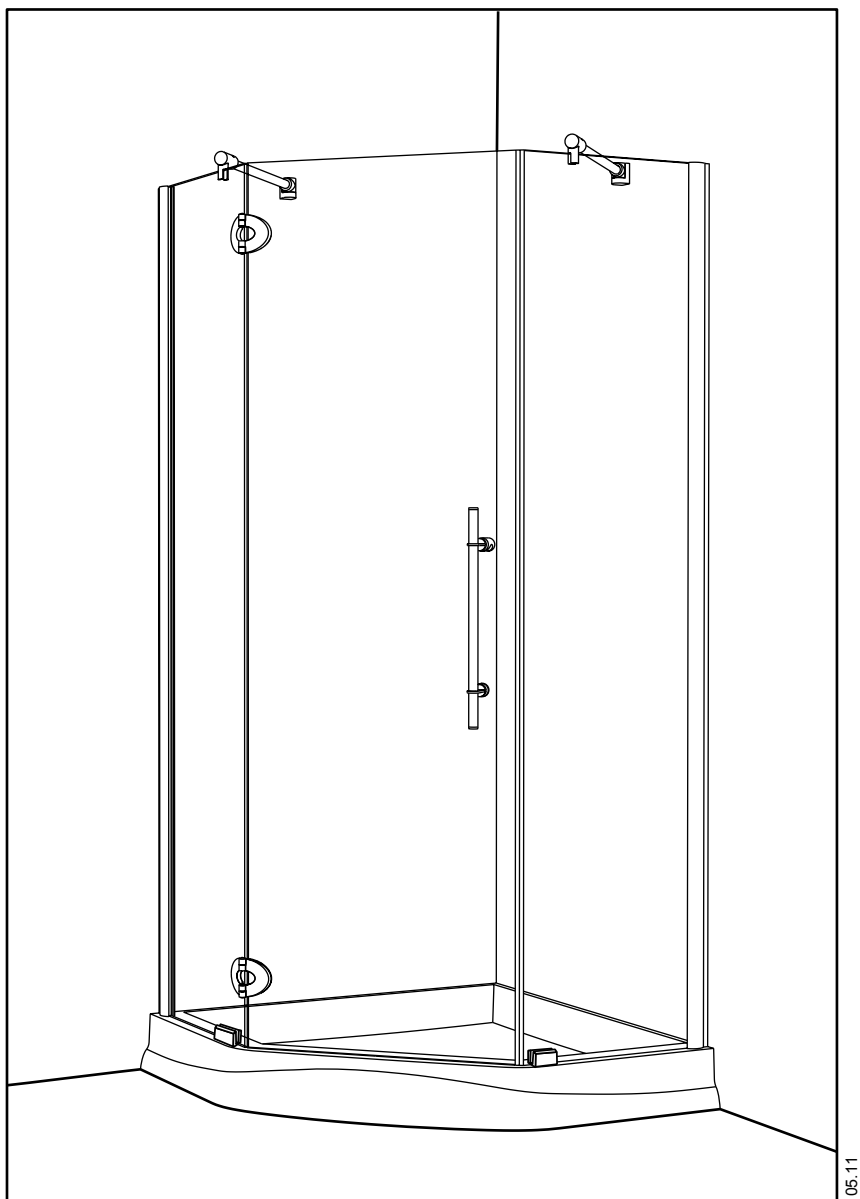
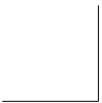
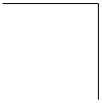


M-94X
INSTRUCTION MANUAL

ALUMAX
Moana Collection





Please keep this manual and product code number for future reference
and replacement parts ordering if necessary.

● General Instruction

- Read carefully and completely before proceeding.
- This shower door should be installed by a recommended installer.
- It is recommended that you wear safety glasses at all times during installation.

Important

- *TEMPLATE CUT-OUTS FOR ALL MODELS ARE PRINTED ON THE BACK OF CARTONS AND SHOULD BE USED TO FACILITATE INSTALLATION AND DOOR POSITIONING.*

● Installation over ceramic tiles

- Silicone should be used to seal the line where ceramic tiles meets the side panels.
- If your shower door is to be installed over ceramic tiles, tiles should be completely under both wall jambs.
- A threshold made of aluminum is included and should be siliconed underneath the door panels in order to ensure optimal leak protection.

