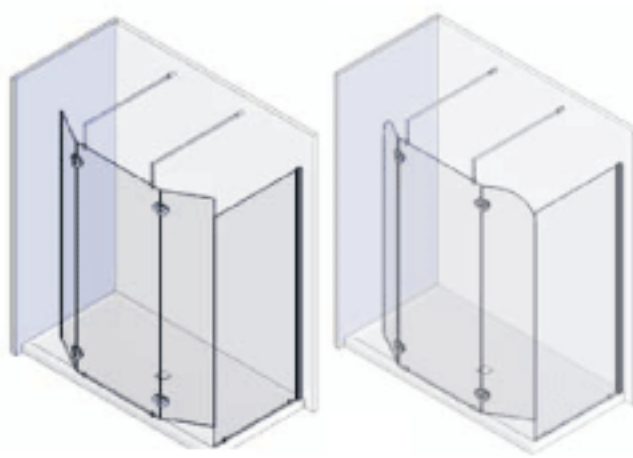
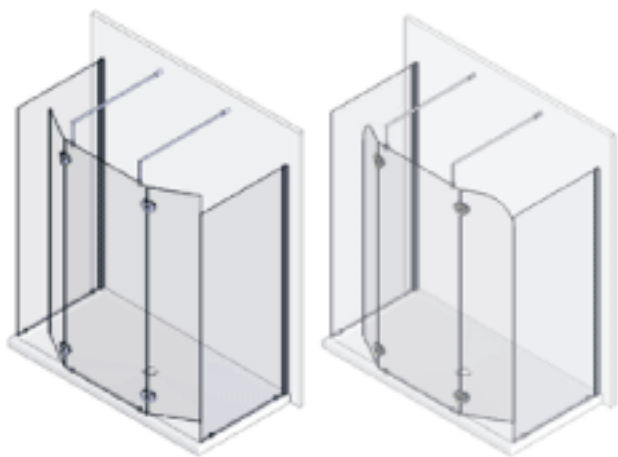


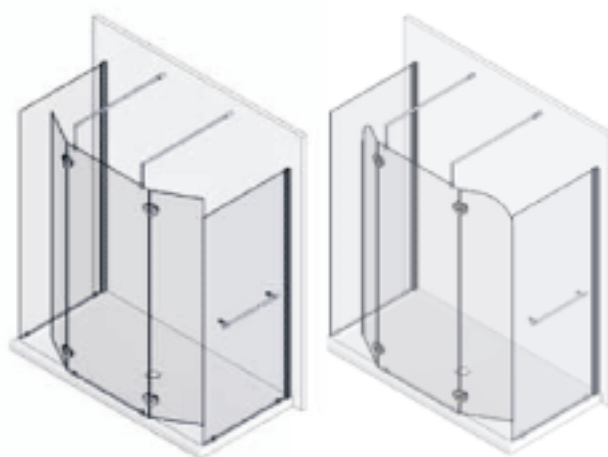
L-501X-33, L-502X-33



L-511X-33, L-512X-33



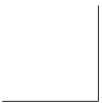
L-521X-33, L-522X-33



L-521TBX-33, L-522TBX-33



L-500X-39



Please keep this manual and product code number for future reference
and replacement parts ordering if necessary.



2 PEOPLES REQUIRED

GENERAL INSTRUCTIONS

- Read this manual carefully and completely before proceeding.
- It is recommended that you wear safety glasses at all times during the installation.

INSTALLATION OVER CERAMIC TILES

- Silicone should be used to seal the gap where the ceramic tiles meet the fixed panel.
- If your shower door is to be installed over ceramic tiles, the tiles should lay completely under the wall jamb.

NOTICE

- Caulking: no sealant is required inside the shower. Unless otherwise stated.
- Some models are equipped with clear sealing gaskets.

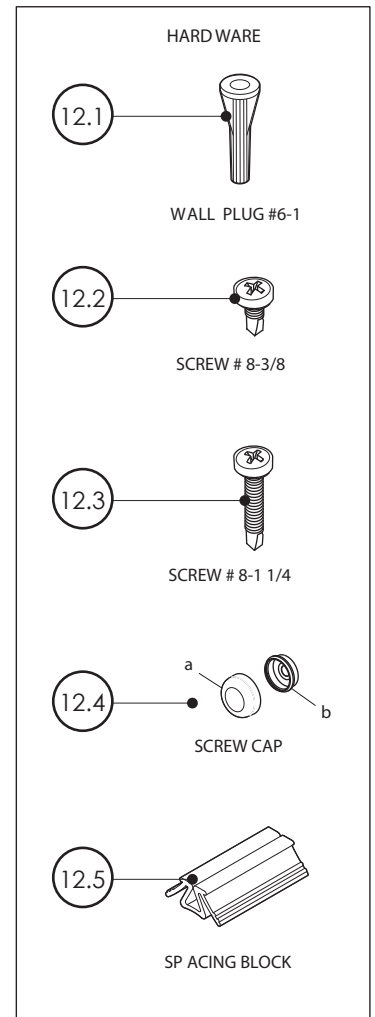
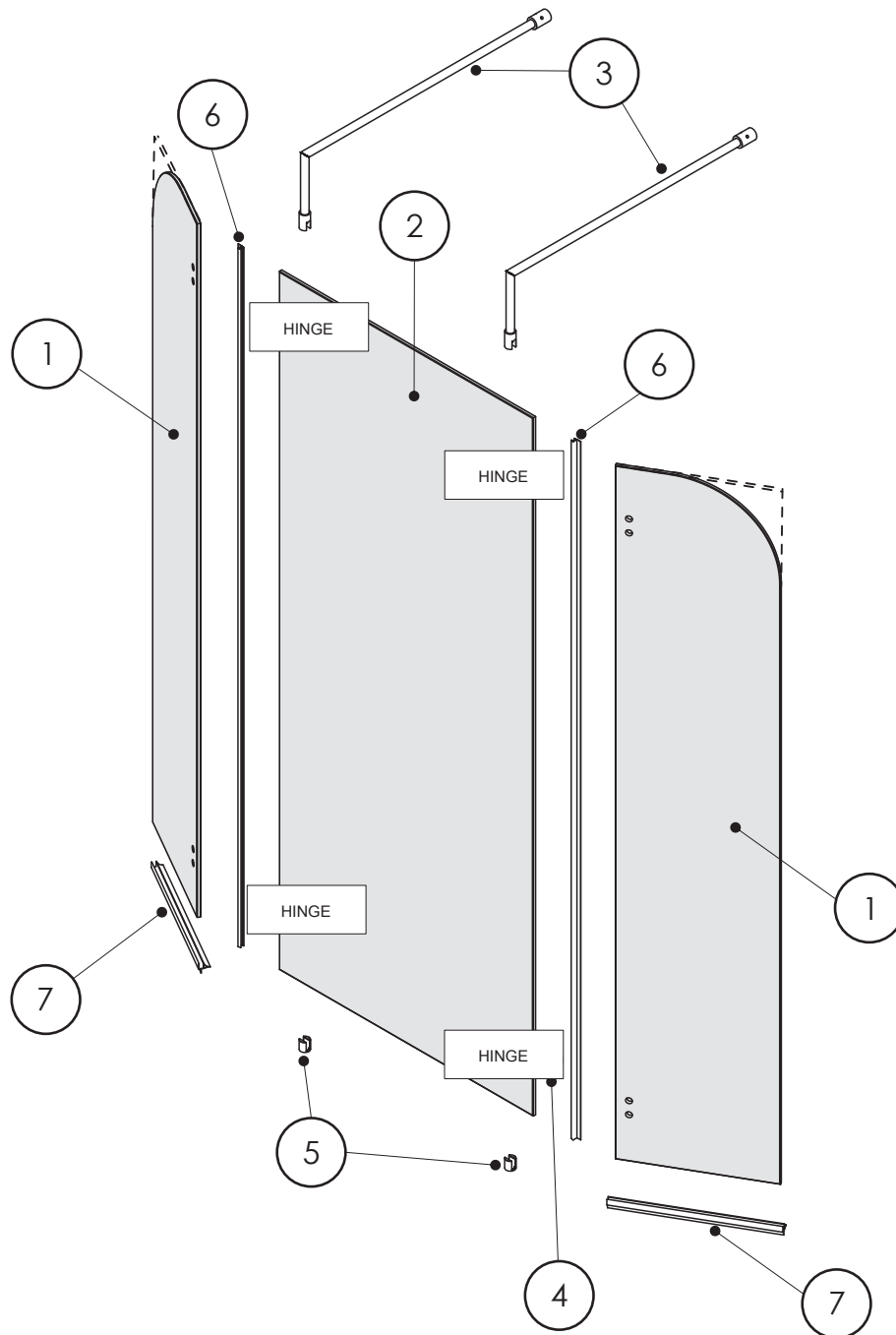
CARE FOR YOUR SHOWER DOOR

- Never use scouring powder pads or sharp instruments on metal pieces or glass panels.
An occasional wiping down with a mild soap diluted in water is all that is needed to keep the panels and aluminum parts looking new.
- We recommend wiping the glass panels with a squeegee after each use.

Product specifications are subject to change
without notice.

501X-33, 502X-33

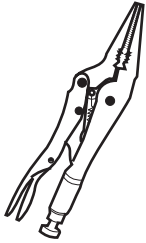
PARTS LISTING



ITEM #	PARTS	QTY
1	DOOR PANEL	2
2	FIXED PANEL	1
3	SUPPORT BAR	2
4	HINGE	4
5	BOTTOM CLIP	2
6	SIDE GASKET	2
7	BOTTOM DOOR GASKET	2
12.5	SPACING BLOCKS	2

