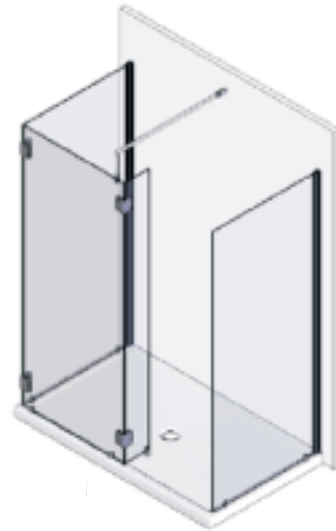
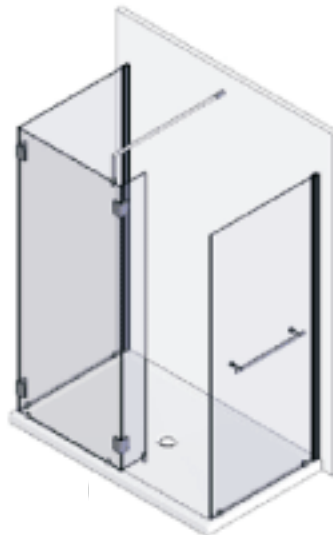




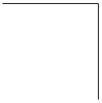
**L-303X-32**



**L-423X-32**



**L-423TBX-32**



Please keep this manual and product code number for future reference  
and replacement parts ordering if necessary.



2 PEOPLES REQUIRED

#### GENERAL INSTRUCTIONS

- Read this manual carefully and completely before proceeding.
- It is recommended that you wear safety glasses at all times during the installation.

#### INSTALLATION OVER CERAMIC TILES

- Silicone should be used to seal the gap where the ceramic tiles meet the fixed panel.
- If your shower door is to be installed over ceramic tiles, the tiles should lay completely under the wall jamb.

#### NOTICE

- Caulking: no sealant is required inside the shower. Unless otherwise stated.
- Some models are equipped with clear sealing gaskets.

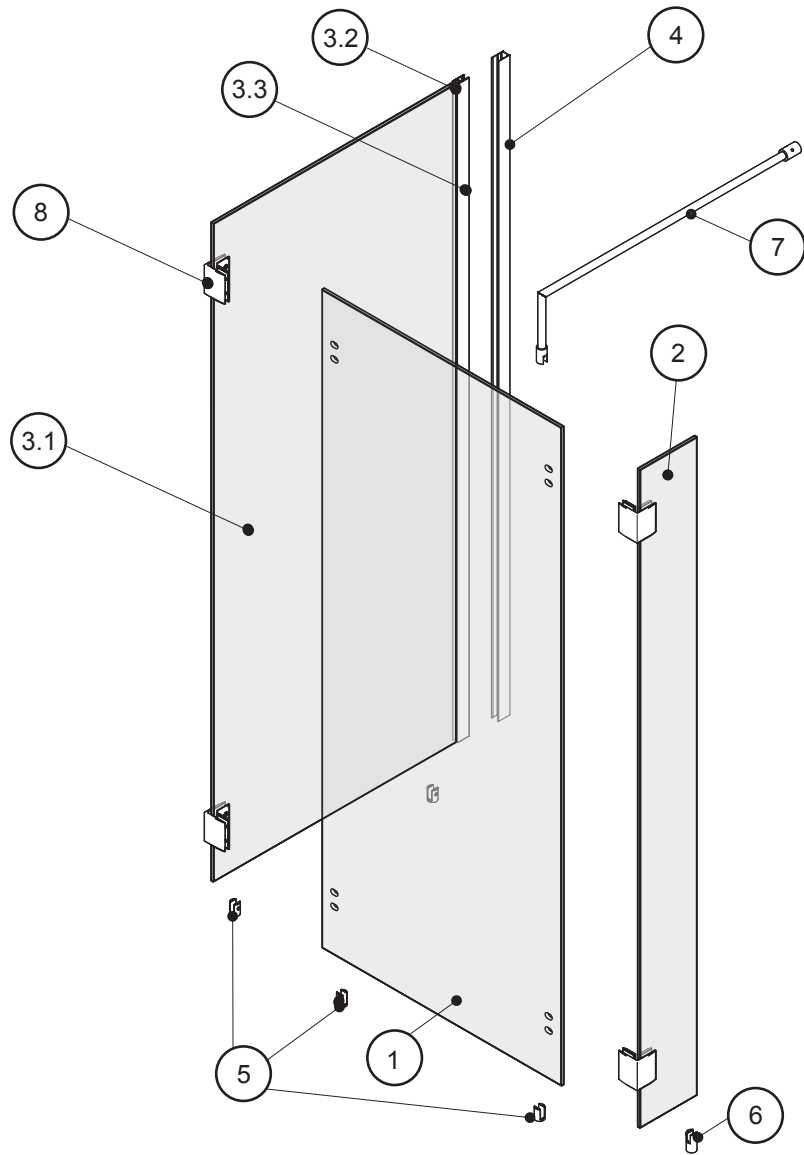
#### CARE FOR YOUR SHOWER DOOR

- Never use scouring powder pads or sharp instruments on metal pieces or glass panels.  
An occasional wiping down with a mild soap diluted in water is all that is needed to keep the panels and aluminum parts looking new .
- We recommend wiping the glass panels with a squeegee after each use.

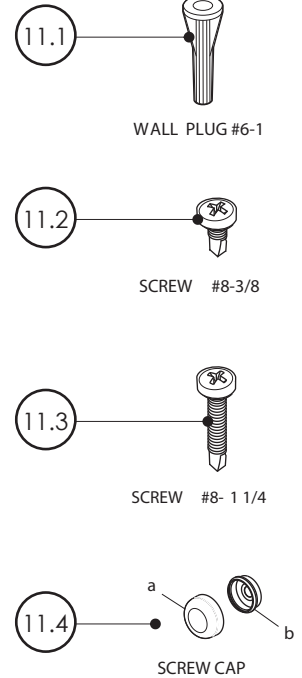
Product specifications are subject to change  
without notice.

303X

## PARTS LISTING



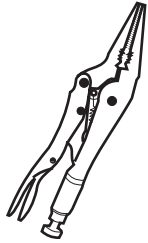
## HARD WARE



ITEM #	PARTS	QTY
1	FIXED PANEL	1
2	SMALL RETURN PANEL	1
3.1	RETURN PANEL	1
3.2	GASKET	1
3.3	EXPANDER	1
4	WALL JAMB	1
5	BOTTOM GLASS CLIP	4
6	LONG BOTTOM CLIP	1
7	SUPPORT BAR	1
8	CORNER CLIP	4
11	HARDWARE	
11.1	WALL PLUG #6-1	4
11.2	SELF DRILLING SCREW #8-3/8	3
11.3	SELF DRILLING SCREW #8-1 1/4	3
11.4	SCREW CAP #8/8	4

303X

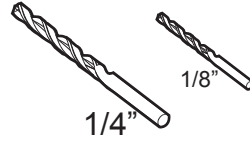
## TOOLS AND MATERIALS REQUIRED



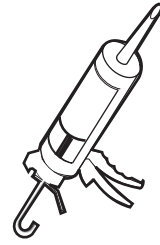
LONG NOSE LOCKING PLIER



SCREWDRIVERS



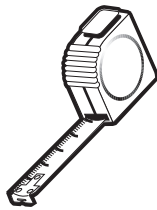
ACRYLIC DRILL BIT



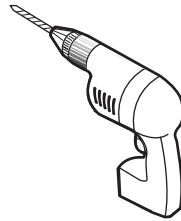
SILICONE



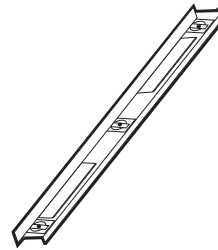
PENCIL



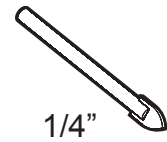
TAPE MESURE



DRILL



LEVEL



CERAMIC TILE DRILL BIT

## INSTRUCTION OF COMPONENTS

- ☒ Return panel
- ☒ Bottom clips

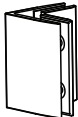


see page 7-8

- ☒ Support bar

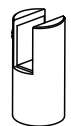
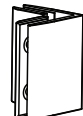
see page 1 1-12