● Notice

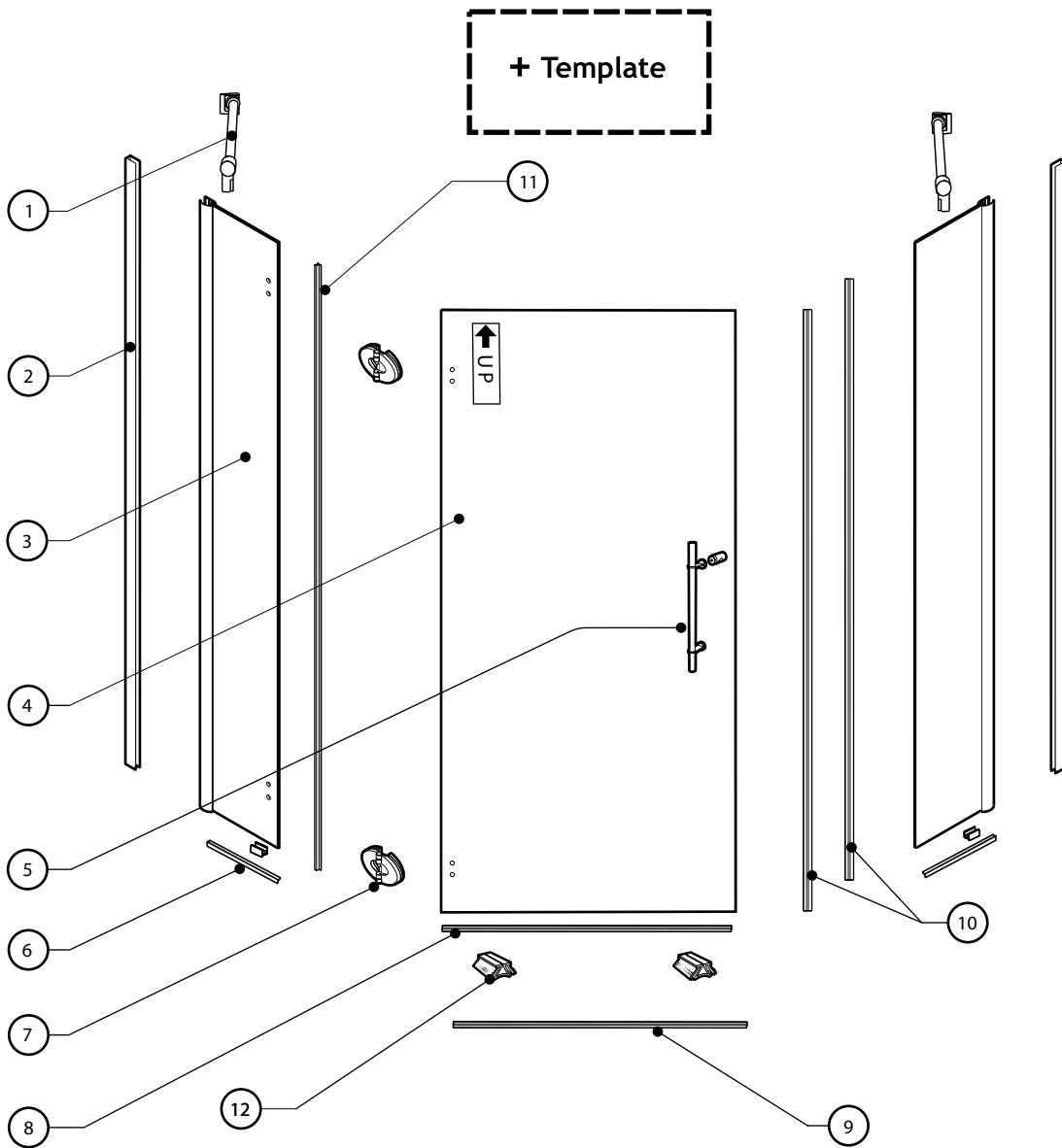
- Caulking: no sealant is required inside the shower.
- All models are equipped with transparent sealing gaskets and magnetic closure gaskets.
- Threshold for leak protection is included and recommended on base without lip and ceramic base tile.

● Care for your frameless shower door

- Never use scouring powder pads or sharp instruments on metal work or glass panels.

An occasional wiping down with a mild detergent diluted in water is all that is needed to keep the panels and aluminum parts looking new.

Product specifications are subject to change without notice.
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① SUPPORT BAR (2)

② WALL JAMB (2)

③ SIDE PANEL (2)

④ DOOR PANEL (1)

⑤ STRAIGHT HANDLE (1)

⑥ THRESHOLD (2)

⑦ HINGE (2)

⑧ BOTTOM DOOR GASKET (1)

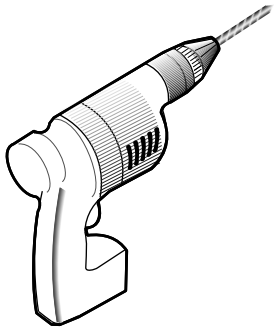
⑨ THRESHOLD (1)

⑩ MAGNETIC DOOR GASKET (2)

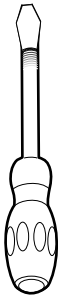
⑪ SIDE PANEL GASKET (1)

⑫ LEVELING BLOCKS (2)

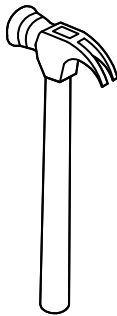
TOOLS AND MATERIALS REQUIRED



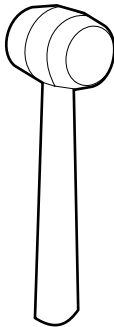
DRILL



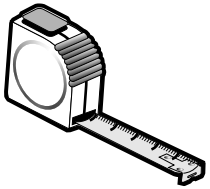
SCREWDRIVERS



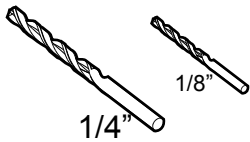
HAMMER



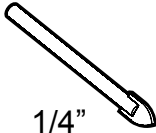
MALLET



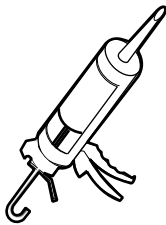
MEASURE TAPE



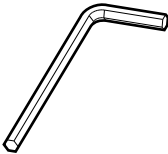
ACRYLIC DRILL BIT



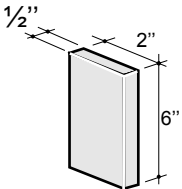
CERAMIC TILE DRILL BIT



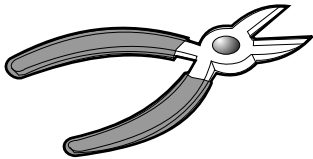
SILICONE



ALLEN KEY



WOODEN BLOCK



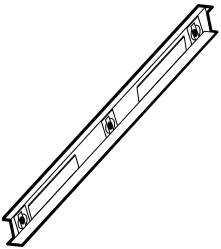
CUTTING PLIER



PENCIL

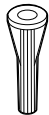


LONG NOSE LOCKING PLIER



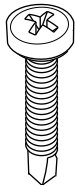
LEVEL

PACKAGING CHECK LIST & HARDWARE



X 8

ALL PLUG



X 8

SCREW 1 1/4" LG



X 6

SCREW CAP



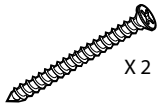
X 6

SCREW 3/8" LG



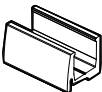
X 2

SCREW 3/4" LG



X 2

SCREW 2 1/2" LG

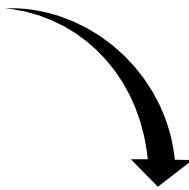
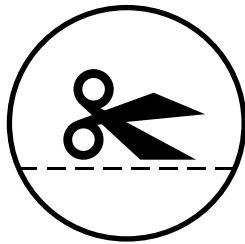