501X-33, 502X-33

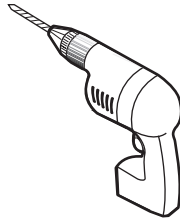
TOOLS AND MATERIALS REQUIRED



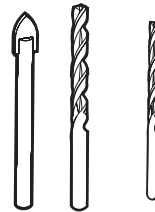
LONG NOSE LOCKING PLIER



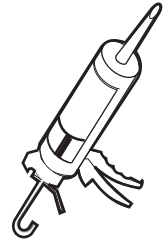
SCREWDRIVERS



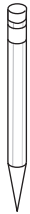
DRILL



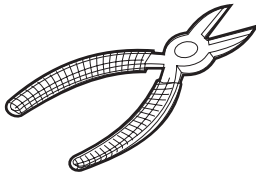
Ø1/4" & Ø1/8" DRILLBITS



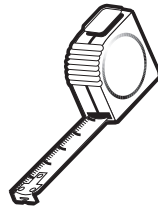
SILICONE



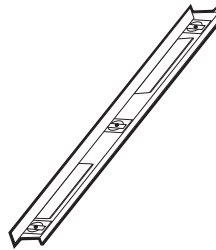
PENCIL



CUTTING PLIER



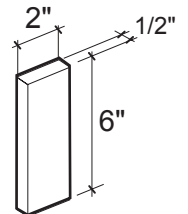
TAPE MESURE



LEVEL



MALLET



BLOCK

INSTALLATION OF COMPONENTS

Support bar
Front fixed panel

see page 12-13

Hinges
Door panel

see page 15

Bottom clips



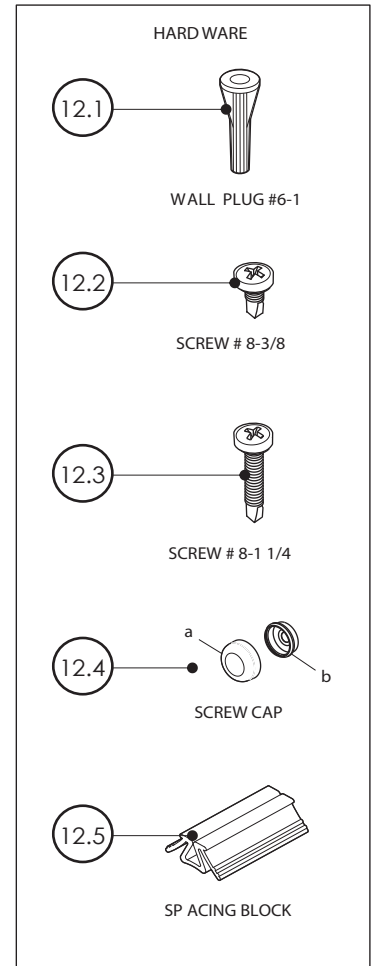
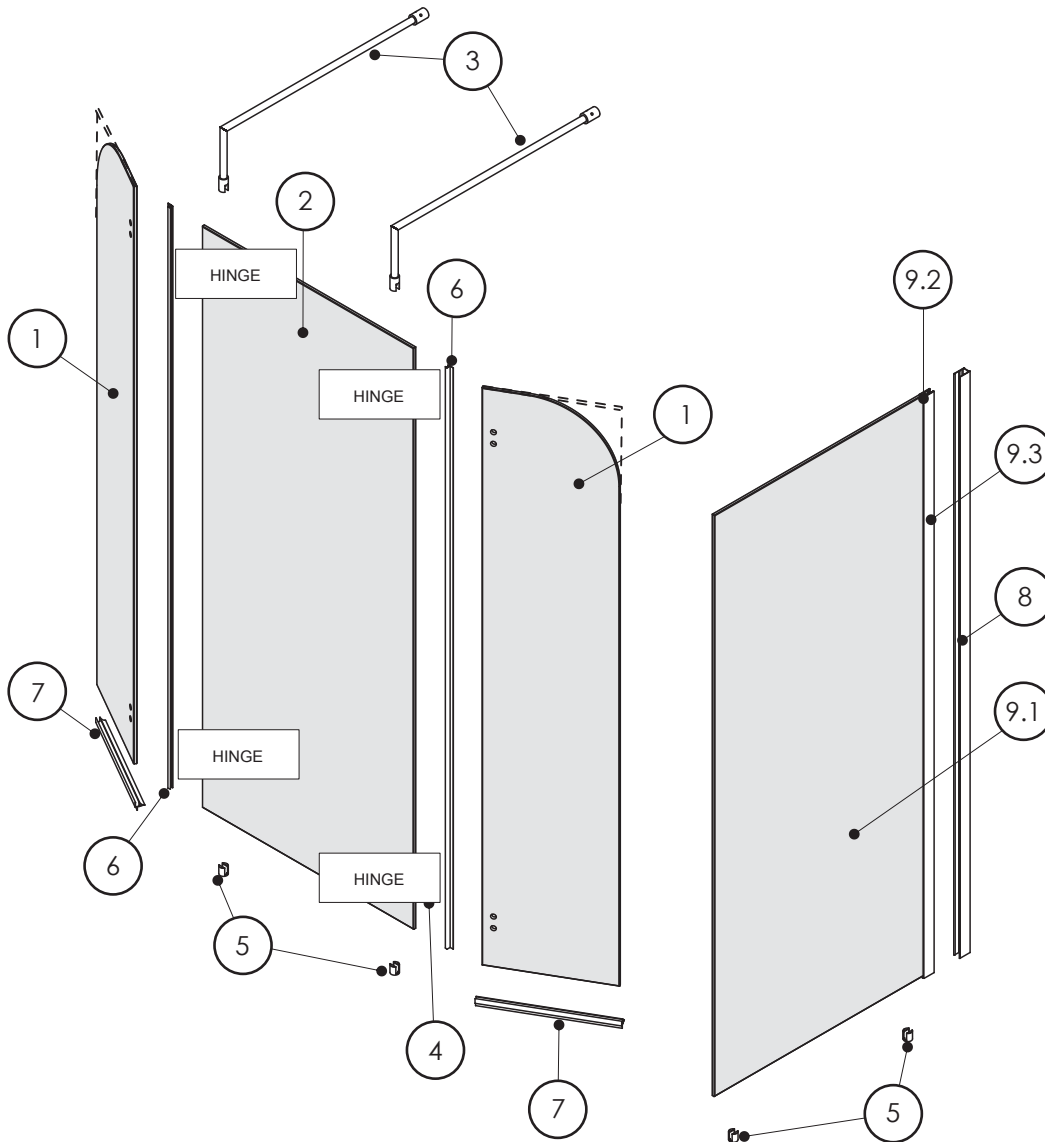
see page 1 1

Side gasket
Door bottom

see page 14

511X-33, 512X-33

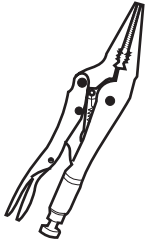
PARTS LISTING



ITEM #	PARTS	QTY
1	DOOR PANEL	2
2	FIXED PANEL	1
3	SUPPORT BAR	2
4	HINGE	4
5	BOTTOM CLIP	4
6	SIDE GASKET	2
7	BOTTOM DOOR GASKET	2
8	WALL JAMB	1
9.1	RETURN PANEL	1
9.2	GASKET	1
9.3	EXPANDER	1
12	HARDWARE	
12.1	SELF DRILLING SCREW # 8-1 1/4	3
12.2	SELF DRILLING SCREW # 8-3/8	3
12.3	WALL PLUG #6-1	4
12.4	SCREW CAP # 8/8	4
12.5	SPACING BLOCKS	2