- ☒ Front panel
- ☒ Corner clips
- ☒ Bottom clips

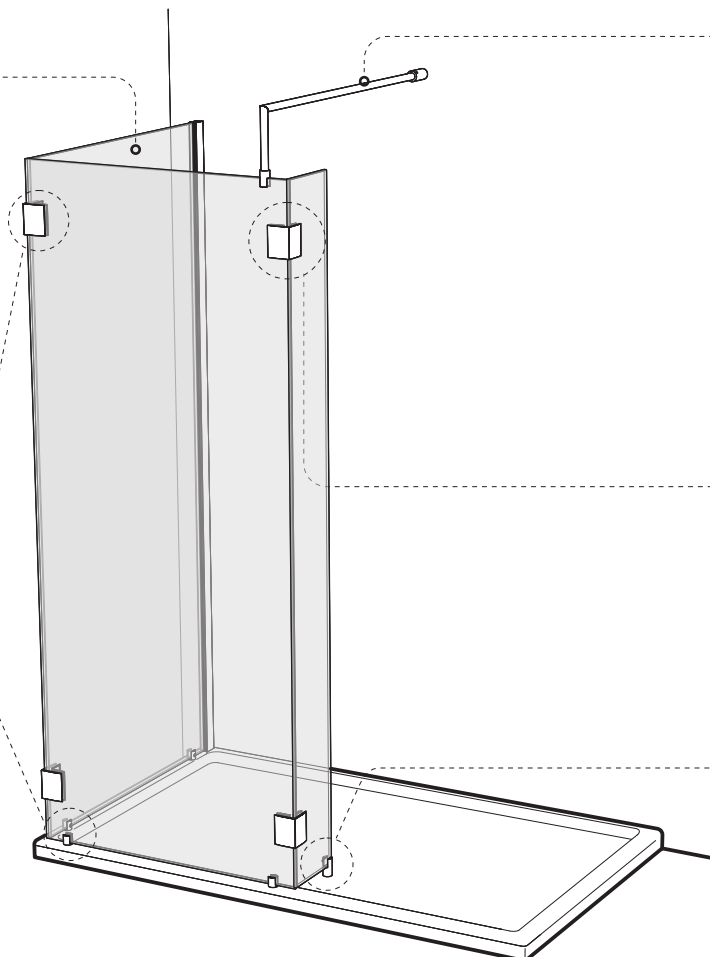


see page 9-10

- ☒ Small fixed panel
- ☒ Corner clips
- ☒ Long bottom clip

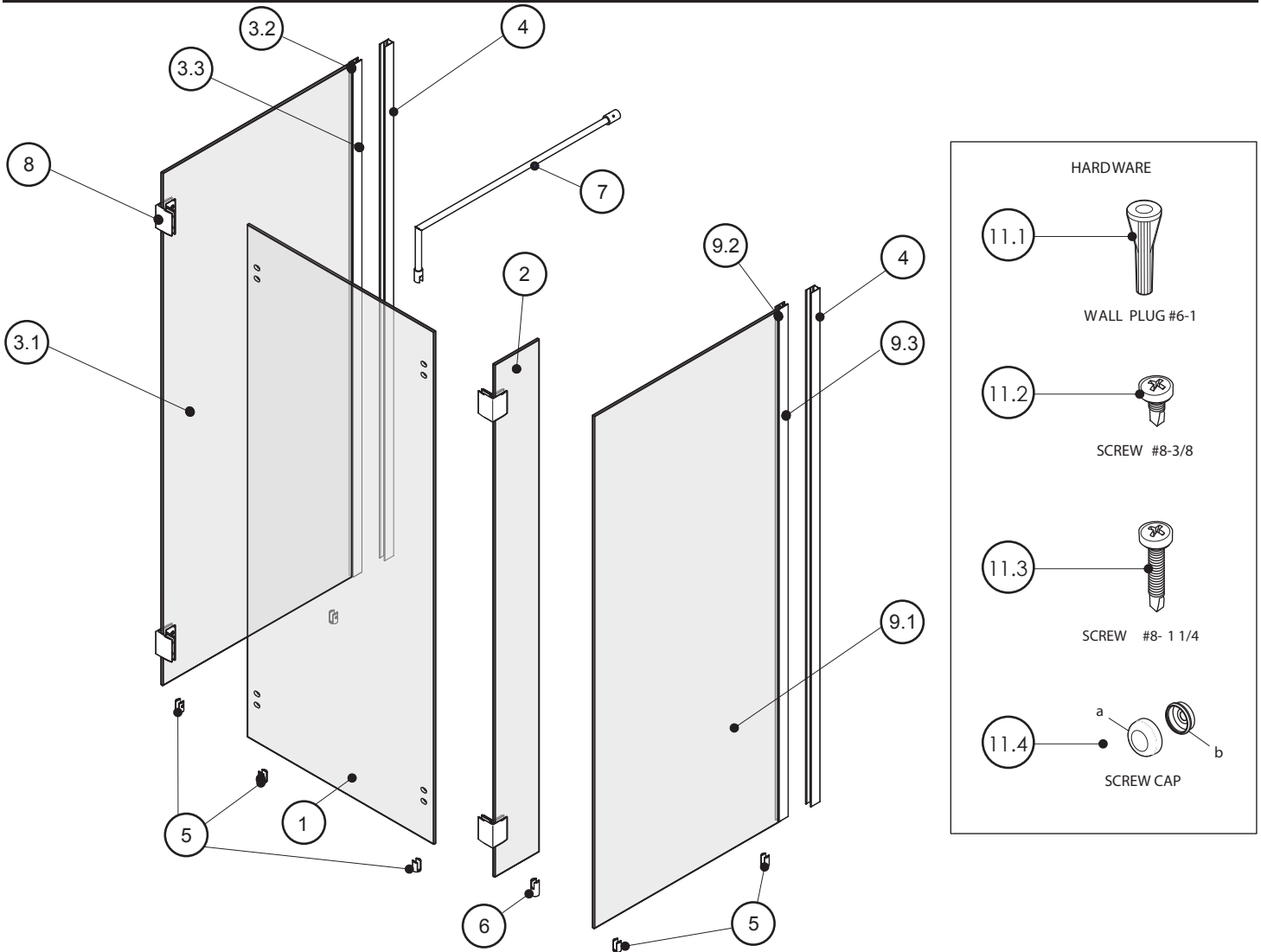


see page 13-14



423X

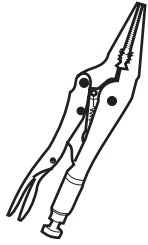
## PARTS LISTING



ITEM #	PARTS	QTY
1	FIXED PANEL	1
2	SMALL RETURN PANEL	1
3.1	RETURN PANEL	1
3.2	GASKET	1
3.3	EXPANDER	1
4	WALL JAMB	2
5	BOTTOM GLASS CLIP	6
6	LONG BOTTOM CLIP	1
7	SUPPORT BAR	1
8	CORNER CLIP	4
9.1	RETURN PANEL	1
9.2	GASKET	1
9.3	EXPANDER	1
11	HARDWARE	
11.1	WALL PLUG #6-1	8
11.2	SELF DRILLING SCREW #8-3/8	6
11.3	SELF DRILLING SCREW #8-1 1/4	6
11.4	SCREW CAP #8/8	8