X 2

BOTTOM GLASS CLIP
(BTM GL CLIP 1.5)

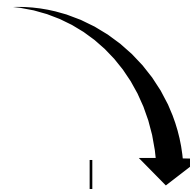
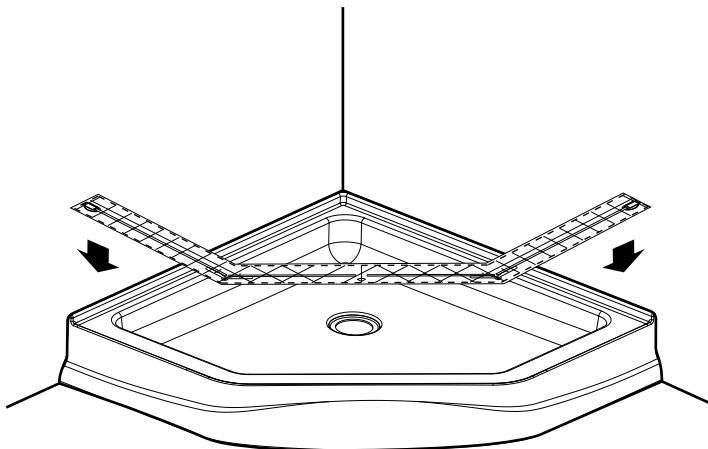
Step

1 CUT UP THE TEMPLATE



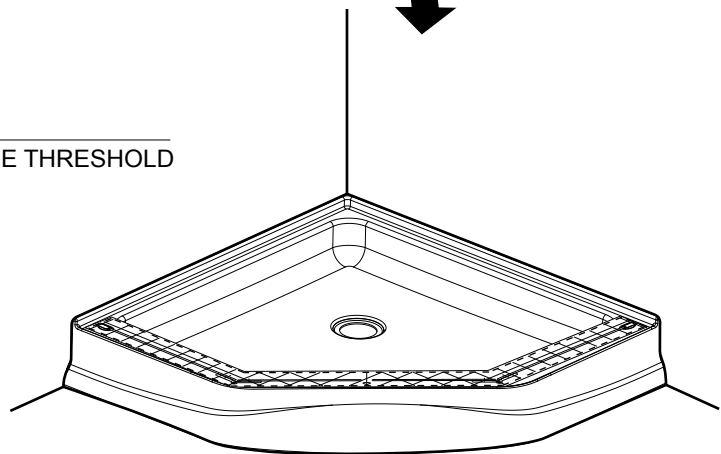
TEMPLATE

NOTE
USE TEMPLATE TO
LOCATE WALL JAMB
POSITION ON THE BASE



Step

2 PLACE THE TEMPLATE ON THE BASE THRESHOLD



WARNING

Wall jamb must be supported and fastened with provided anchors into a stud framing.

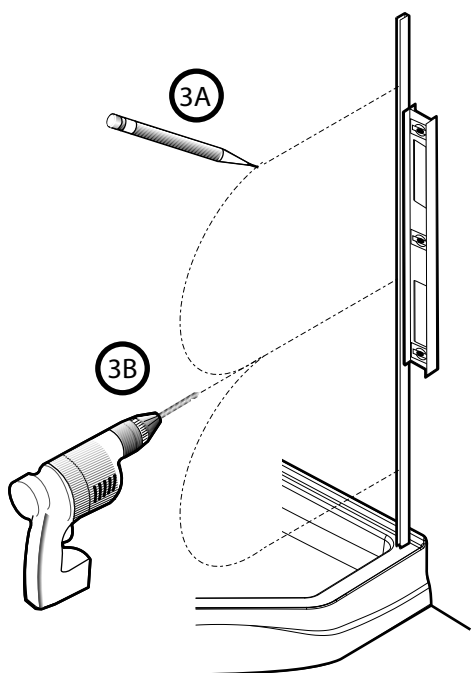
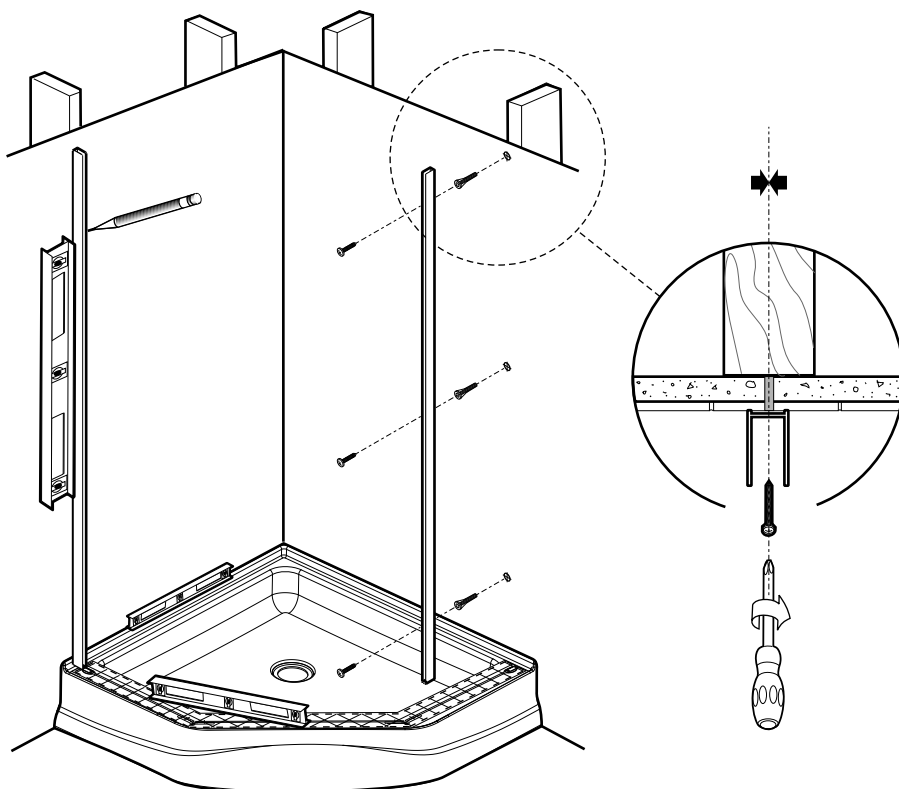