511X-33, 512X-33

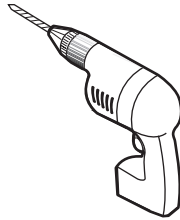
TOOLS AND MATERIALS REQUIRED



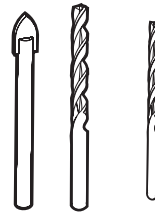
LONG NOSE LOCKING PLIER



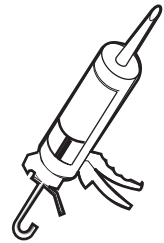
SCREWDRIVERS



DRILL



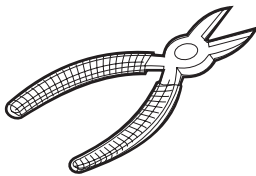
Ø1/4" & Ø1/8" DRILLBITS



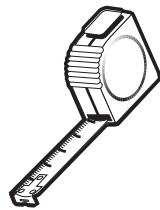
SILICONE



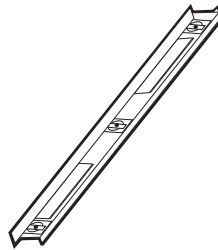
PENCIL



CUTTING PLIER



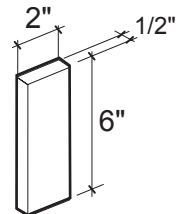
TAPE MESURE



LEVEL



MALLET



BLOCK

INSTALLATION OF COMPONENTS

Support bar
Front fixed panel

see page 12-13

Hinges
Door panel

see page 15

Side gasket
Door bottom

see page 14

Bottom clips

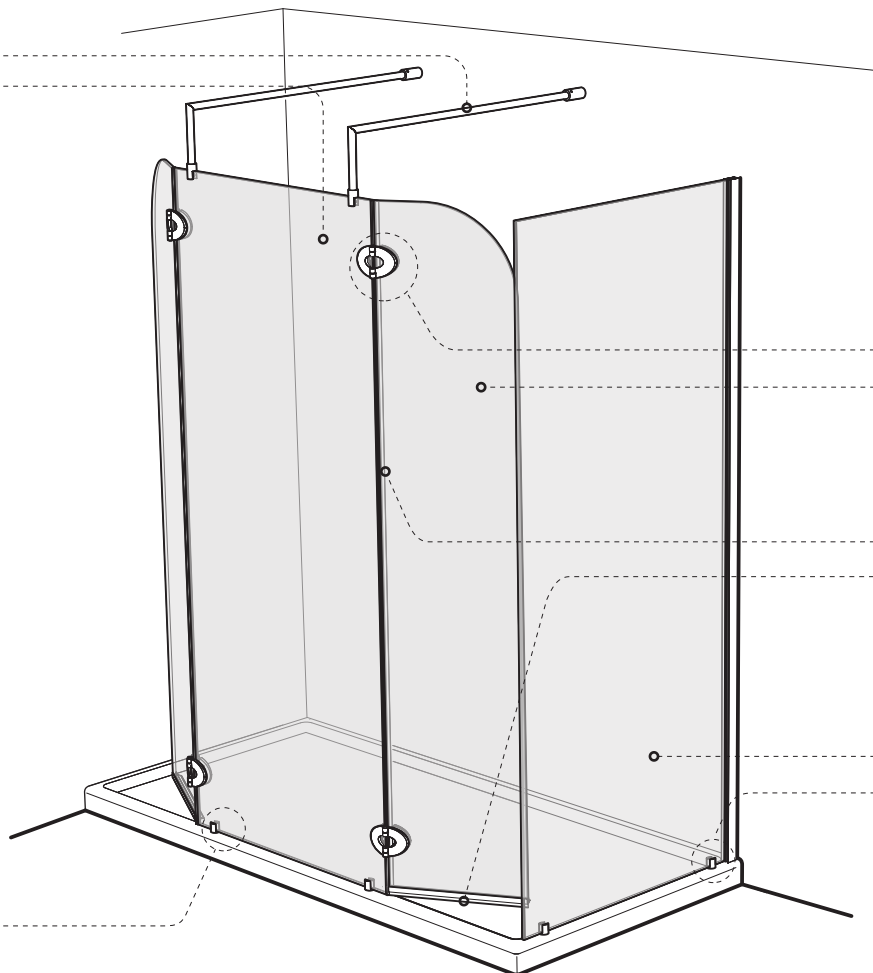


see page 11

Return panel
Bottom clips

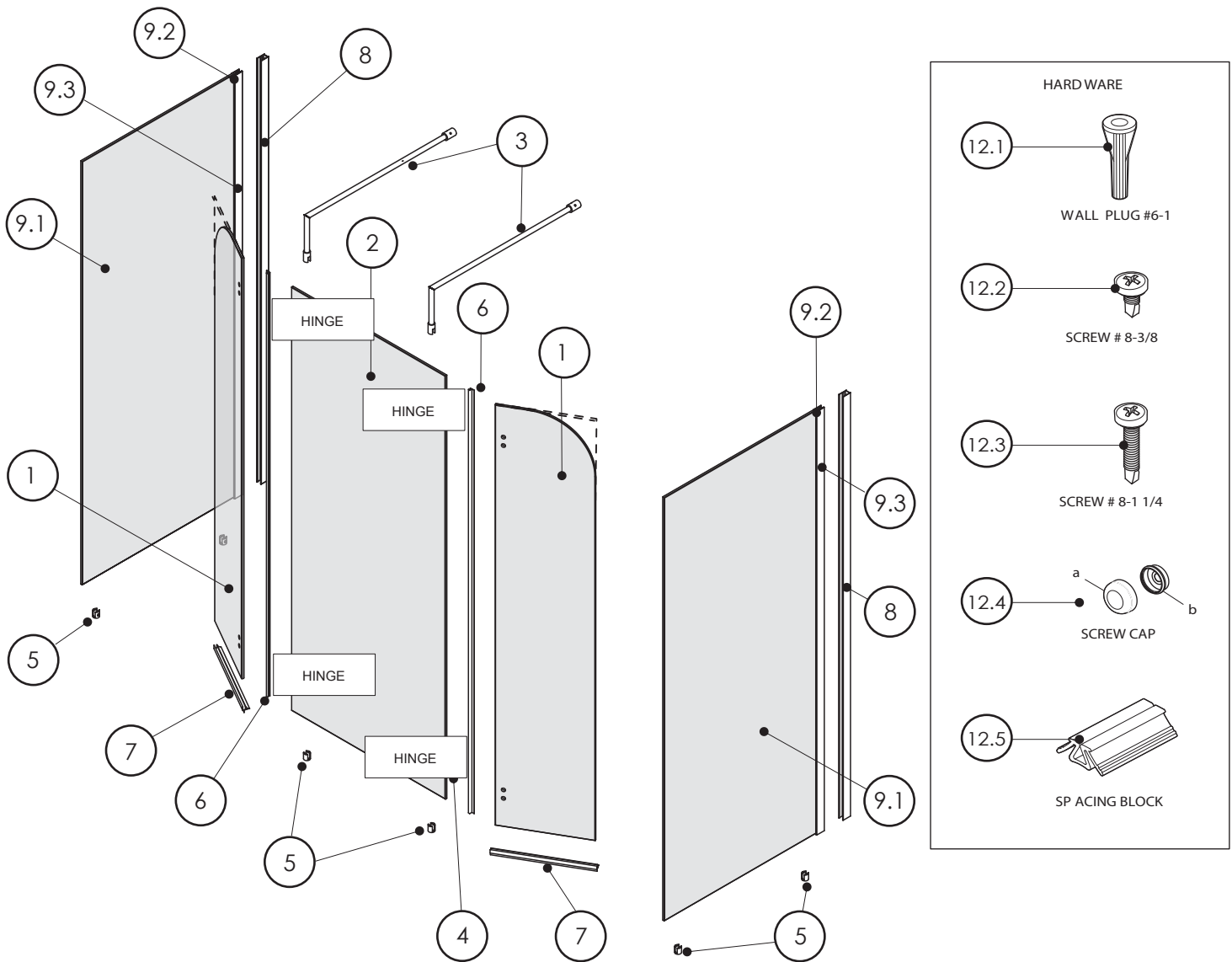


see page 16-17



521X-33, 522X-33

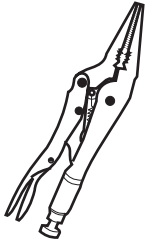
PARTS LISTING



ITEM #	PARTS	QTY
1	DOOR PANEL	2
2	FIXED PANEL	1
3	SUPPORT BAR	2
4	HINGE	4
5	BOTTOM CLIP	6
6	SIDE GASKET	2
7	BOTTOM DOOR GASKET	2
8	WALL JAMB	2
9.1	RETURN PANEL	2
9.2	GASKET	2
9.3	EXPANDER	2
12	HARDWARE	
12.1	WALL PLUG #6-1	4
12.2	SELF DRILLING SCREW # 8-3/8	6
12.3	SELF DRILLING SCREW # 8-1 1/4	6
12.4	SCREW CAP # 8/8	4
12.5	SPACING BLOCKS	2

521X-33, 522X-33

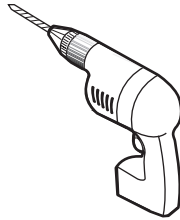
TOOLS AND MATERIALS REQUIRED



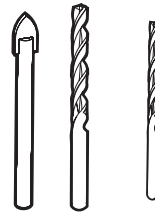
LONG NOSE LOCKING PLIER



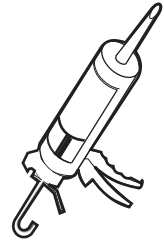
SCREWDRIVERS



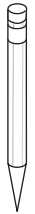
DRILL



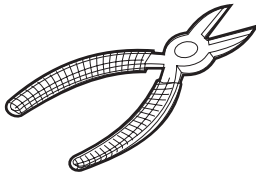
Ø1/4" & Ø1/8" DRILLBITS



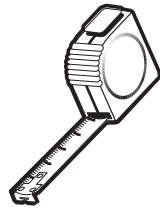
SILICONE



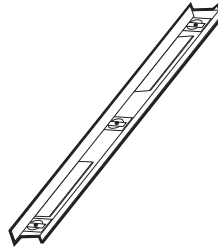
PENCIL



CUTTING PLIER



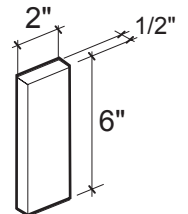
TAPE MESURE



LEVEL



MALLET



BLOCK

INSTALLATION OF COMPONENTS

Evolution bar
Front fixed panel

see page 12-13

Hinges
Door panel

see page 15

Side gasket
Door bottom

see page 14

Bottom clips

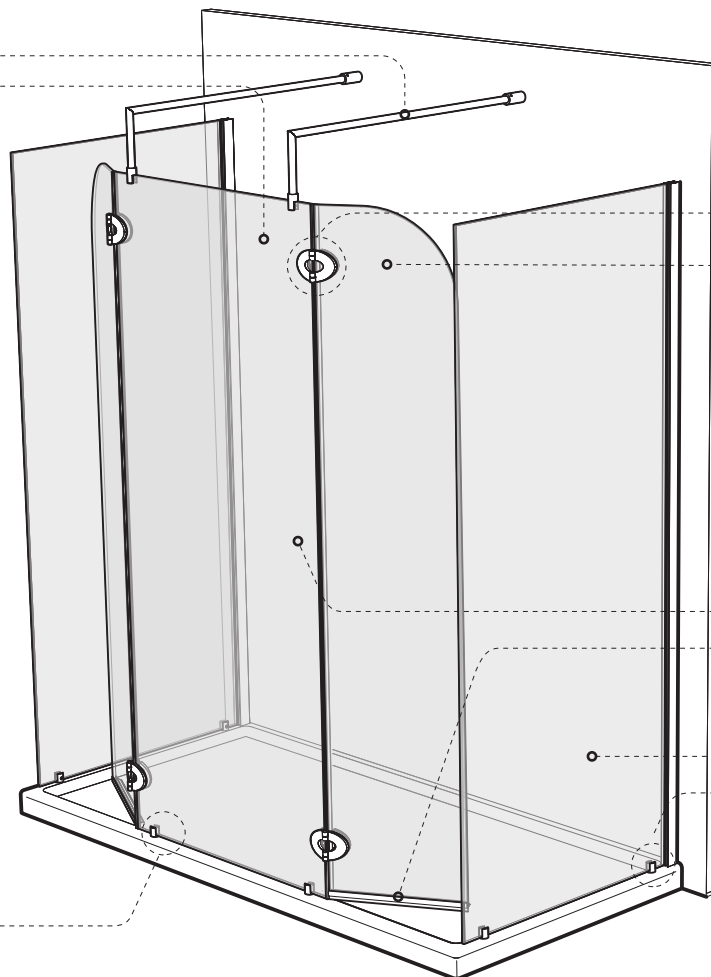


see page 11

Return panel
Bottom clips

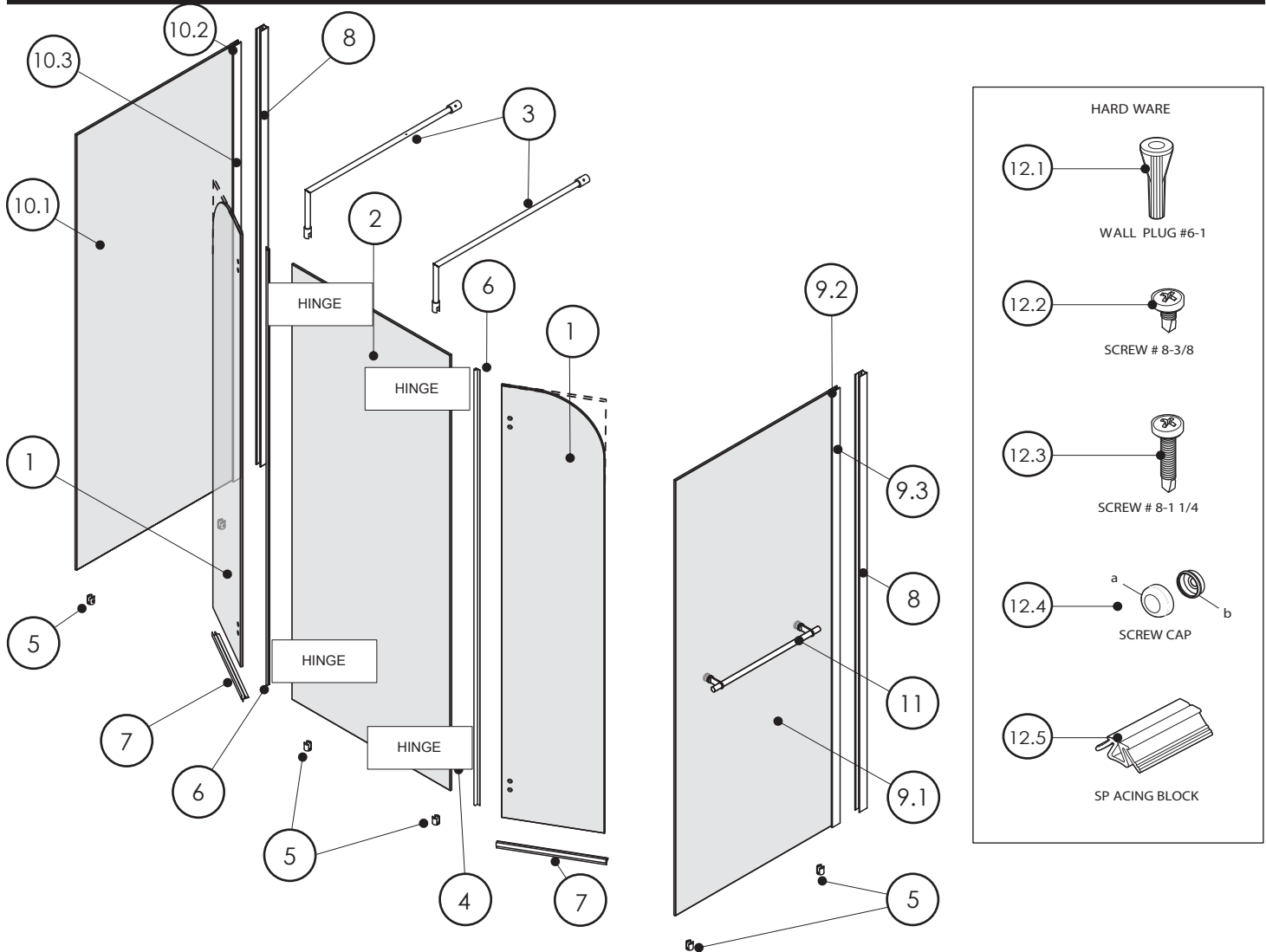


see page 16-17



521TBX-33, 522TBX-33

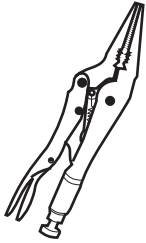
PARTS LISTING



ITEM #	PARTS	QTY
1	DOOR PANEL	2
2	FIXED PANEL	1
3	SUPPORT BAR	2
4	HINGE	4
5	BOTTOM CLIP	6
6	SIDE GASKET	2
7	BOTTOM DOOR GASKET	2
8	WALL JAMB	2
9.1	RETURN PANEL	1
9.2	GASKET	1
9.3	EXPANDER	1
10.1	RETURN PANEL	1
10.2	GASKET	1
10.3	EXPANDER	1
11	TOWEL BAR	1
12	HARDWARE	
12.1	WALL PLUG #6-1	8
12.2	SELF DRILLING SCREW #8-3/8	6
12.3	SELF DRILLING SCREW #8-1 1/4	6
12.4	SCREW CAP #8/8	8
12.5	SPACING BLOCKS	2