423X

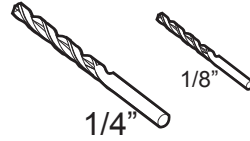
## TOOLS AND MATERIALS REQUIRED



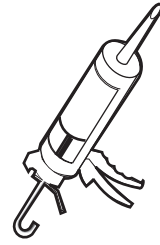
LONG NOSE LOCKING PLIER



SCREWDRIVERS



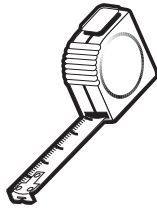
ACRYLIC DRILL BIT



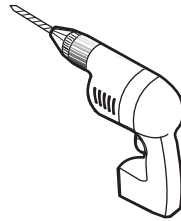
SILICONE



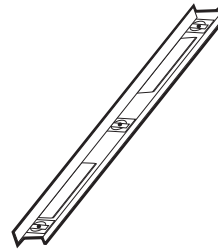
PENCIL



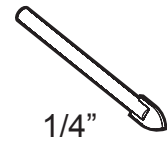
TAPE MESURE



DRILL



LEVEL



CERAMIC TILE DRILL BIT

## INSTRUCTION OF COMPONENTS

Return panel  
Bottom clips

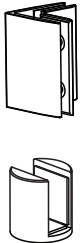


see page 7-8

Support bar

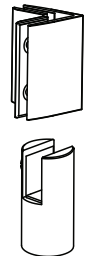
see page 1 1-12

Front panel  
Corner clips  
Bottom clips

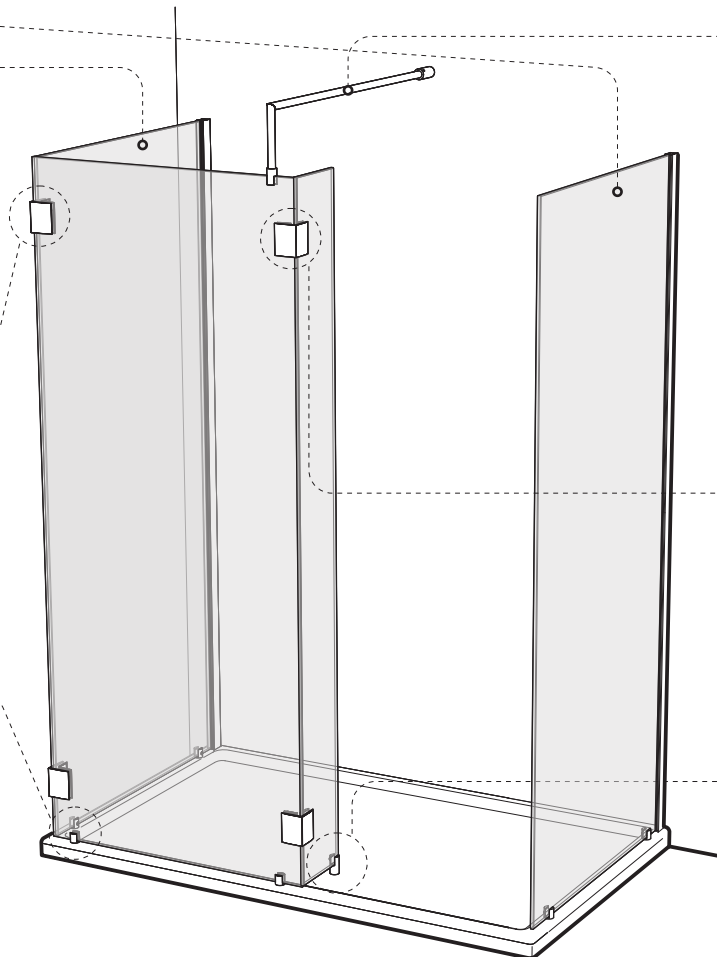


see page 9-10

Small fixed panel  
Corner clips  
Long bottom clip

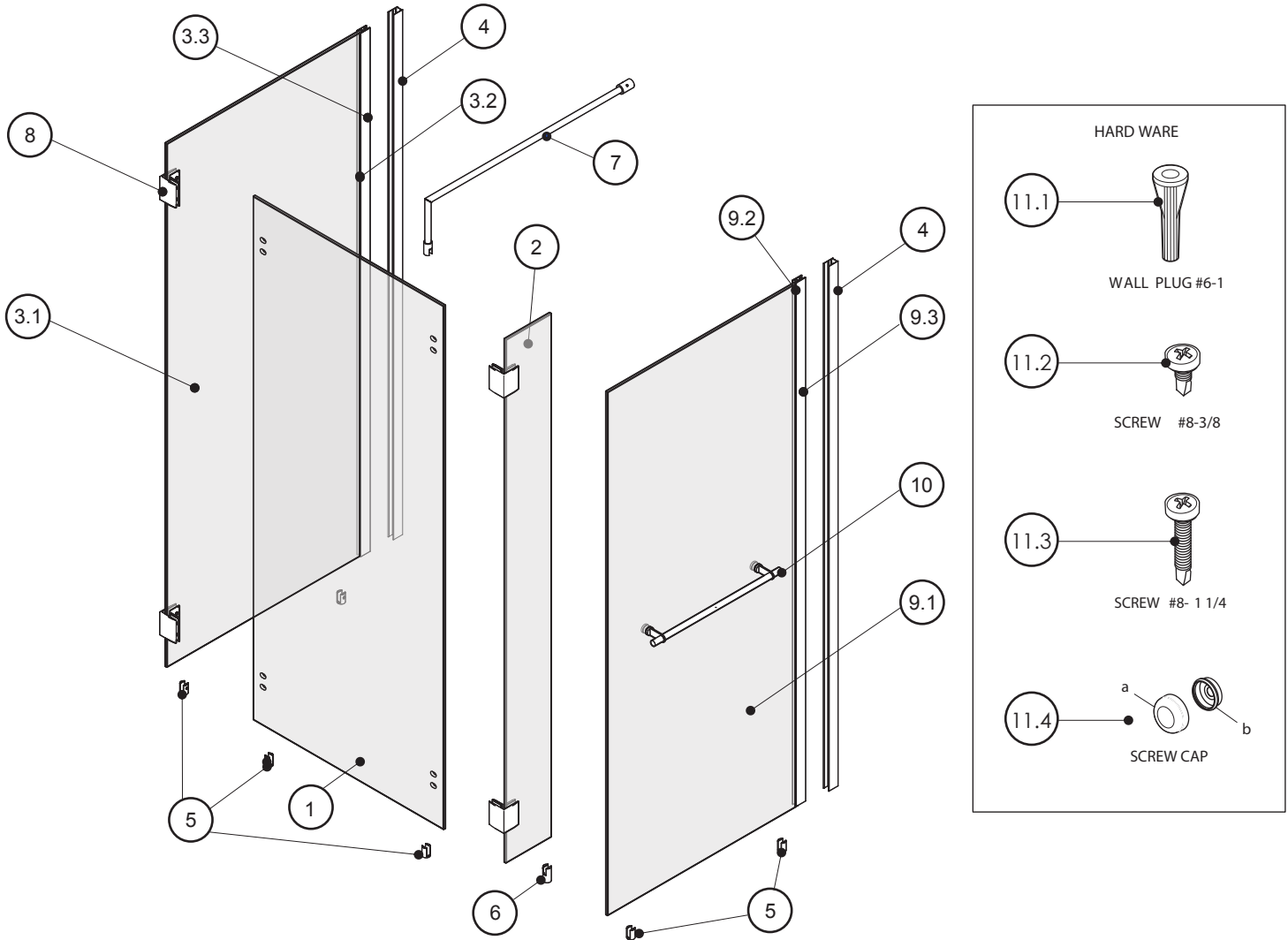


see page 13-14



423TBX

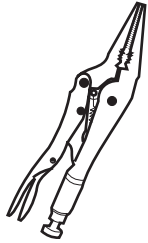
## PARTS LISTING



ITEM #	PARTS	QTY
1	FIXED PANEL	1
2	SMALL RETURN PANEL	1
3.1	RETURN PANEL	1
3.2	GASKET	1
3.3	EXPANDER	1
4	WALL JAMB	2
5	BOTTOM GLASS CLIP	6
6	LONG BOTTOM CLIP	1
7	SUPPORT BAR	1
8	CORNER CLIP	4
9.1	RETURN PANEL	1
9.2	GASKET	1
9.3	EXPANDER	1
10	TOWEL BAR	1
11	HARDWARE	
11.1	WALL PLUG #6-1	8
11.2	SELF DRILLING SCREW #8-3/8	6
11.3	SELF DRILLING SCREW #8-1 1/4	6
11.4	SCREW CAP #8/8	8

423TBX

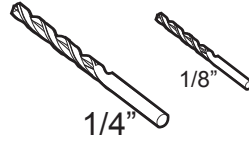
## TOOLS AND MATERIALS REQUIRED



LONG NOSE LOCKING PLIER



SCREWDRIVERS



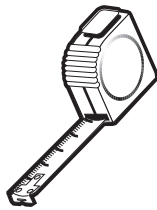
ACRYLIC DRILL BIT



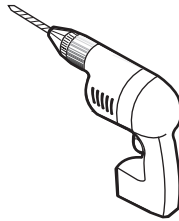
SILICONE



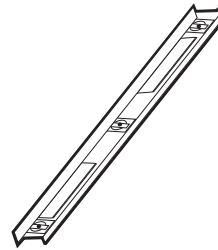
PENCIL



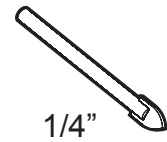
TAPE MEASURE



DRILL



LEVEL



CERAMIC TILE DRILL BIT

## INSTRUCTION OF COMPONENTS

Return panel  
Bottom clips



see page 7-8

Support bar

see page 1 1-12

Towel bar

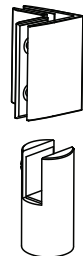
see page 16

Front panel  
Corner clips  
Bottom clips

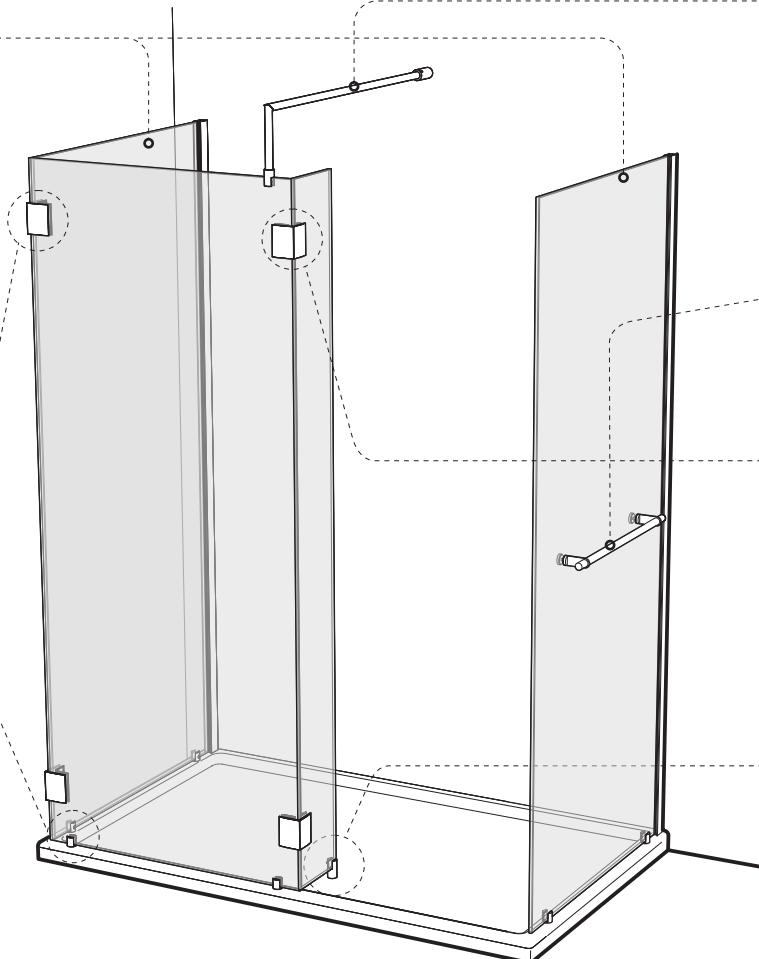


see page 9-10

Small fixed panel  
Corner clips  
Long bottom clip



see page 13-14



## 1

## RETURN PANEL INSTALLATION

THIS INSTALLATION PROCEDURE APPLIES FOR ALL RETURN PANELS INSTALLATION REGARDLESS QUANTITY OR ADDITIONAL FIXTURE AS TOWEL BAR.