ON BOTH SIDE

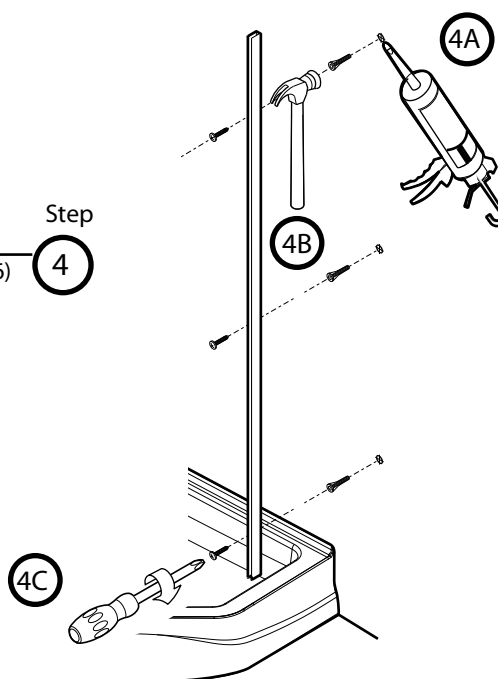
Step

3

MOUNT THE WALL JAMB (2)



Step
WALL PLUG (6) 4

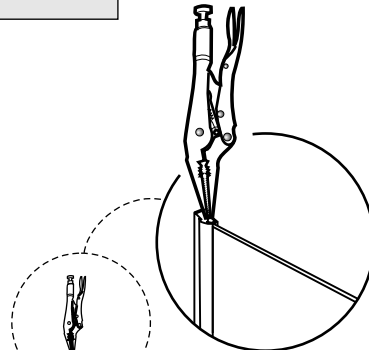
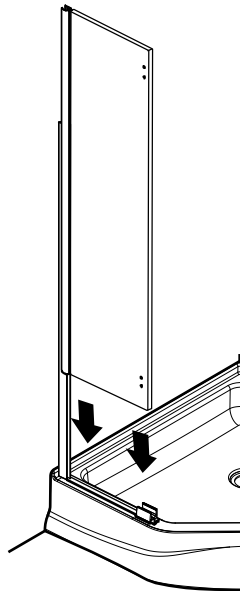
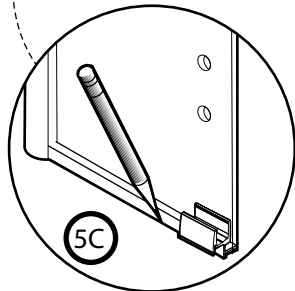
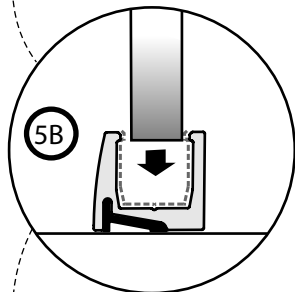
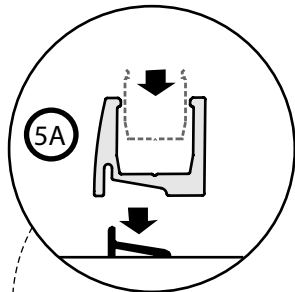


Step

5

SLIDE THE FIXED PANEL
OVER THE WALL JAMB

ON BOTH SIDES

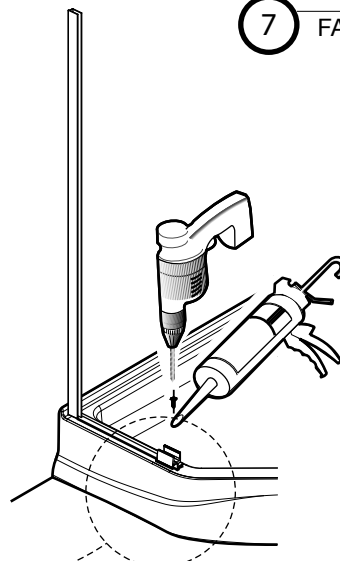
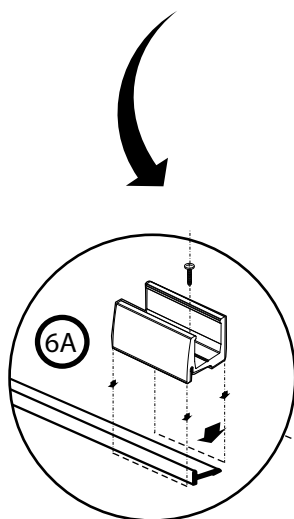


COVER THE PLIER'S TEETH
BEFOREHAND TO AVOID
SCRATCHING THE ALUMINIUM PARTS.