521TBX-33, 522TBX-33

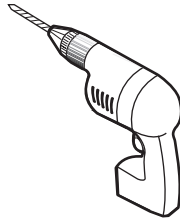
TOOLS AND MATERIALS REQUIRED



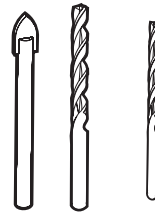
LONG NOSE LOCKING PLIER



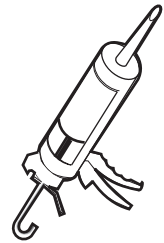
SCREWDRIVERS



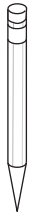
DRILL



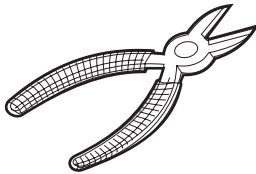
Ø1/4" & Ø1/8" DRILLBITS



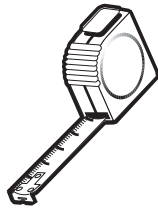
SILICONE



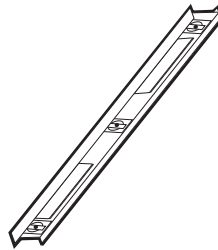
PENCIL



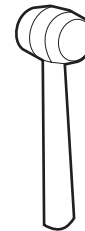
CUTTING PLIER



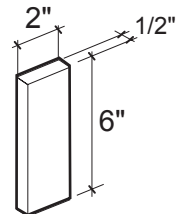
TAPE MESURE



LEVEL



MALLET



BLOCK

INSTALLATION OF COMPONENTS

Support bar
Front fixed panel

see page 12-13

Hinges
Door panel

see page 15

Towel bar

see page 18

Side gasket
Door bottom

see page 14

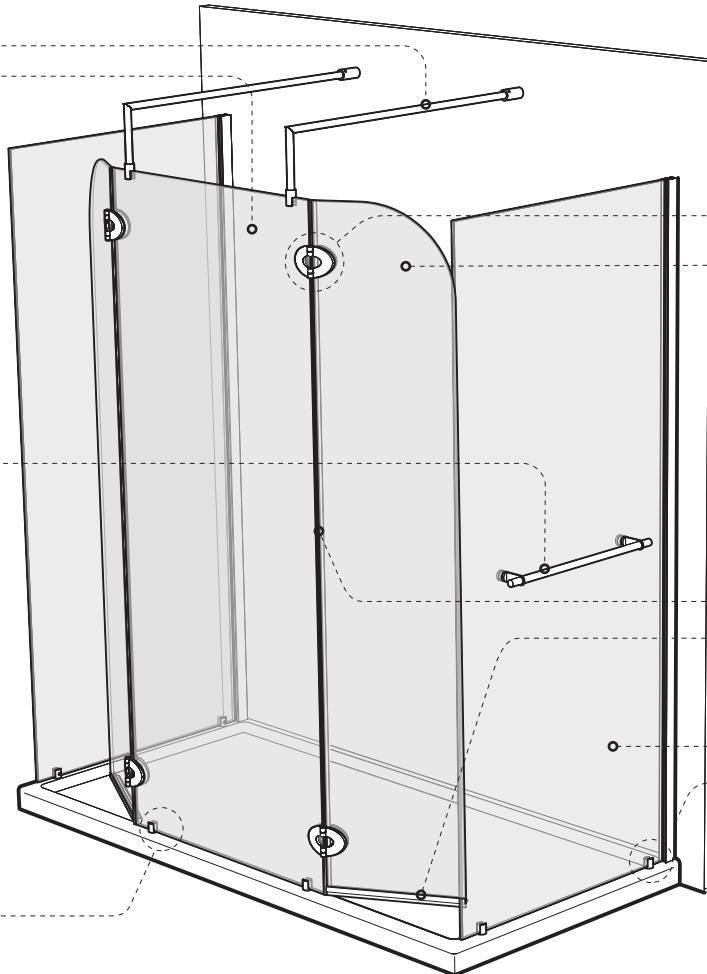
Bottom clips



see page 11

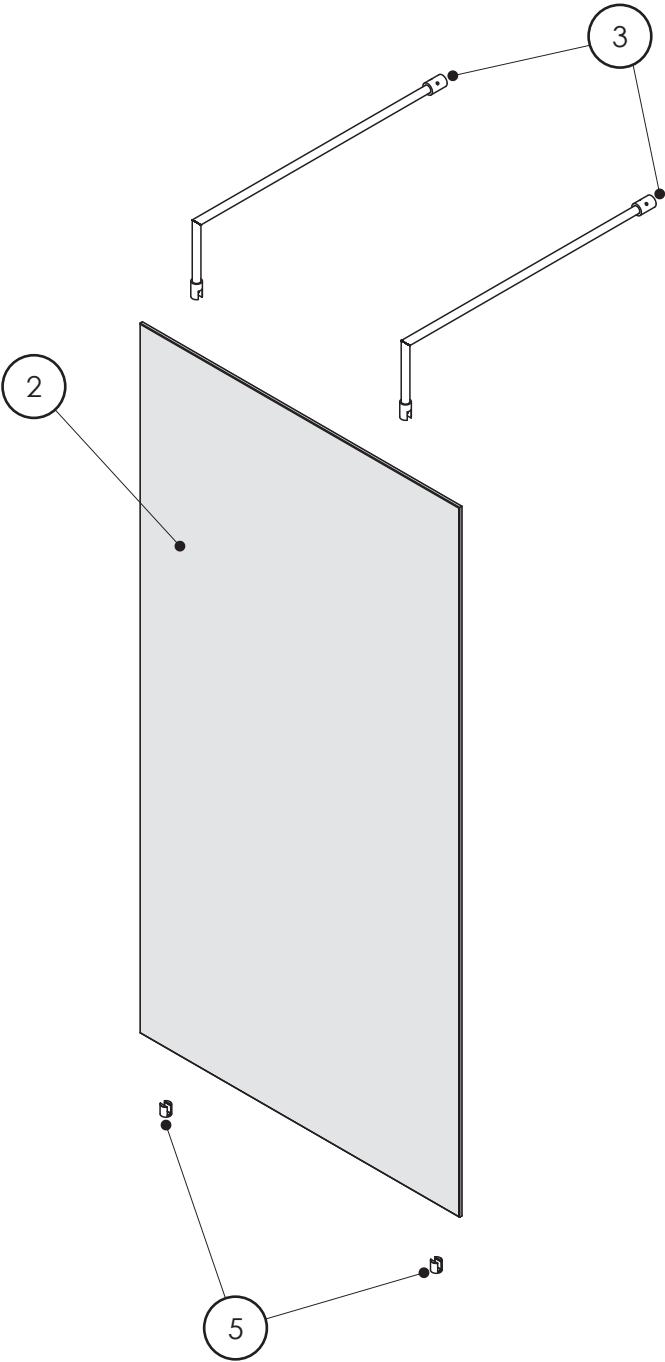
Return panel
Bottom clips

see page 16-17



500X-39

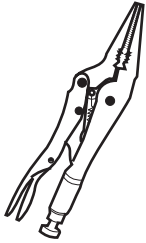
PARTS LISTING



ITEM #	PARTS	QTY
2	FIXED PANEL	1
3	SUPPORT BAR	2
5	BOTTOM CLIP	2

500X-39

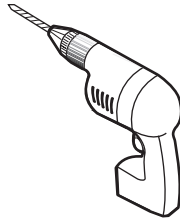
TOOLS AND MATERIALS REQUIRED



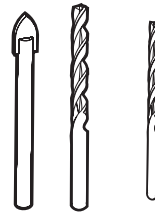
LONG NOSE LOCKING PLIER



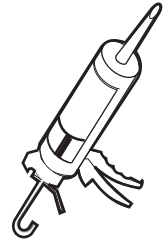
SCREWDRIVERS



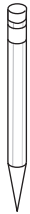
DRILL



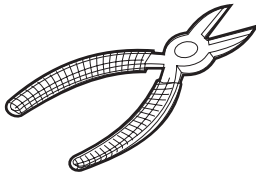
Ø1/4" & Ø1/8" DRILLBITS



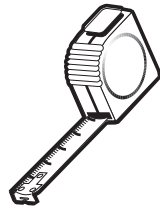
SILICONE



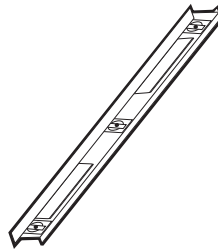
PENCIL



CUTTING PLIER



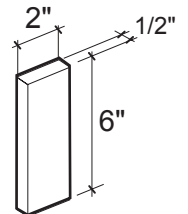
TAPE MESURE



LEVEL

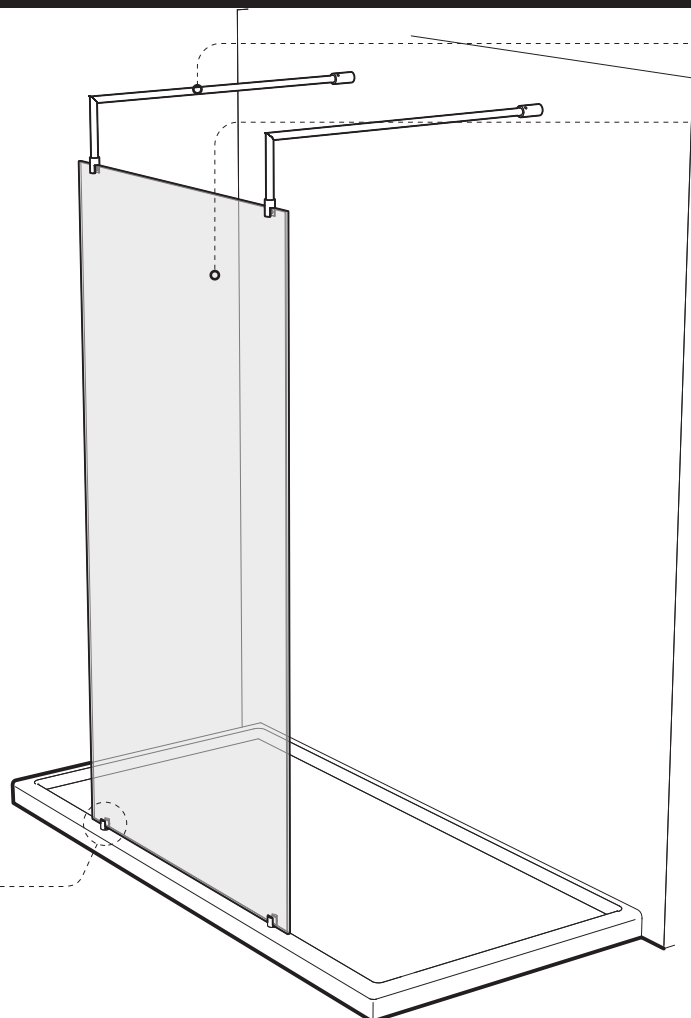


MALLET



BLOCK

INSTALLATION OF COMPONENTS



Support bar
Front fixed panel