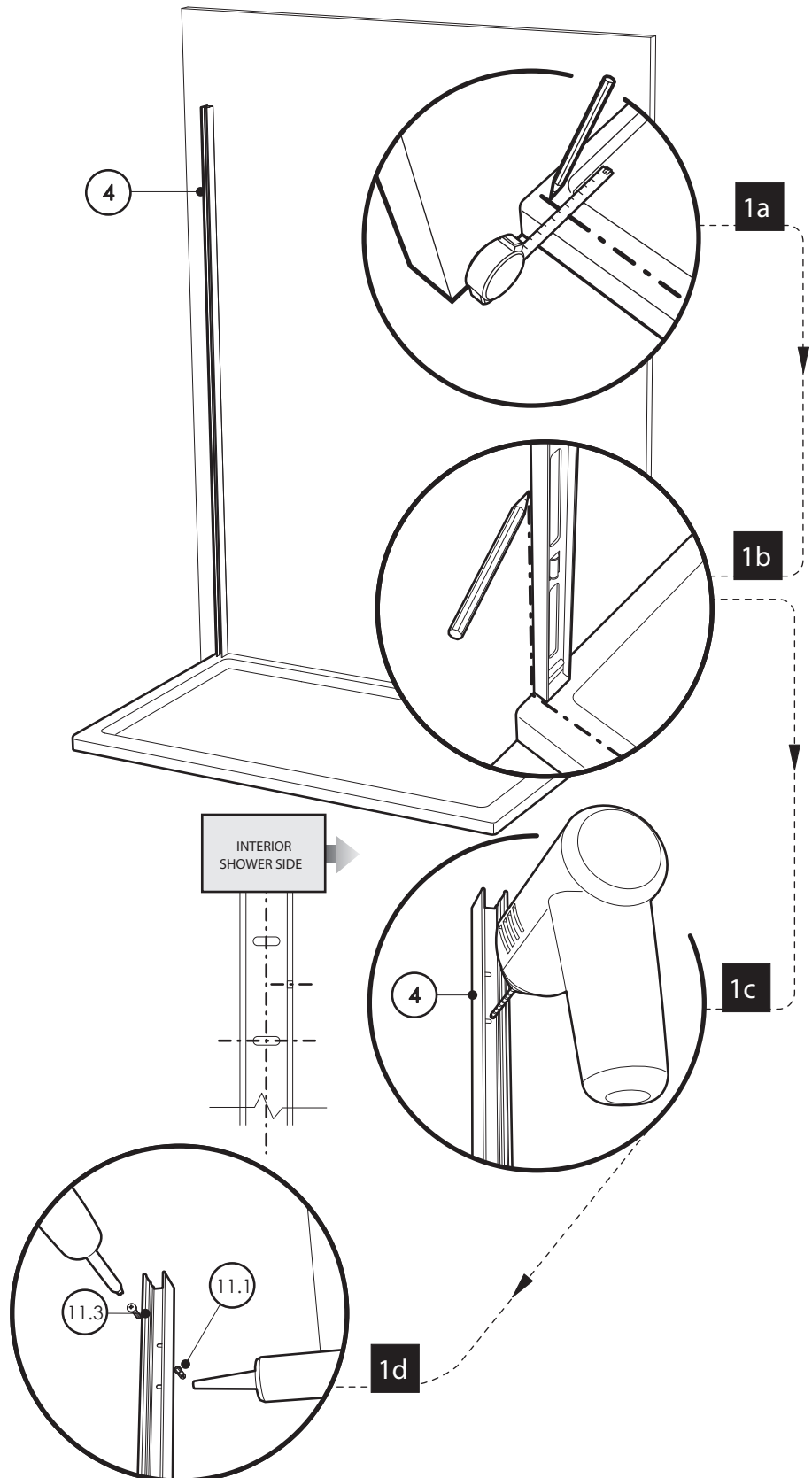
- 1a. Using a measuring tape, mark the center of the threshold of the base.

- 1b. Using the marking established in the previous step, run a second line up the wall. Use a level to ensure verticality of this line.

- 1c. Place the wall jamb (4) onto the wall while ensuring that the wall jamb slotted holes are centered to the center line. The side holes of the wall jamb should face the interior of the shower .

Drill holes using a  $\varnothing 1/8 \frac{1}{2}$  drill bit, through the wall using the wall jamb slotted holes as reference.

- 1d. Insert a drop of silicone into each hole made in the previous step. Insert a wall plug (11.1) into each hole and from there the wall jamb can be repositioned and permanently fastened using self drilling screws #8-1 1/4 (11.3).



1

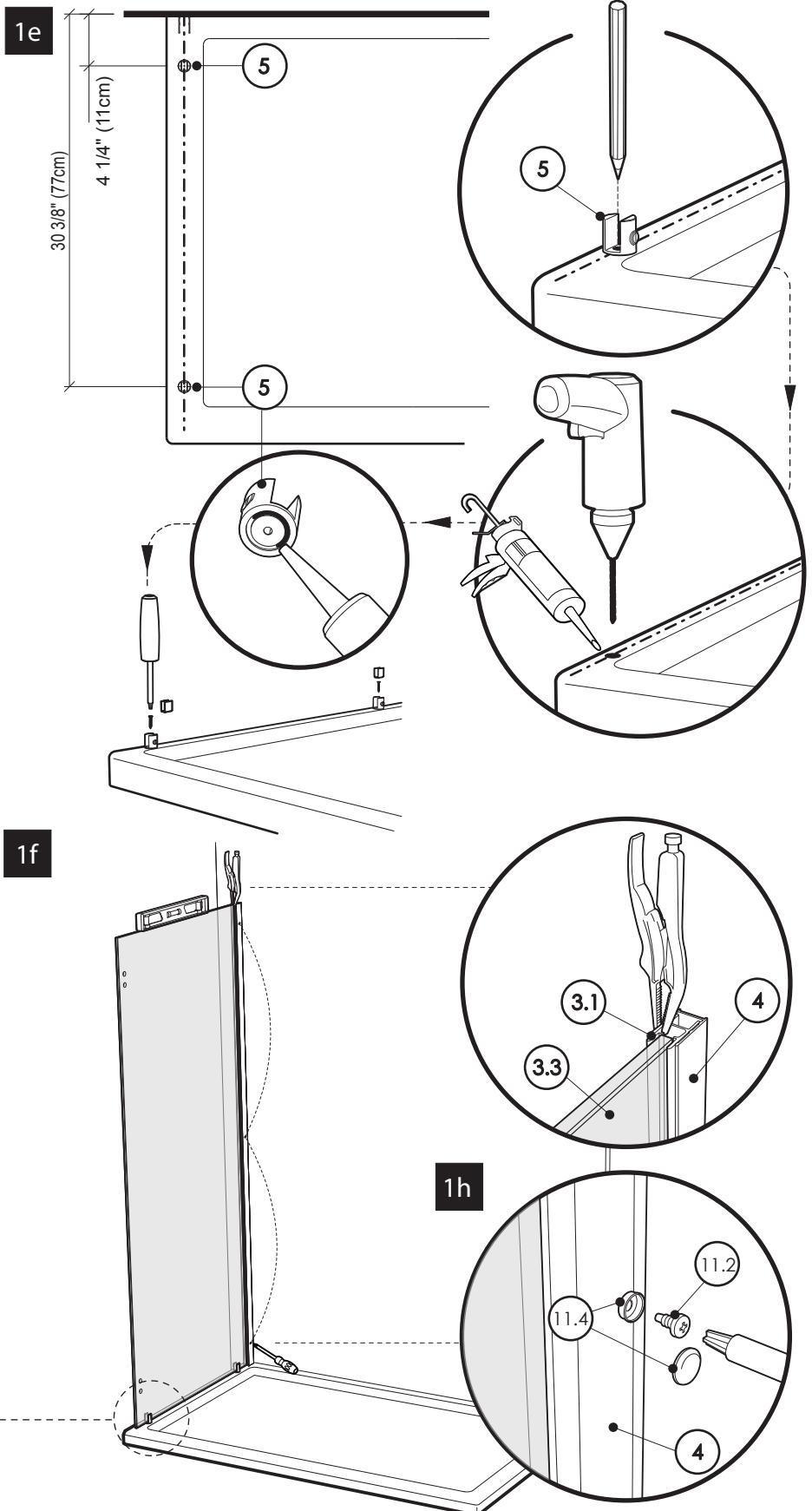
## CONTINUED

- 1e. Place the bottom clips (5) for return panel on the line traced previously following dimension shown on the plan view . Mark the screw location. Remove temporary the bottom clips to drill the base using #1/8" drill bit. Put silicone onto the bottom clip bottom face groove and around the hole. Finally , fasten the bottom clips to the base using the provided screws. Place the gaskets into bottom clips slots.

- 1f. Slide the return panel assembly into the wall jamb (4) and through the bottom clips slots. Once the return panel has been adjusted, secure the expander (3.1) (9.1) to the wall jamb (4) by using a clamp to keep the return panel leveled.

- 1g. Tighten the bottom clips set screws(5).

- 1h. Secure the wall jamb (4) to the expander (3.1) (9.1) by using #8- 3/8 screws (11.2), as well as screw caps (11.4)