Step

7

FASTEN (TEMPORARILY) FIXED PANELS (2)



Step

6

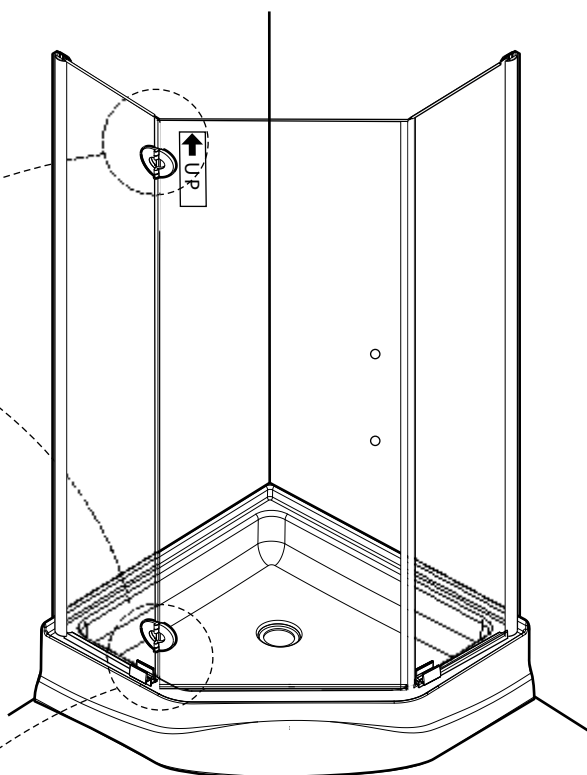
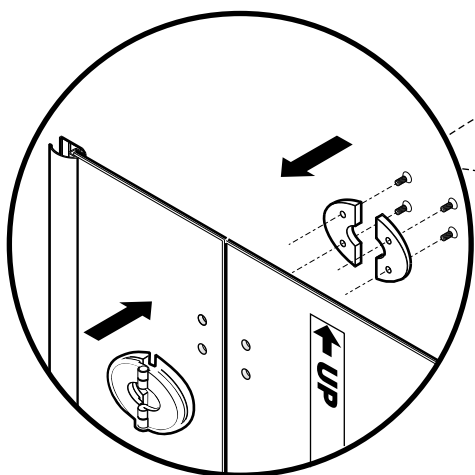
FASTEN THE THRESHOLD (2)



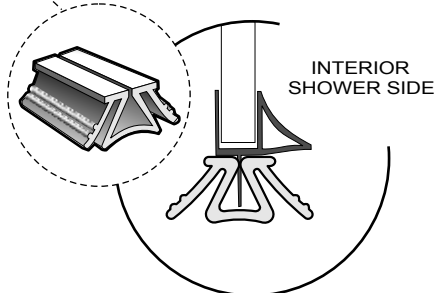
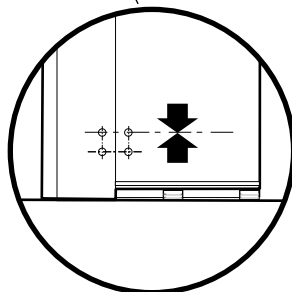
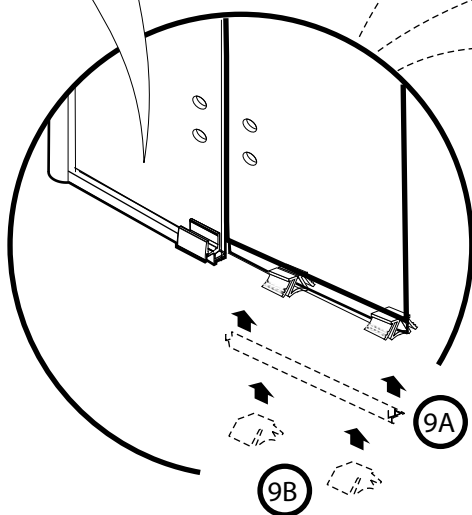
IT IS RECOMMENDED TO HAVE TWO PEOPLES FOR THE FOLLOWING INSTALLATION STEP.