see page 12-13

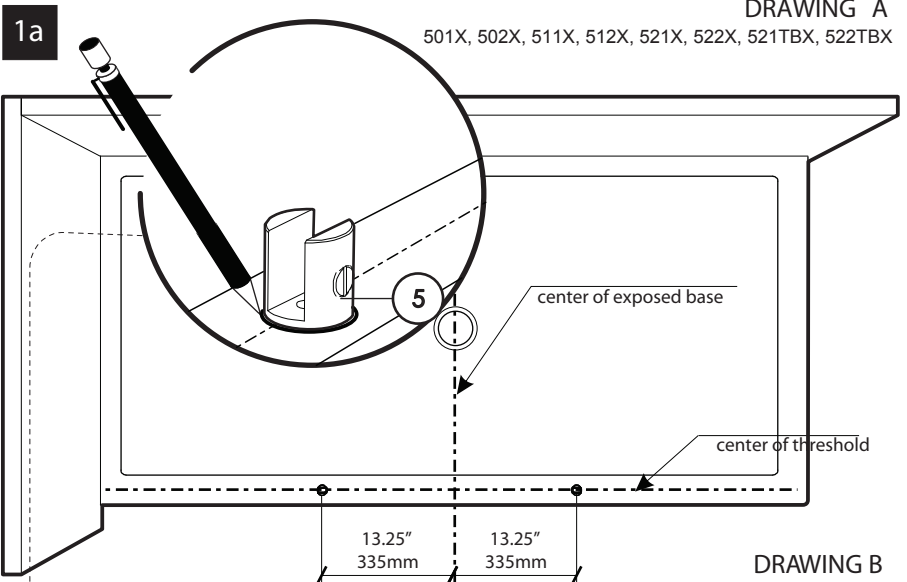
Bottom clips



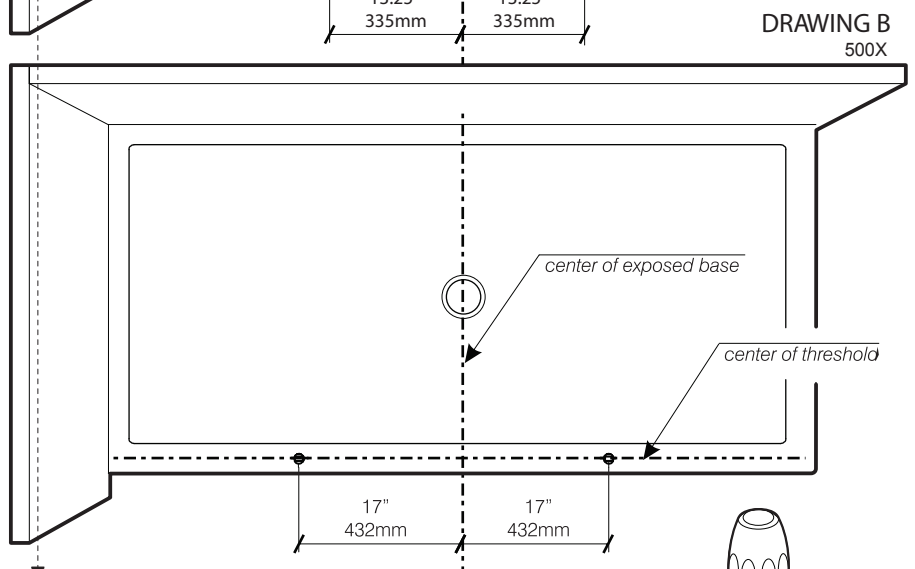
see page 11

1 BOTTOM CLIPS INSTALLATION

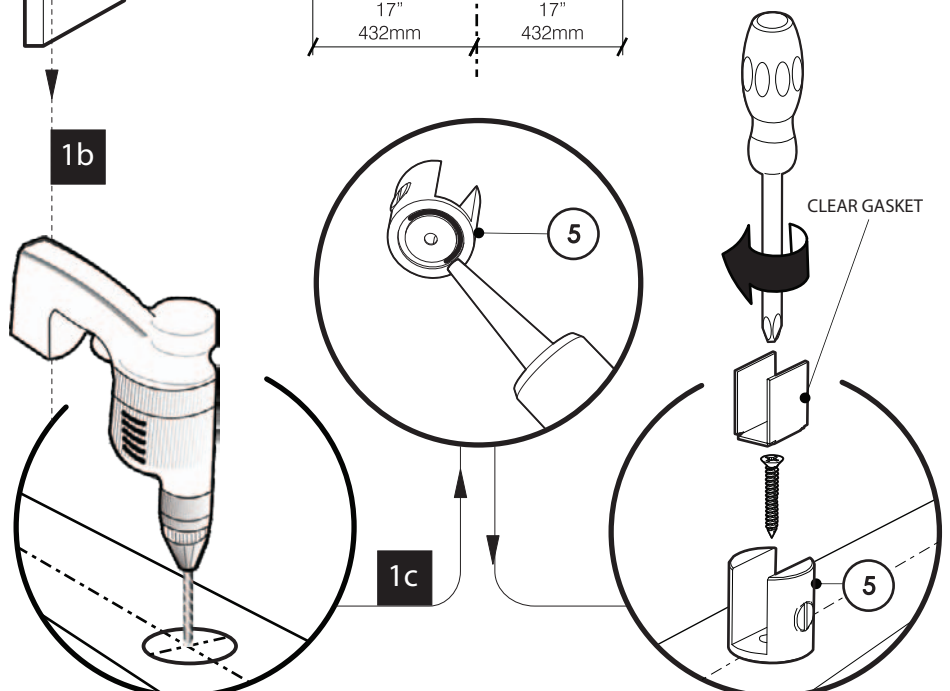
- 1a. Using the measuring tape, mark the center of the threshold of the base. Find the center of the exposed base and draw a line to the center of the threshold. The line must be perpendicular. Place both bottom clips (5) along the line of the center of threshold. Mark the screw location following the dimensions shown in the drawing. For model 6305 - 6306 - 6307 - 6308 use drawing A. For model 6309 use drawing B. Dimensions on the drawing are for ABN3672 base installation. For model V6309 use drawing B.



- 1b. Remove the bottom clips to drill the base using #1/8" drill bit.

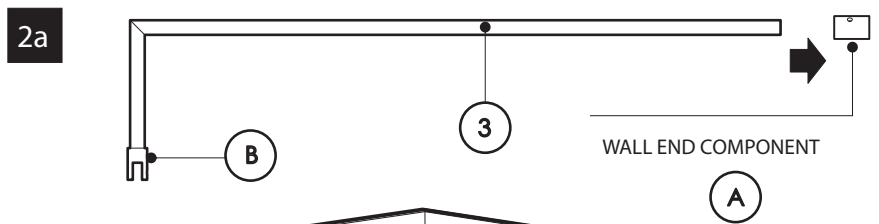


- 1c. Apply silicone into the groove at the bottom of the clip and around the hole drilled. Fasten the bottom clips to the base using the provided screws. Place the gaskets into bottom clips slots.

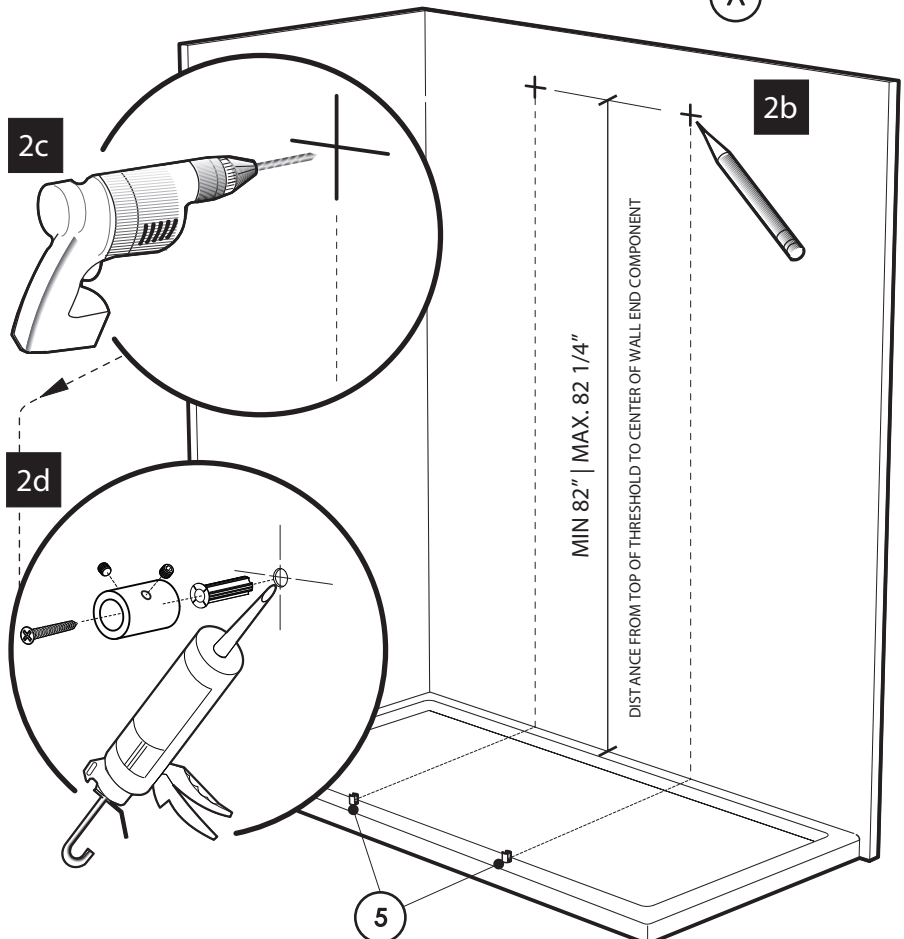


2 SUPPORT BARS INSTALLATION

- 2a. Take apart the end component (A) of the support bar with the provided Allen Key.



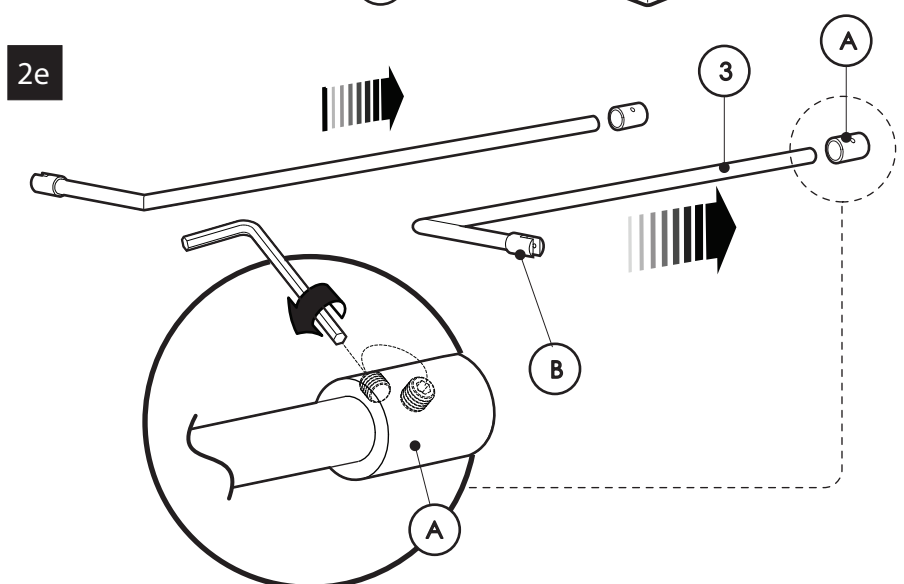
- 2b. Transfer the position of the bottom clip (5) to the back wall. At 82" from the threshold mark the position (center of the cylinder) for the support bar end component (A) mounting



- 2c. Drill the back wall using a $\varnothing 1/4$ " drill bit.

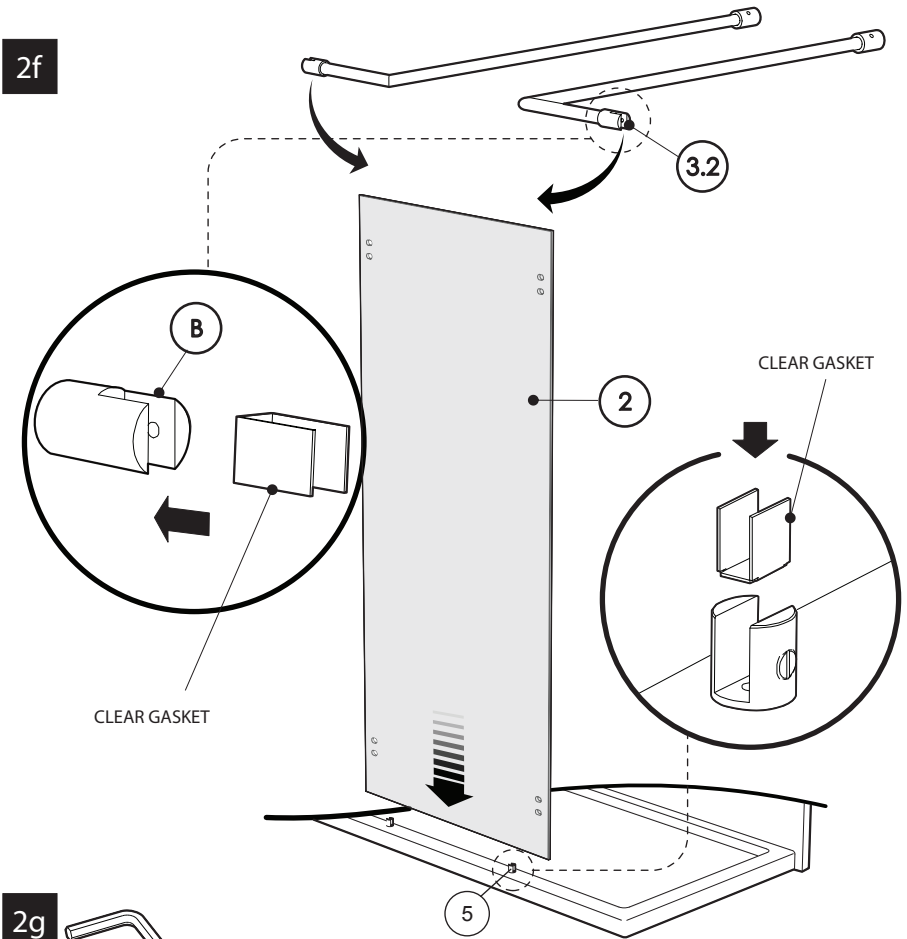
- 2d. Apply a bead of silicone in each hole and insert the wall plug. Proceed to fasten the wall end components (A) onto the wall.