8

1g

1h

## 2

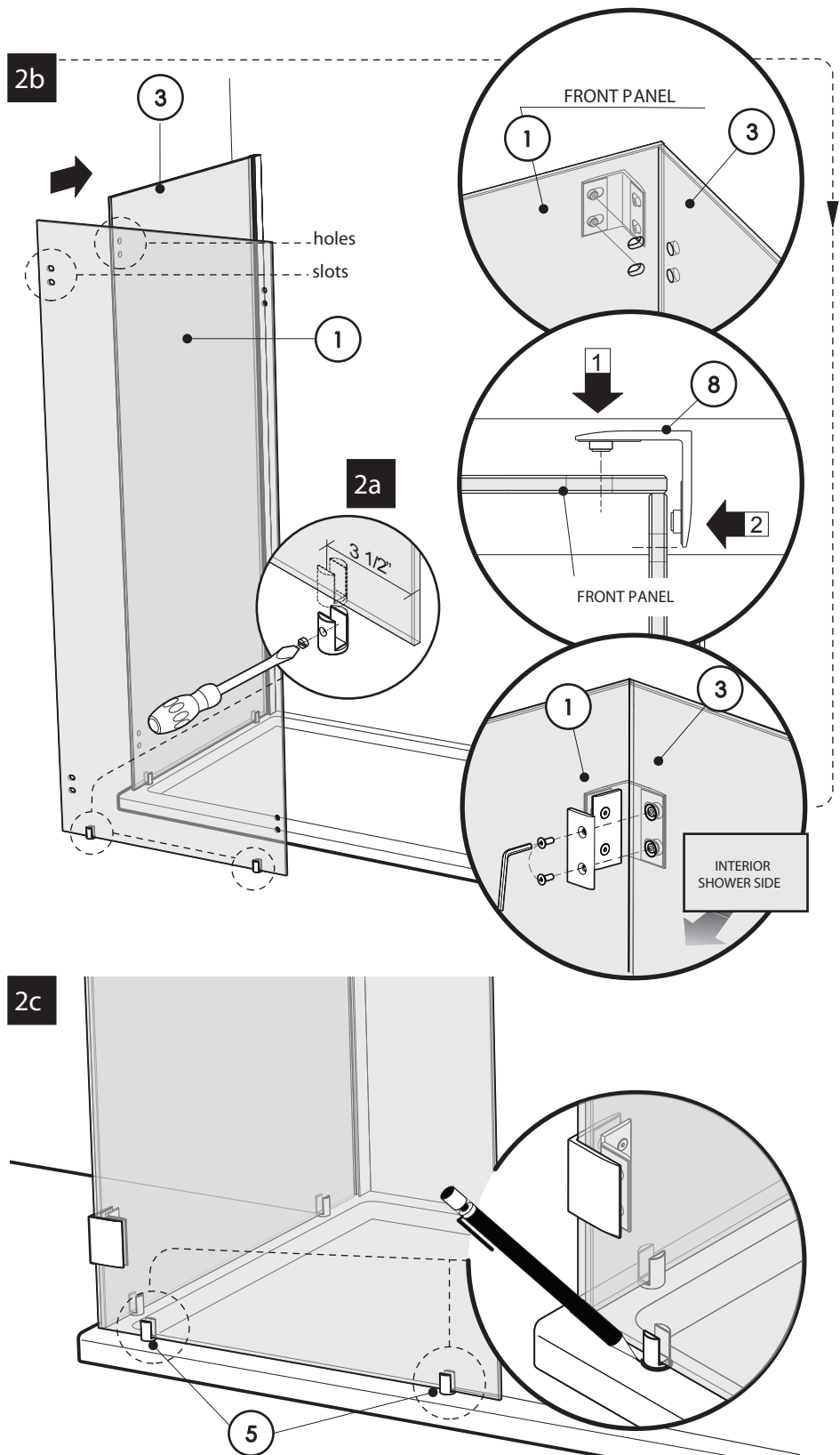
## BOTTOM CLIPS INSTALLATION

## CORNER CLIPS INSTALLATION

- 2a. Fasten bottom clips (5) at both sides of the front panel (1) at approximately 3 1/2" from the edges.

- 2b. Temporarily install the corner clip (8) on the panels (1 & 3).  
Align the front panel (1) to the edge of the return panel (3) as shown. Install the front plate of the corner clip in the slotted holes and slide it into the holes of the return panel (1).  
A second person proceeds to tighten the black plates of corner clip from the inside of the shower.  
Make the necessary adjustments and level the front panel (1) by adjusting the corner clip.

- 2c. Mark on the base the location of bottom clips (5).

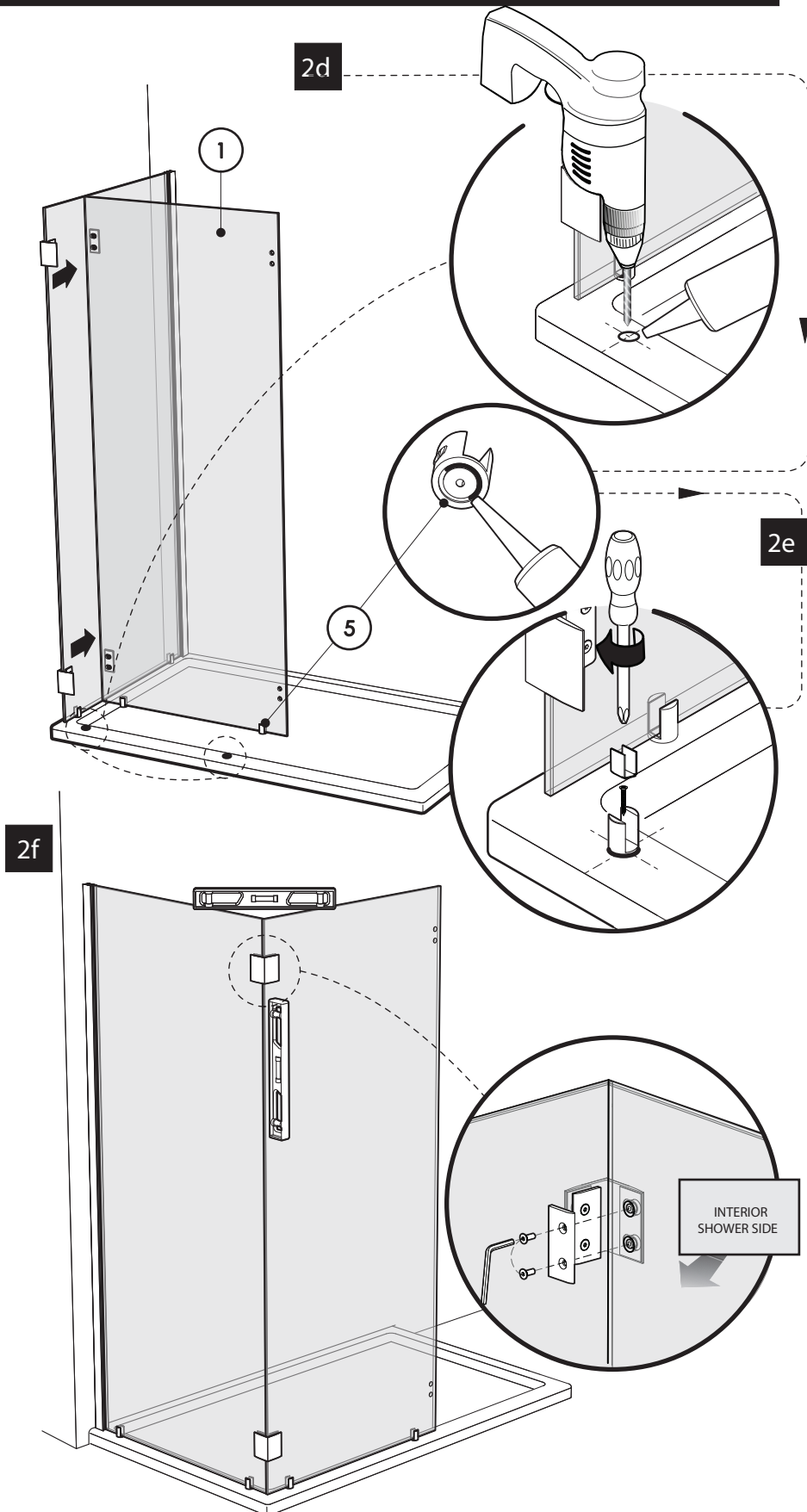


## 2 CONTINUED

- 2d. Remove the front panel (1) by disassembling the corner clip back plate. Drill pilot hole on the base with  $\varnothing 1/8"$  drill bit according to marking.

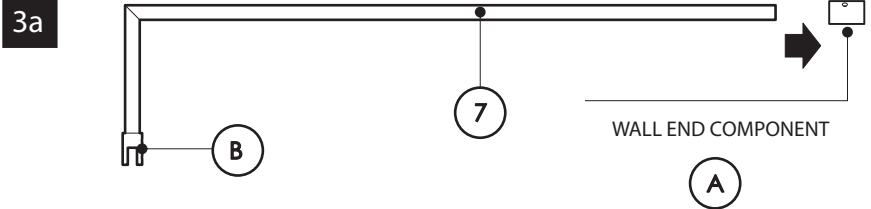
- 2e. Remove the bottom clips from the front fixed panel (1). Apply silicone sealant into the groove on the underside of the piece and around pilot holes. Fasten the bottom clips (5) to the base with # 6 -1" provided screws and replace the gasket.

- 2f. Reinstall the front panel (1) by sliding into the bottom clips (5). Level all panels prior to tightening the corner clips back plates and bottom clips set screws.

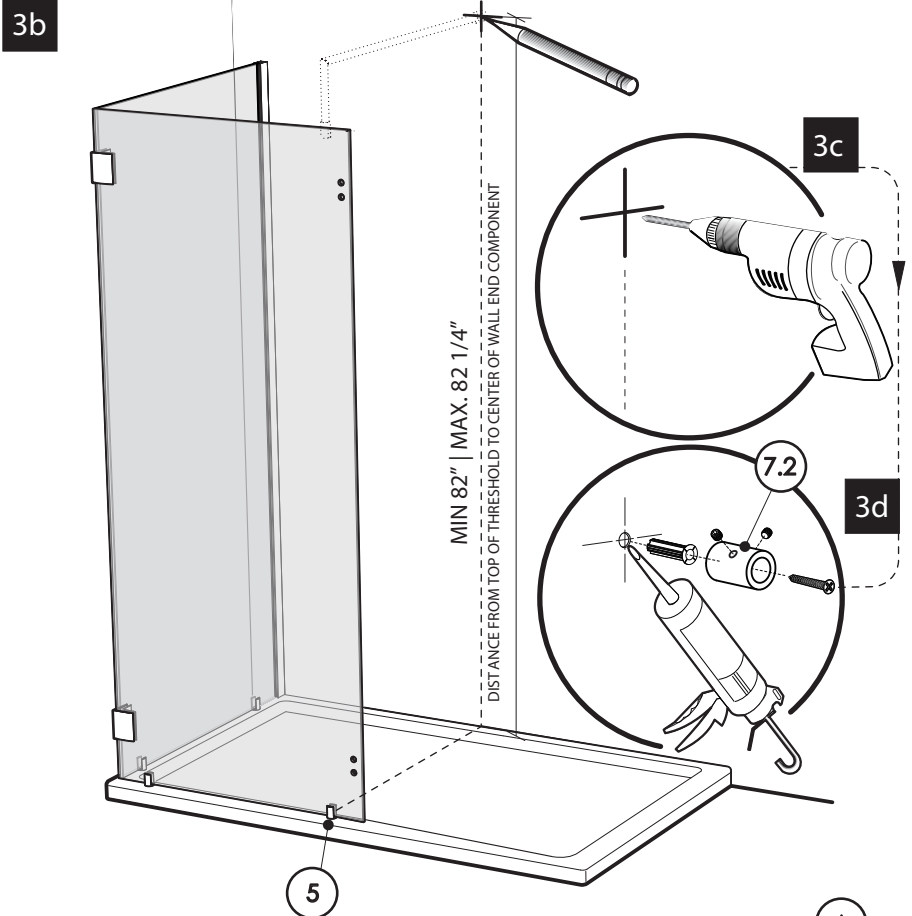


### 3 SUPPORT BAR INSTALLATION

- 3a. Take apart the end component (A) of the support bar with the provided Allen Key.