Step

8 HINGE (2)



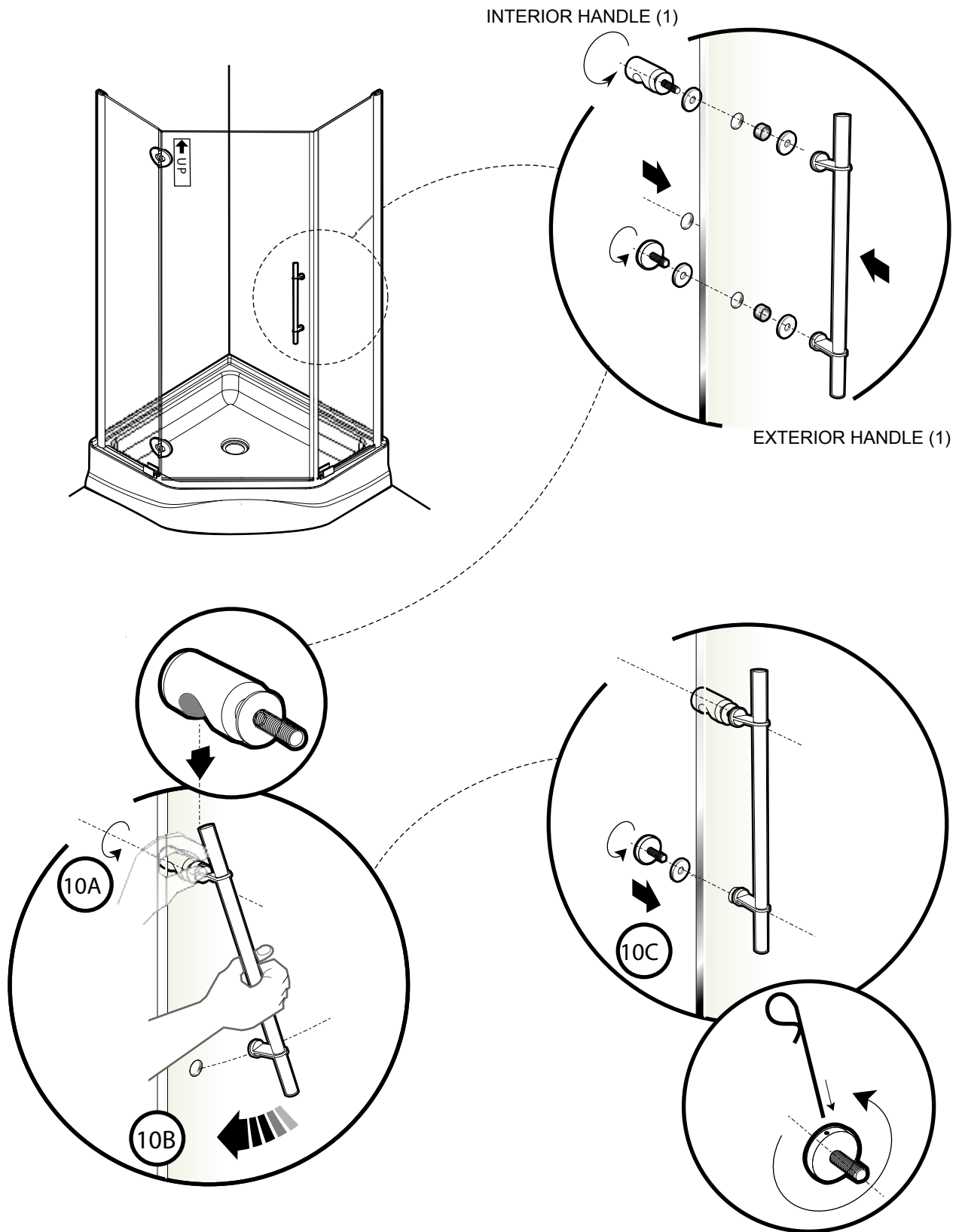
LEVEL GLASS PANELS TO ALIGN HOLES



9C REMOVE LEVELING BLOCKS AFTER HINGES INSTALLATION

Step

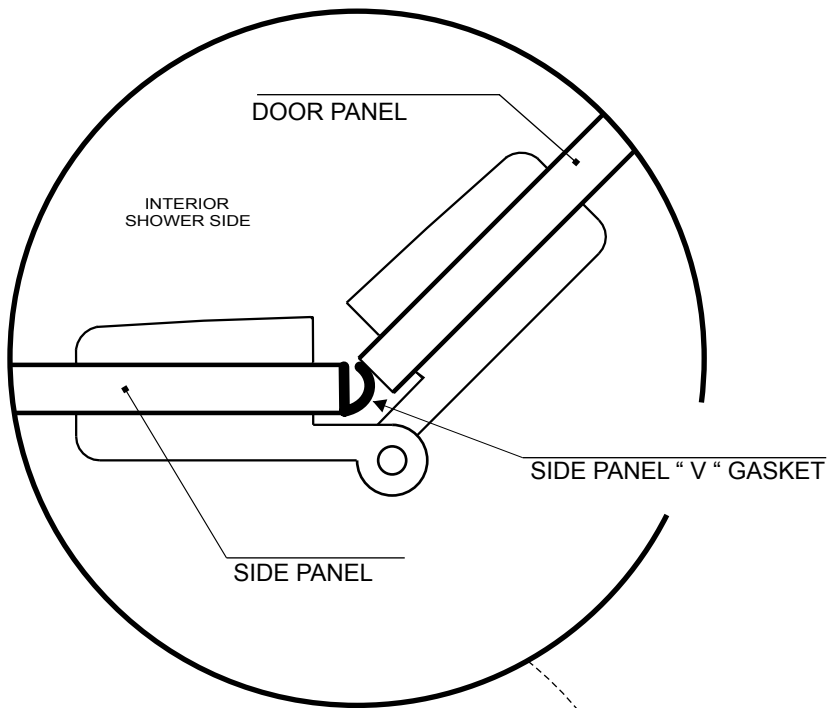
9 BOTTOM DOOR GASKET (1) + LEVELING BLOCKS (2)



Step

10

HANDLE INSTALLATION

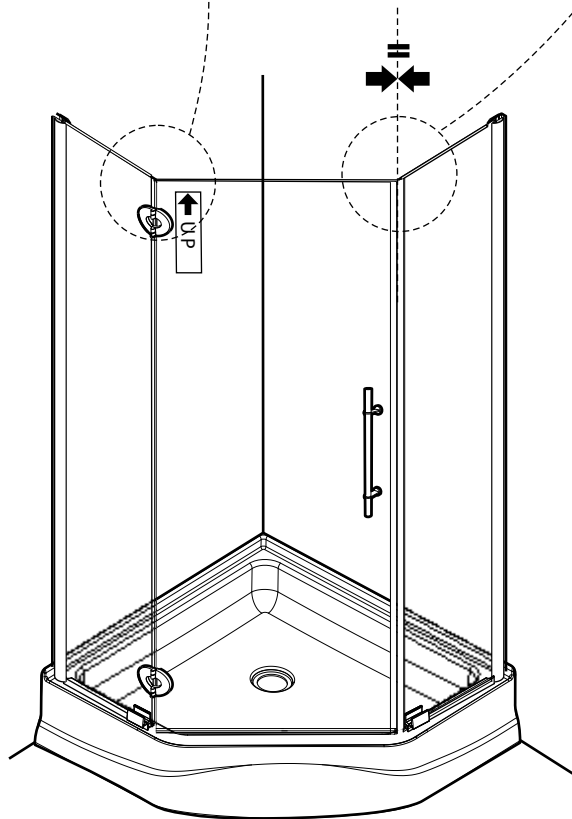
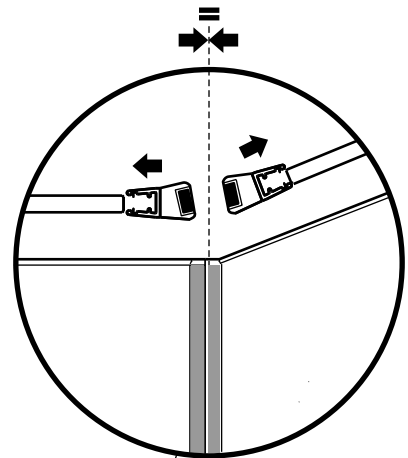