- 2e. To ease subsequent installation on the front panel. Insert bar (3) in the component wall (A) on a horizontal plane as shown. Tighten the set screws.

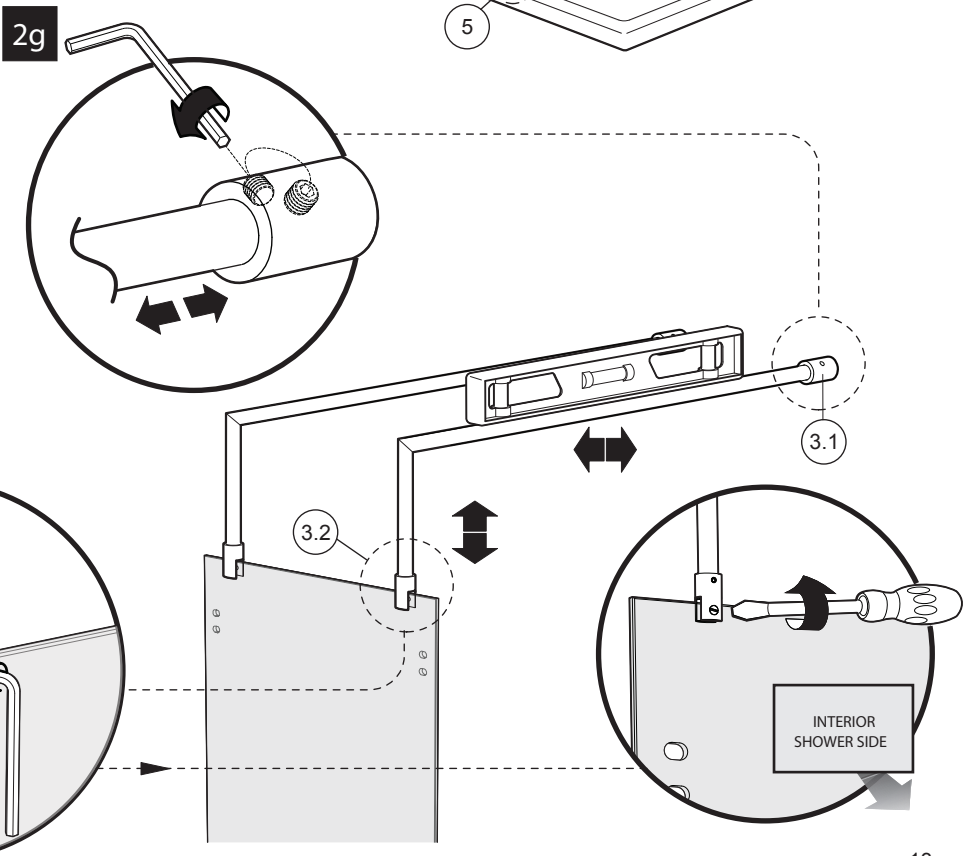


2 CONTINUED

3h. Insert the clear gasket as shown. Then Loosen and rotate support bar to grab the front panel.



3g. Level support bar. Tighten the set screws.



For model 6309.
Go to page 19 to finish installation.

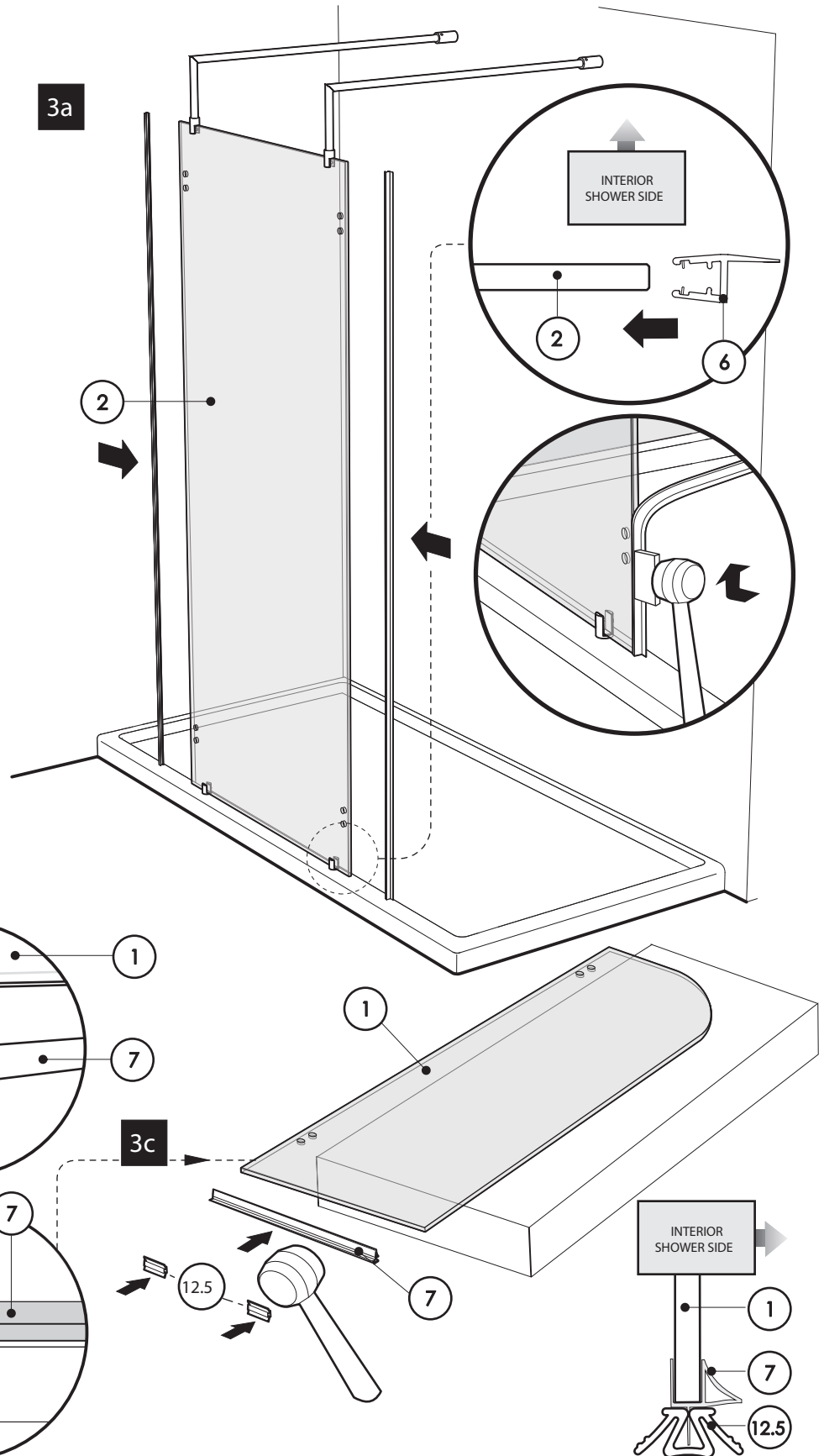
3

GASKETS INSTALLATION

3a. Align the fixed panel side gasket (2) to the glass panel edge. Insert it with a 2" x 6" x 1/2" block and a mallet. Trim the excess using the cutting plier.

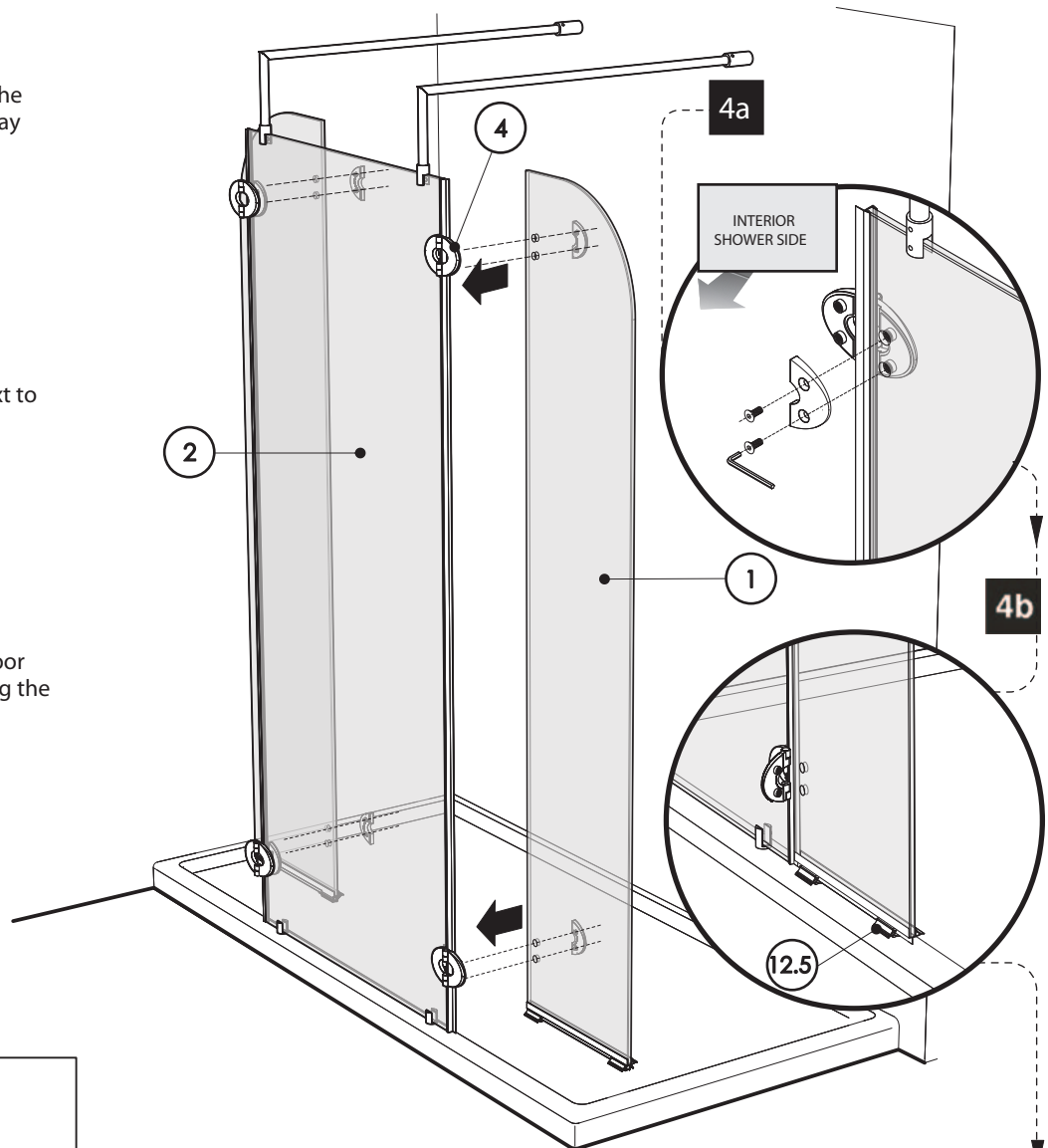
3b. Cut the bottom door gasket (7) as illustrated. The lip should be about 3/4" longer than the rest.