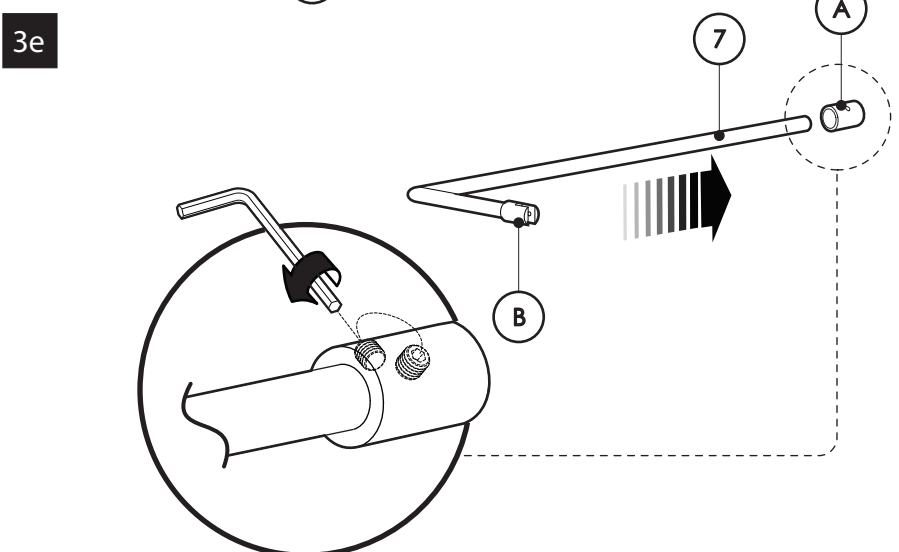
- 3b. Transfer the position of the bottom clip (5) to the back wall. At 82" from the threshold mark the position (center of the cylinder) for the support bar end component (A) mounting



- 3c. Drill the back wall using a  $\varnothing 1/4"$  drill bit.

- 3d. Apply a bead of silicone in each hole and insert the wall plug. Proceed to fasten the wall end components (A) onto the wall.

- 3e. To ease subsequent installation on the front panel. Insert bar (B) in the component wall (A) on a horizontal plane as shown. Tighten the set screws.

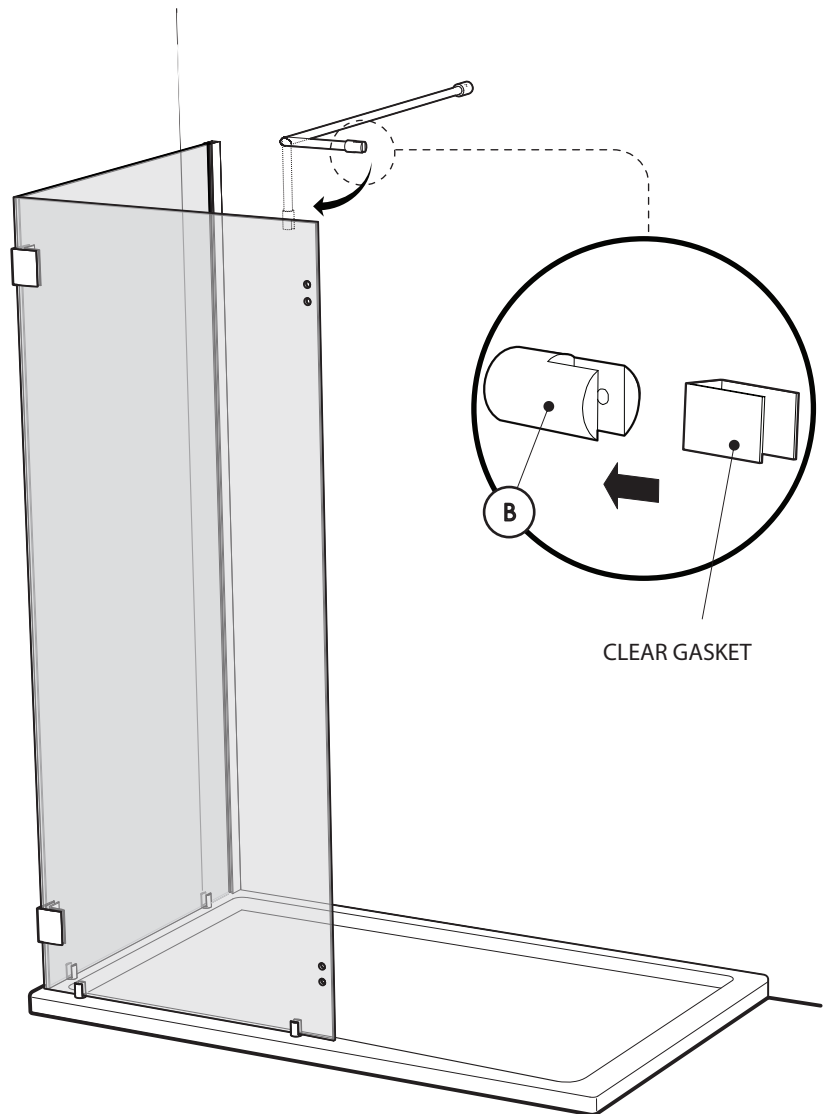


## 3

## CONTINUED

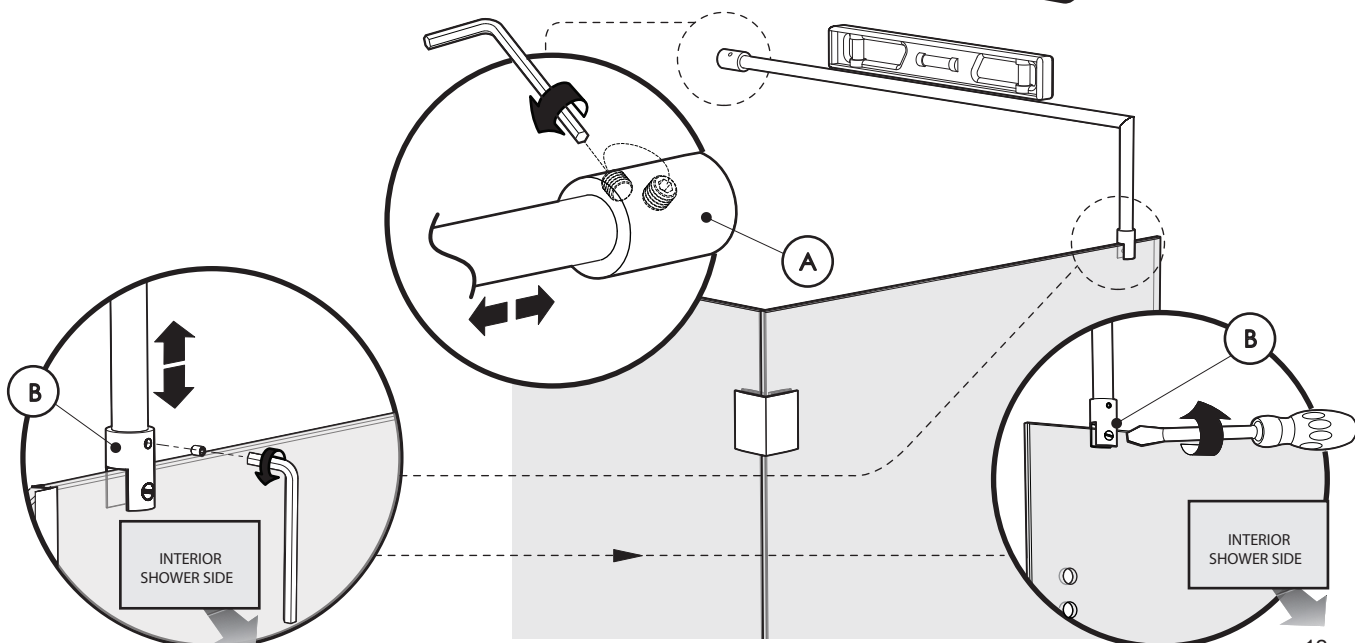
- 3h. Insert the clear gasket as shown. Then Loosen and rotate support bar to grab the front panel.

3h



- 3g. Level support bar. Tighten the set screws.