Step

11 SIDE PANEL GASKET (1)

Step

12 MAGNETIC DOOR GASKET (2)



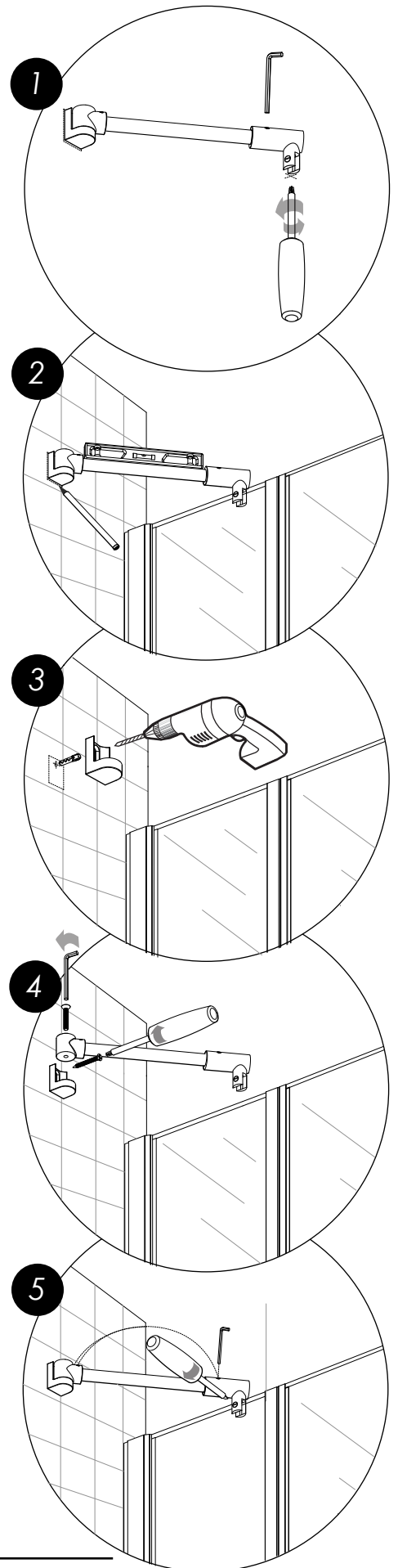
1 Loosen the glass clip (#1d). Align the slot to the fixed panel. The slotted screw head should be on the inside of the shower.

2 Rest the support bar on the fixed panel inside the tub. Level it and trace an arc on the wall.

3 Isolate the wall bracket and drill a hole, using a 1/4" drill bit through the wall. Locate the position of this hole by way of the wall bracket. Insert a wall plug.

4 Secure the wall bracket to the wall by way of the screw. Assemble the cylindrical joint to the wall bracket.

5 Secure the glass fastener and wall bracket screws to complete the installation process.



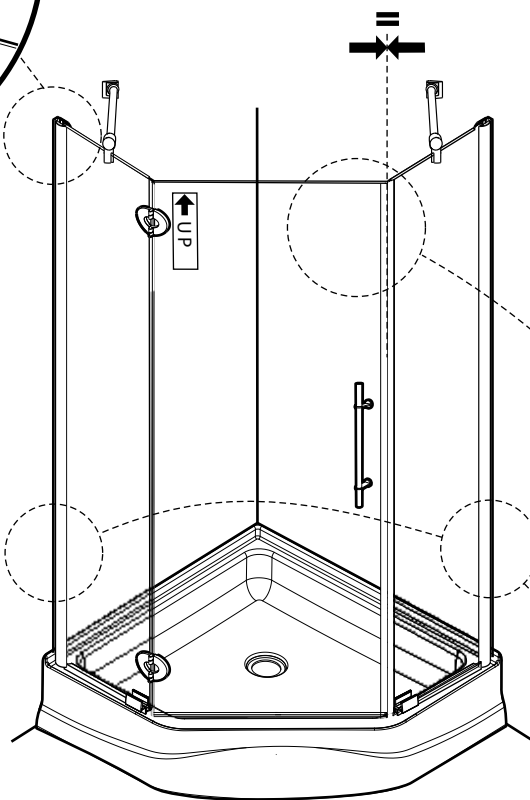
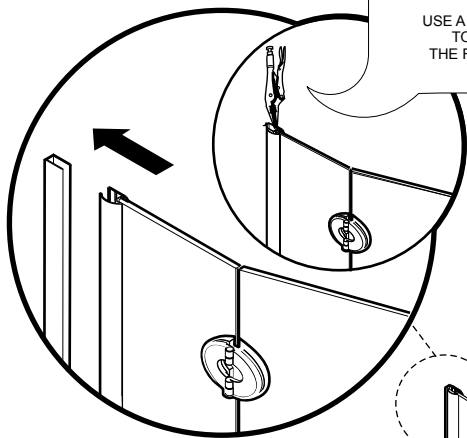
Step

