled in step 4 with the square end against the return wall. Transfer the hole locations to the threshold. Notch or drill a 3/8" hole for the screws to pass through. Place the threshold on the sill and place the Glass Clips over it, aligned with the holes. Tape the threshold in place and lightly trace the inside edge. Remove the tape, clips and threshold. Run a bead of caulk on the bottom of the Threshold and replace it on the sill, using the marks to line it up. Install the glass clips over the threshold using the Glass Clip Screws [G] provided. Install the Glass Clip Vinyl into the clips.
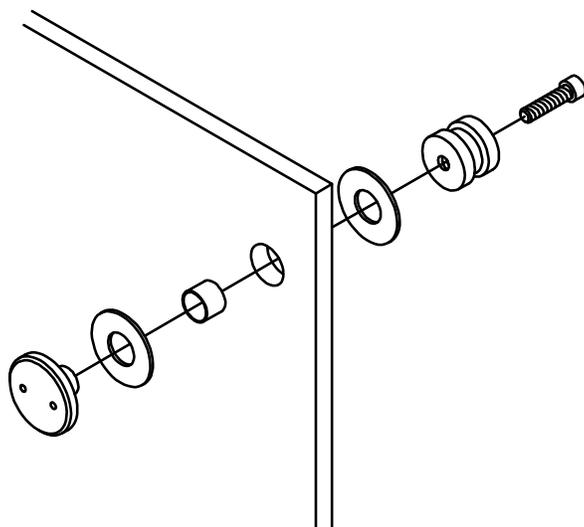

6 Wall Jamb Installation – Mount the SC-658 Wall Jamb [A] to the return wall, making sure that it is on top of, and inside the threshold.

7 Return Panel Installation – You will need a light mark outside of the centerline, to determine where the outer edge of the Glass Return Panel [I] is. The mark should fall on the miter cut in the threshold. For a PL60, that mark should be 1-3/16". For a PL70 the mark should be 7/8". For a PL80 the mark should be 1-1/8". Orient the Glass Return Panel so that the return mount hole is toward the front of the enclosure. Slide the vertical edge of the glass into the SC-658 wall jamb. Line up the outside, vertical edge with the mark you just made and set the bottom edge of the glass into the Glass Clips.

8 Install the return mount through the hole in the return glass panel. A PL60 return mount is shown, for reference.

Things to Remember – There are two things to take into account during the installation of the "front" of the shower door.

· There will only be one wall mount bracket used. The other support for the header bar being the return mount (step 8).

· The threshold for the front of the shower door will be longer than described in the standard installation instructions, and will need to be miter cut to match the return threshold. To determine the length of the front threshold, measure the width from the wall, to the pointed tip of the return threshold. Cut the front threshold to that length, and proceed as described in the standard installation instructions.