3c. Rest the door panel (1) on a flat surface. With the mallet, insert the bottom door gasket (7) at the bottom of the door. Make sure the lip faces the shower side. Install the 2 spacing blocks (12.5) onto the bottom lip of the gasket (7).

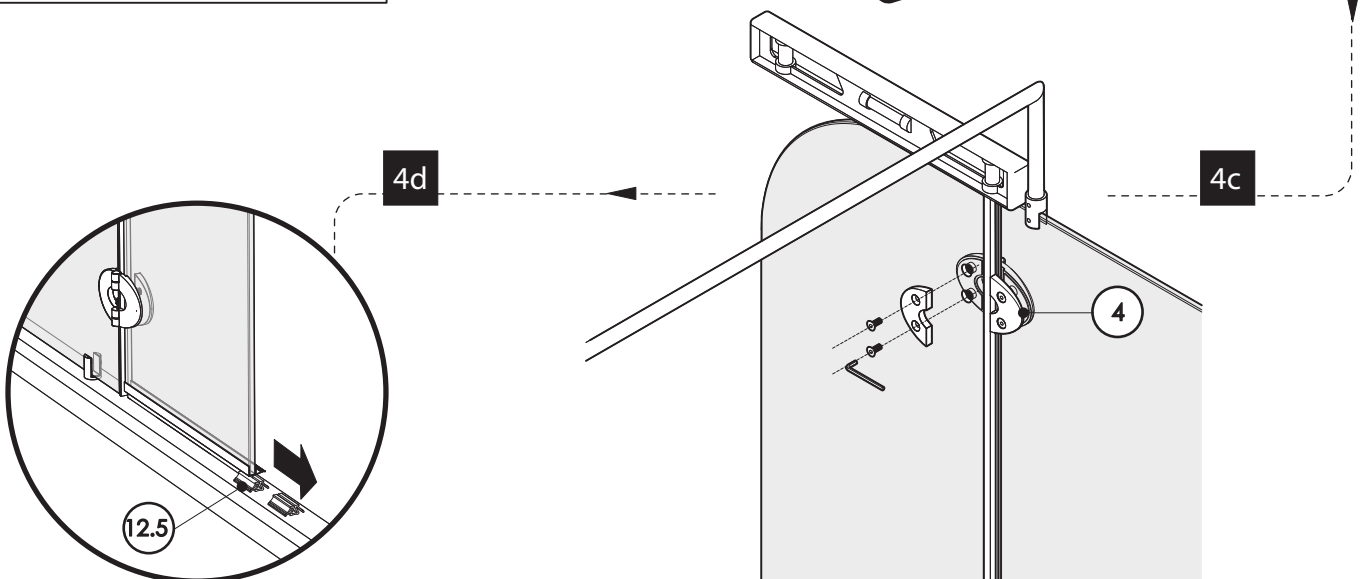


4 HINGES INSTALLATION

- 5a. Fasten one side of the hinges (4) onto the fixed panel (2). Do not tighten all the way for this step to allow other door (1) adjustments.
- 5b. Place the door panel (1) vertically next to the fixed panel (2). The holes for the hinges should be aligned.
- 5c. Fasten the hinge on the door (1). The door panel must be leveled before tightening the hinges completely.
- 5d. Remove the spacing blocks (12.5).



For model 6305.
Go to page 19 to finish installation.



5 RETURN PANEL INSTALLATION

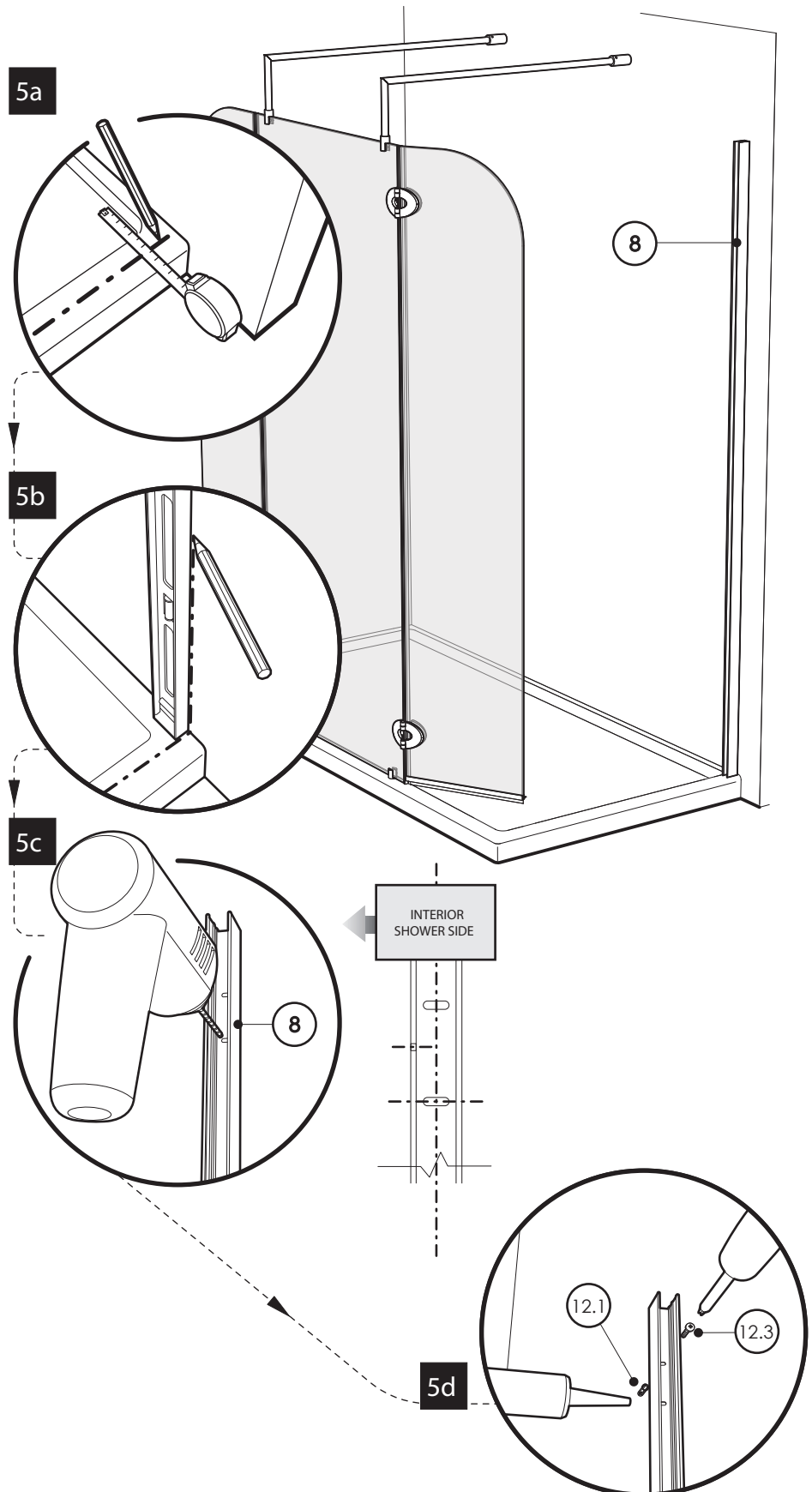
THIS INSTALLATION PROCEDURE APPLIES FOR ALL RETURN PANELS INSTALLATION REGARDLESS QUANTITY OR ADDITIONAL FIXTURE AS TOWEL BAR.

5a. Using a measuring tape, mark the center of the threshold of the base.

5b. Using the marking established in the previous step, run a second line up the wall. Use a level to ensure verticality of this line.

5c. Place the wall jamb (8) onto the wall while ensuring that the wall jamb slotted holes are centered to the center line. The side with holes of the wall jamb should face the interior of the shower. Drill holes using a $\varnothing 1/8 \frac{1}{2}$ drill bit, through the wall using the wall jamb slotted holes as reference.

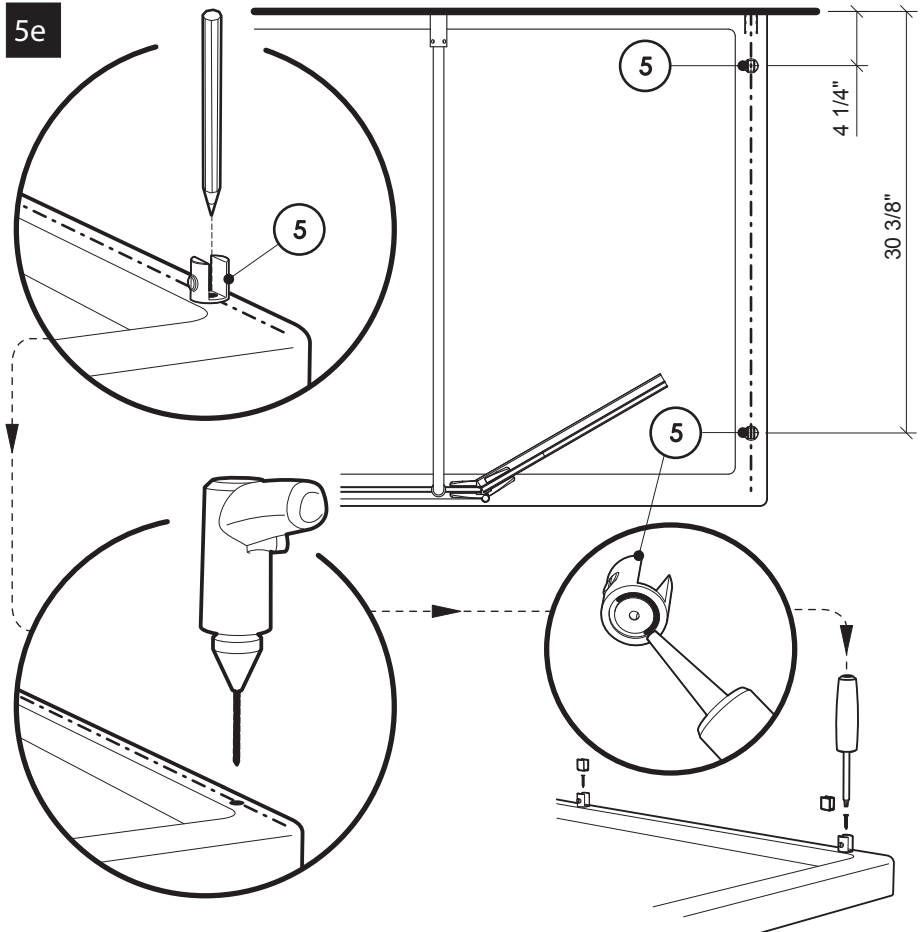
5d. Insert a drop of silicone into each hole made in the previous step. Insert a wall plug (12.1) into each hole and from there the wall jamb can be repositioned and permanently fastened using self drilling screws #8-1 1/4 (12.3).