3g



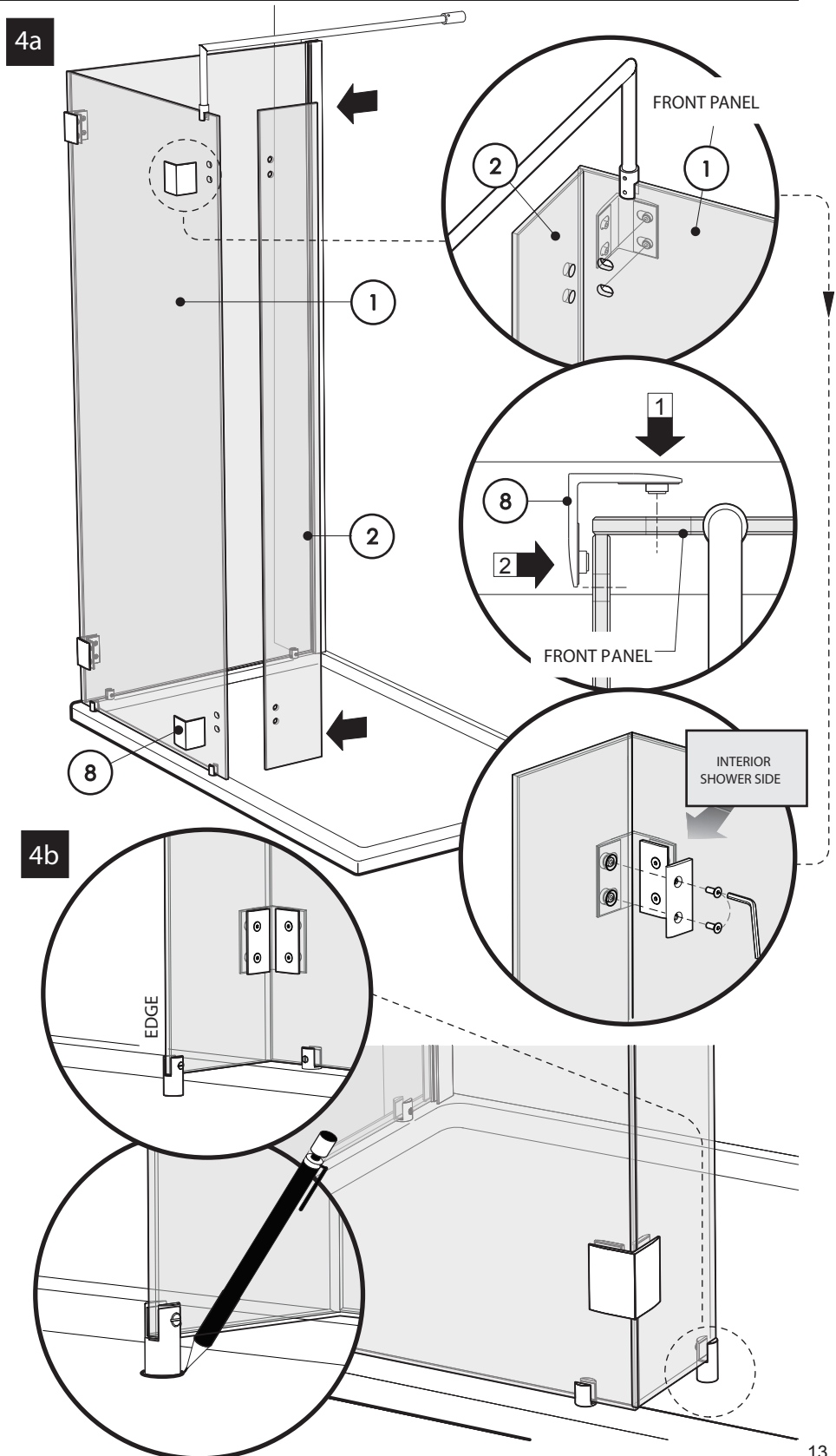
## 4

## LONG BOTTOM CLIPS INSTALLATION

## CORNER CLIPS INSTALLATION

- 4a. Temporarily install the corner clip (8) on the glass panels (1 & 2). Align the small panel (2) to the edge of the front panel (1) as shown. Install the front plate of the corner clip in the slotted holes and slide it into the holes of the small panel (2). A second person proceeds to tighten the black plates of corner clip from the inside of the shower. Make the necessary adjustments and level the small panel (2) by adjusting the corner clip.

- 4b. Place the long bottom clip (6) right along the edge of the glass (2). Mark on the base its location.



## 4

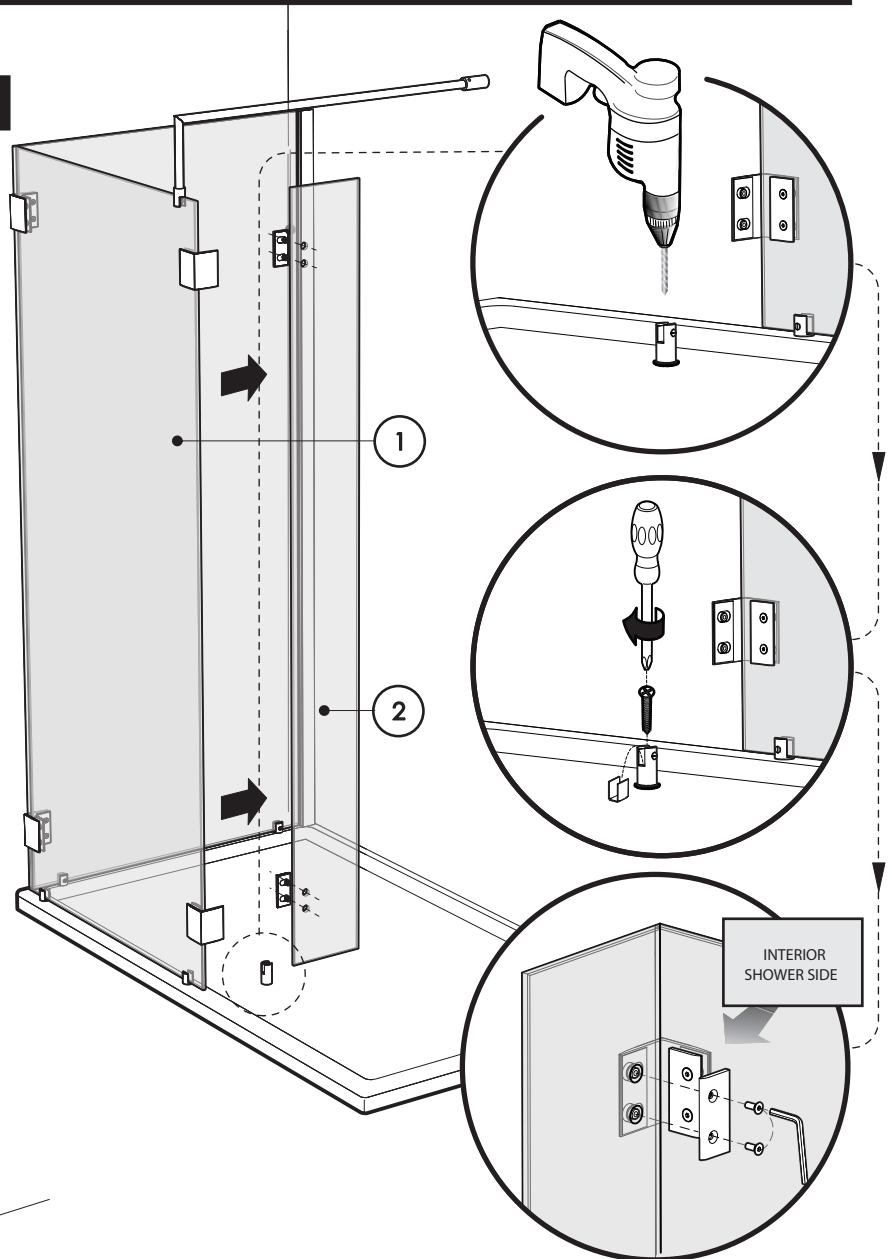
## CONTINUED

- 4c. Remove the small fixed panel by unscrewing the corner clip back plate. On the marked position drill the base with a drill bit 1/8". Put silicone onto the bottom clip bottom face groove and around the hole. Fasten it to the base with screw #6-1". Install the provided gasket.

- 4d. Level the small fixed panel and adjust its position according to the frontal panel through the corner clips.

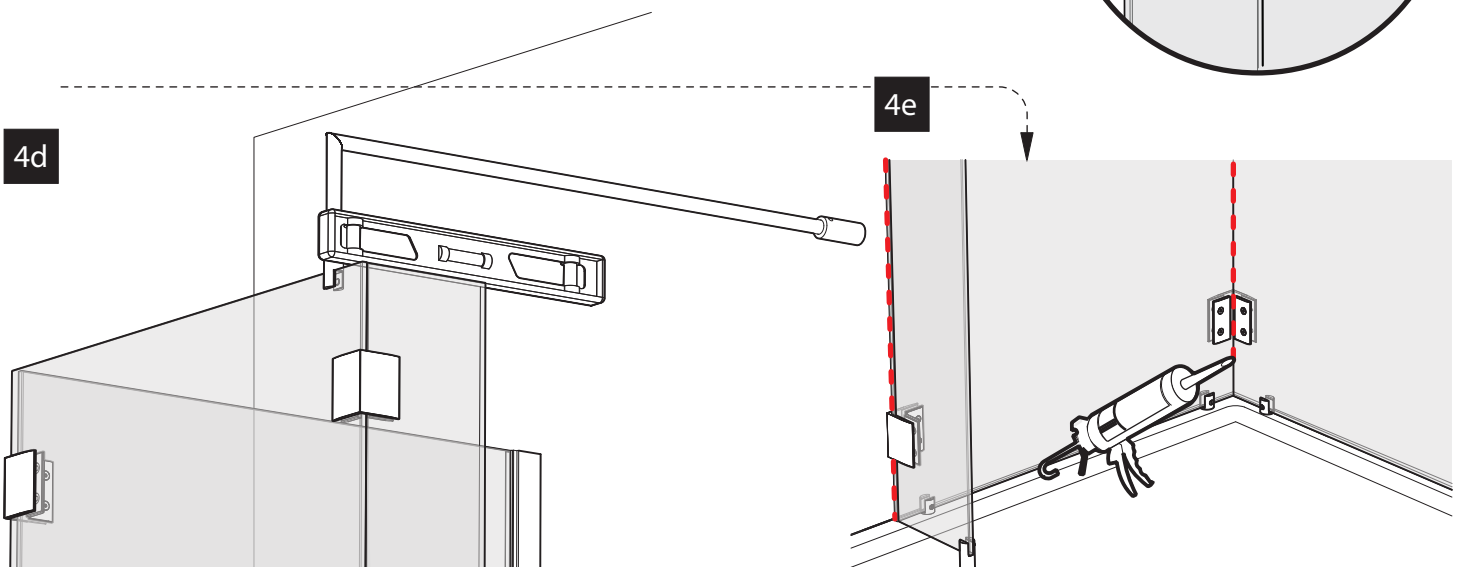
- 4e. For 56308 - 56309 models. You might want to finish installation before sealing the shower. For 56307 placed inside the shower silicone seal de corner between the glass panels all the way long trough out the corner clips. Go to page 16 for complete sealing instructions.