13

LEVEL FIXED PANELS

SUGGESTION

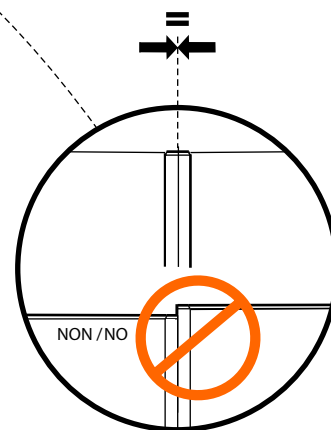
USE A LONG NOSE LOCKING PLIERS TO TEMPORARILY HOLD THE FIXED PANEL IN PLACE



Step

14

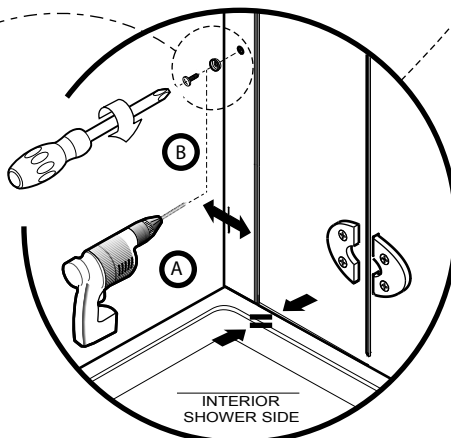
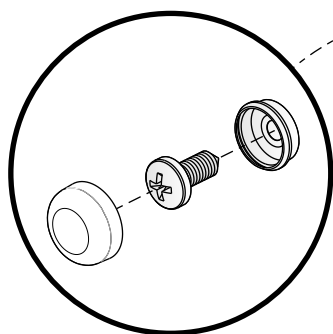
SUPPORT BAR (2)
(See Addendum)



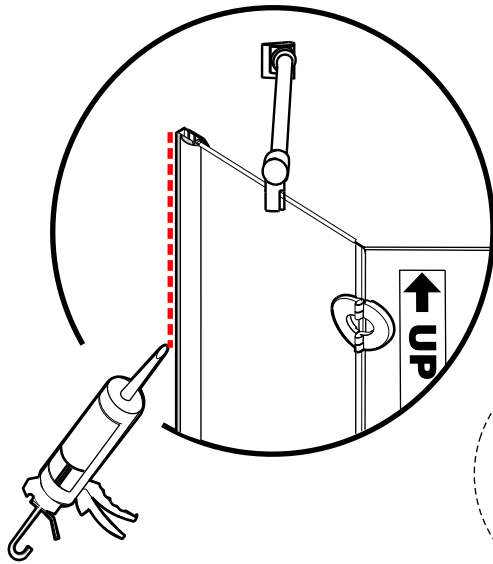
Step

15

SCREW 3/8" LG + SCREW CAP (6)



PRIOR TO FASTENING DOOR ASSEMBLY,
VERIFY MAGNETIC DOOR GASKET ALIGNMENT
AND ALL PANELS SHOULD BE LEVELED.

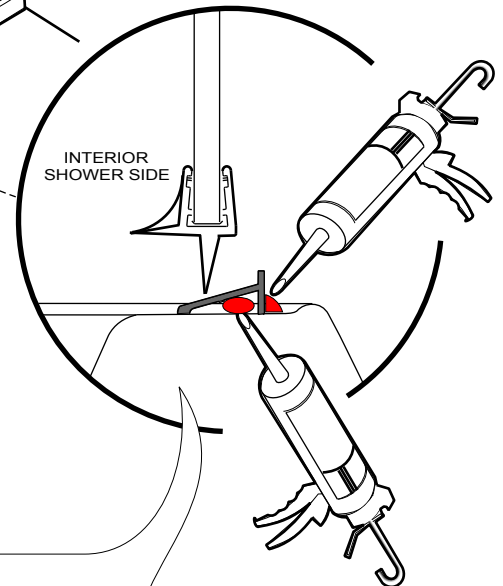
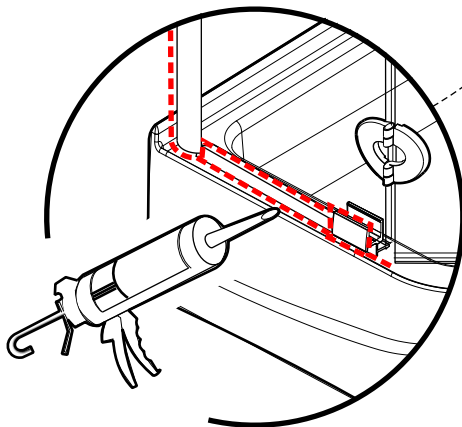
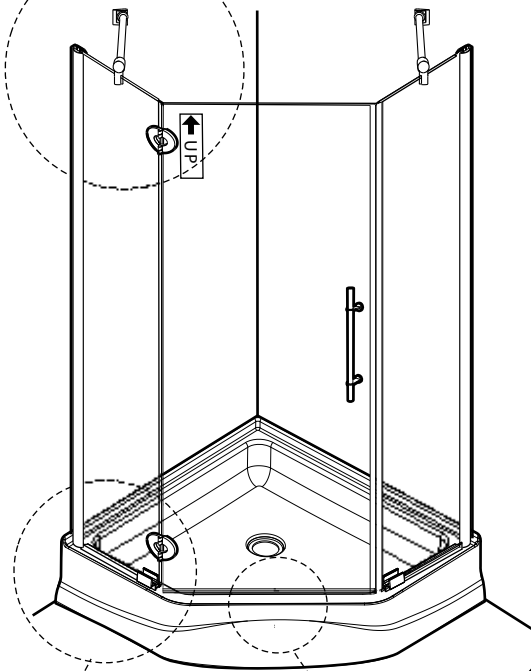


24 Hours

Step

16

SILICON SEAL EXTERIOR



THRESHOLD (1)

Recommended:

To ensure optimal leak protection, it is recommended to install the aluminum threshold by running a bead of silicone under the part and position it between the fixed panels and underneath door panel.