5

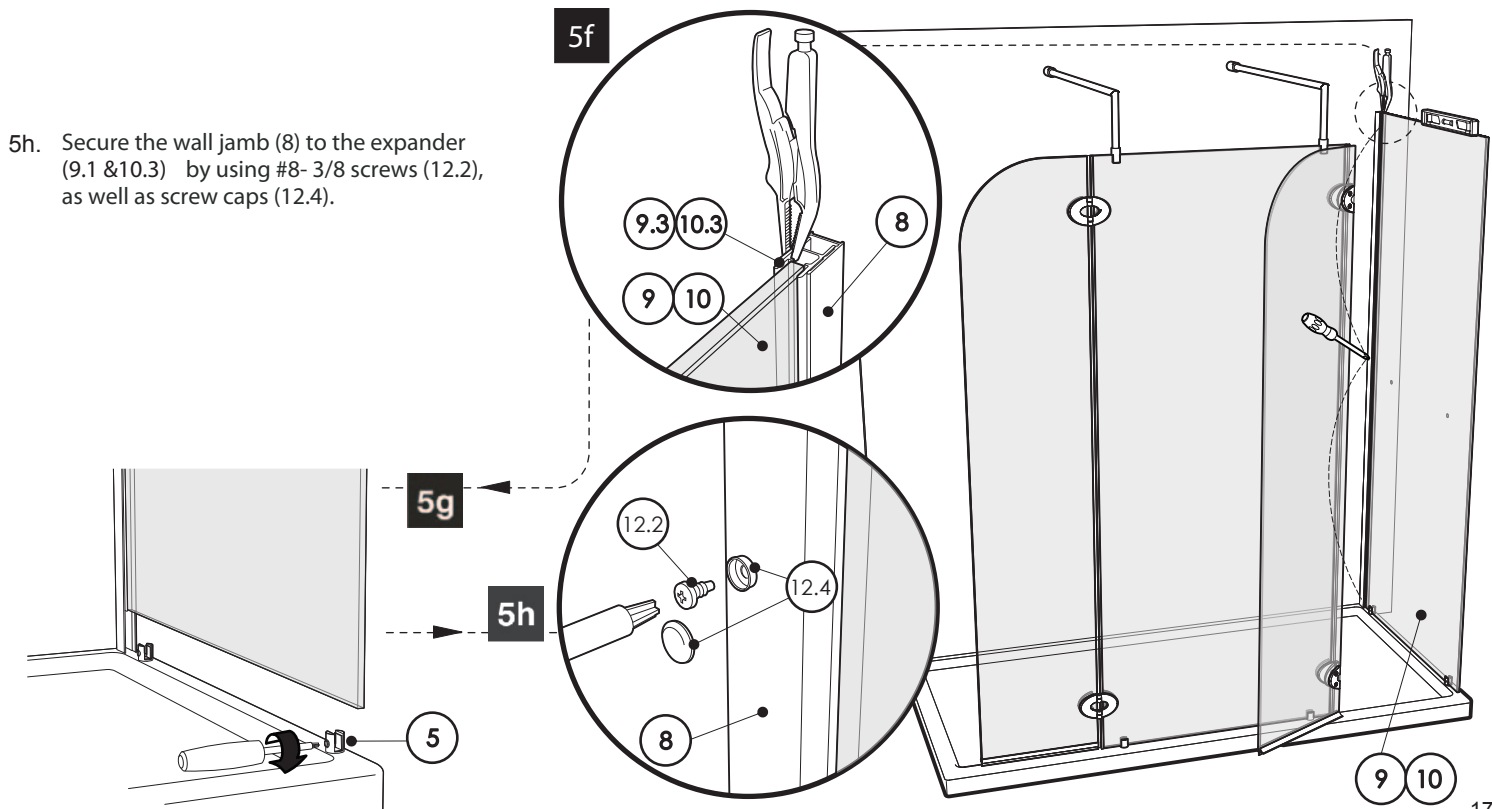
CONTINUED

- 5e. Place the bottom clips (5) for return panel on the line traced previously following dimension shown on the plan view . Mark the screw location. Remove temporary the bottom clips to drill the base using #1/8" drill bit. Put silicone onto the bottom clip bottom face groove and around the hole. Finally, fasten the bottom clips to the base using the provided screws. Place the gaskets into bottom clips slots.



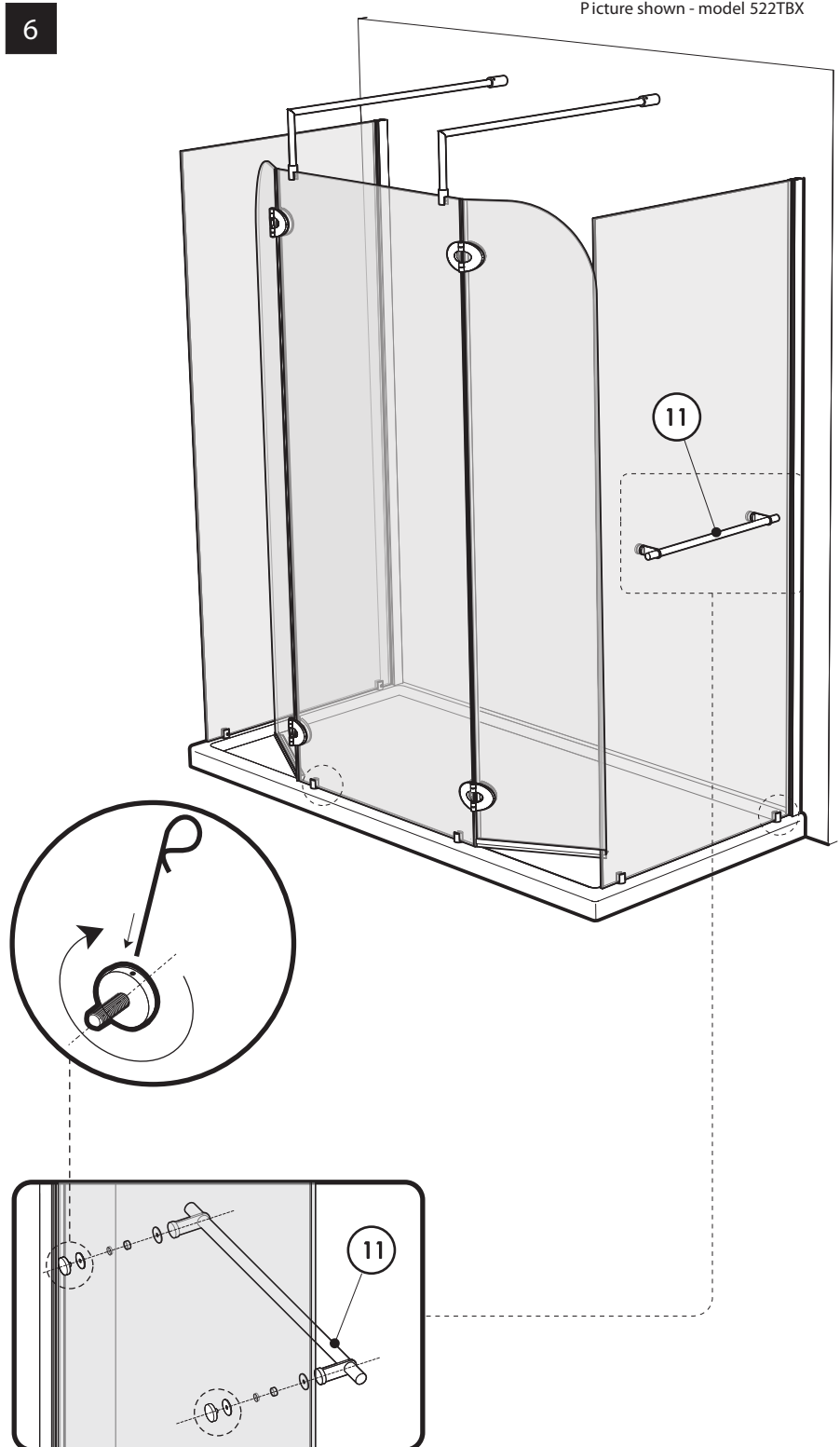
- 5f. Slide the return panel assembly into the wall jamb (8) and through the bottom clips slots. Once the return panel has been adjusted, secure the expander (9.3 & 10.3) to the wall jamb (8) by way of a clamp so as to keep the return panel level.

- 5g. Tighten the bottom clips set screws (5).



6 TOWEL BAR INSTALLATION

6. Install the towel bar (11) as illustrated.



7

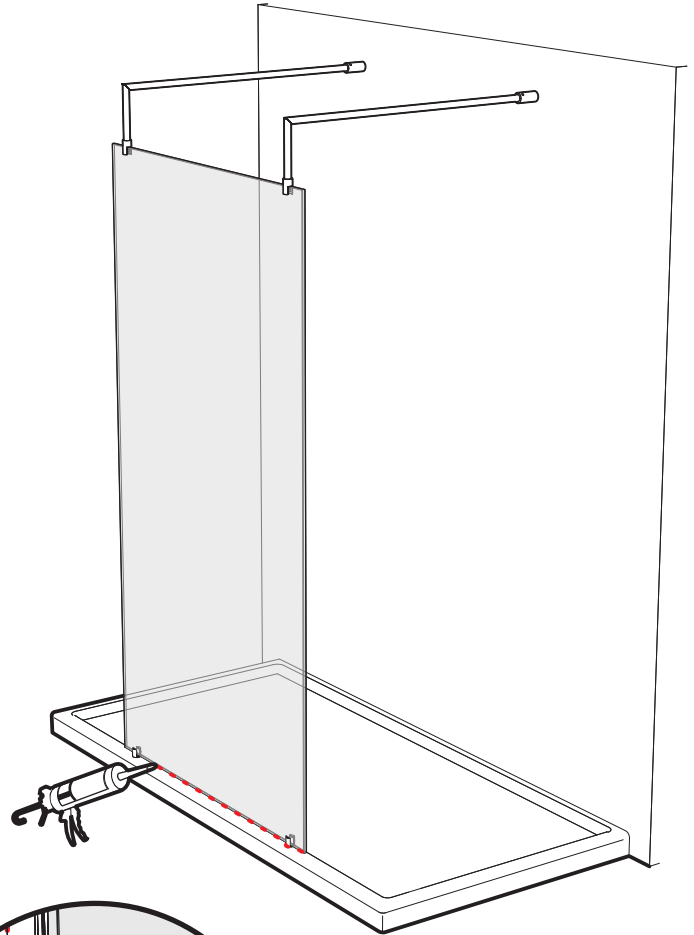
SILICONE SEAL THE SHOWER DOOR

7. Seal the exterior of the shower along the wall with silicone. Fill gap between the glass panels and base surrounding the bottom clips (5).

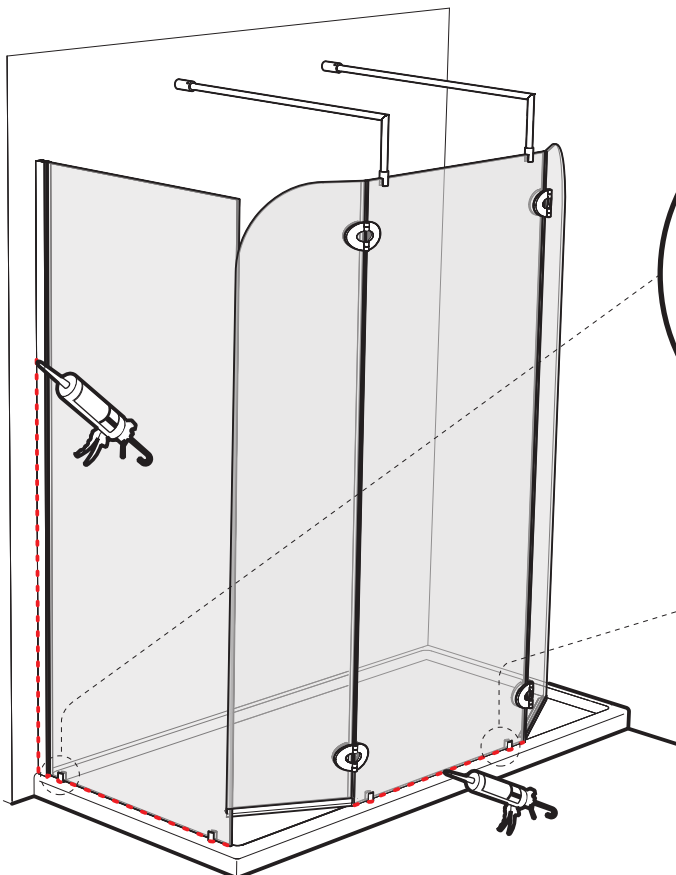
7



24 HOURS



Picture shown - model L-500X



Picture shown - model L-512X