4c



4d

4e

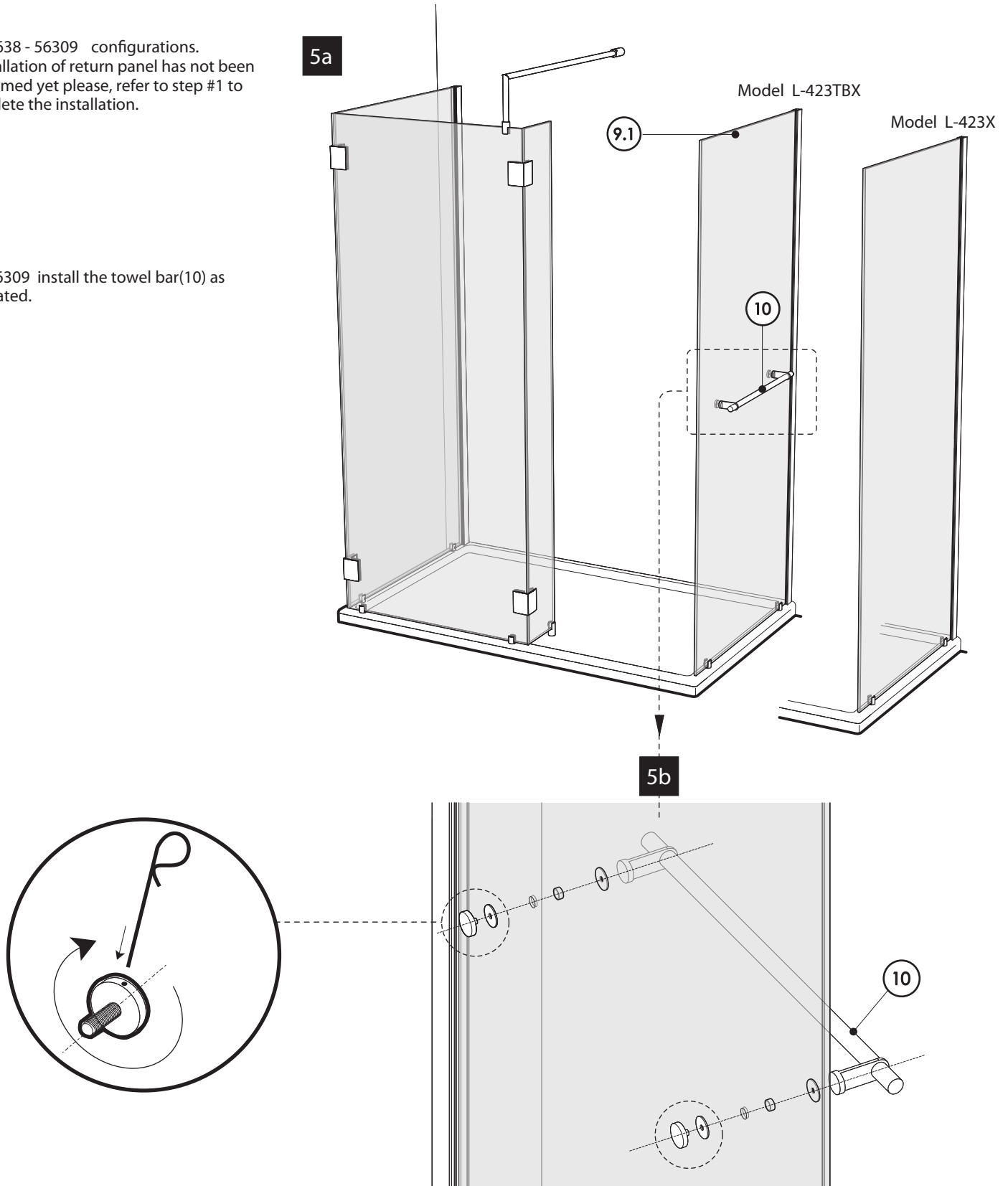


## 5

## TOWEL BAR INSTALLATION

5a. For 5638 - 56309 configurations.  
If installation of return panel has not been performed yet please, refer to step #1 to complete the installation.

5b. For 56309 install the towel bar(10) as illustrated.



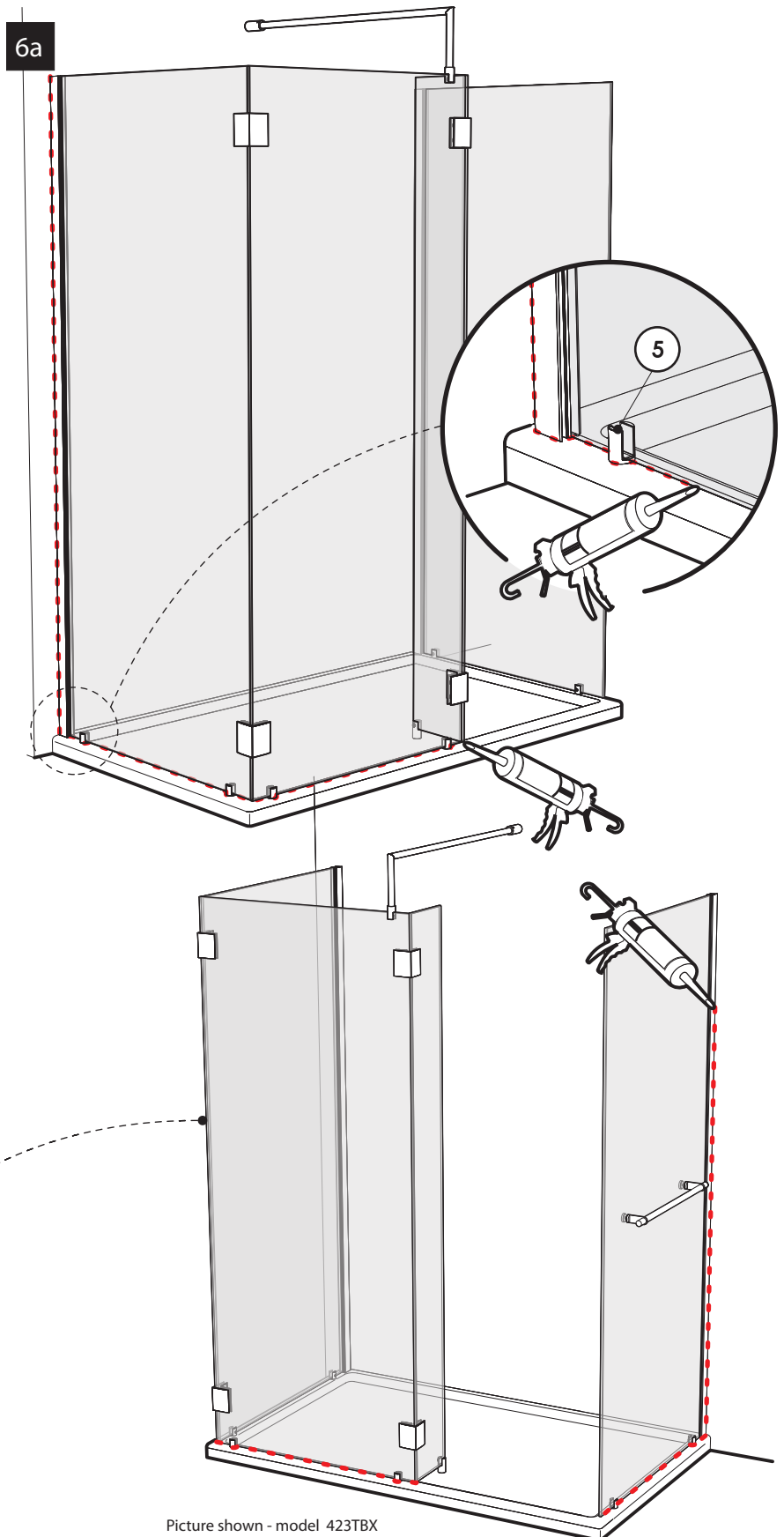
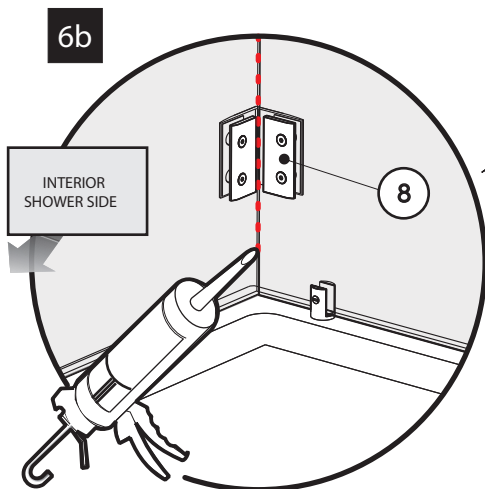
## 6 SILICONE SEAL THE SHOWER DOOR

6a. Seal the exterior of the shower along the wall with silicone. Fill gap between the glass panels and base surrounding the bottom clips (5).

6b. Inside the shower seal along the corner between the glass panels by passing trough the center of the corner clips (8) with silicone.



**24** HOURS



Picture shown - model 423TBX