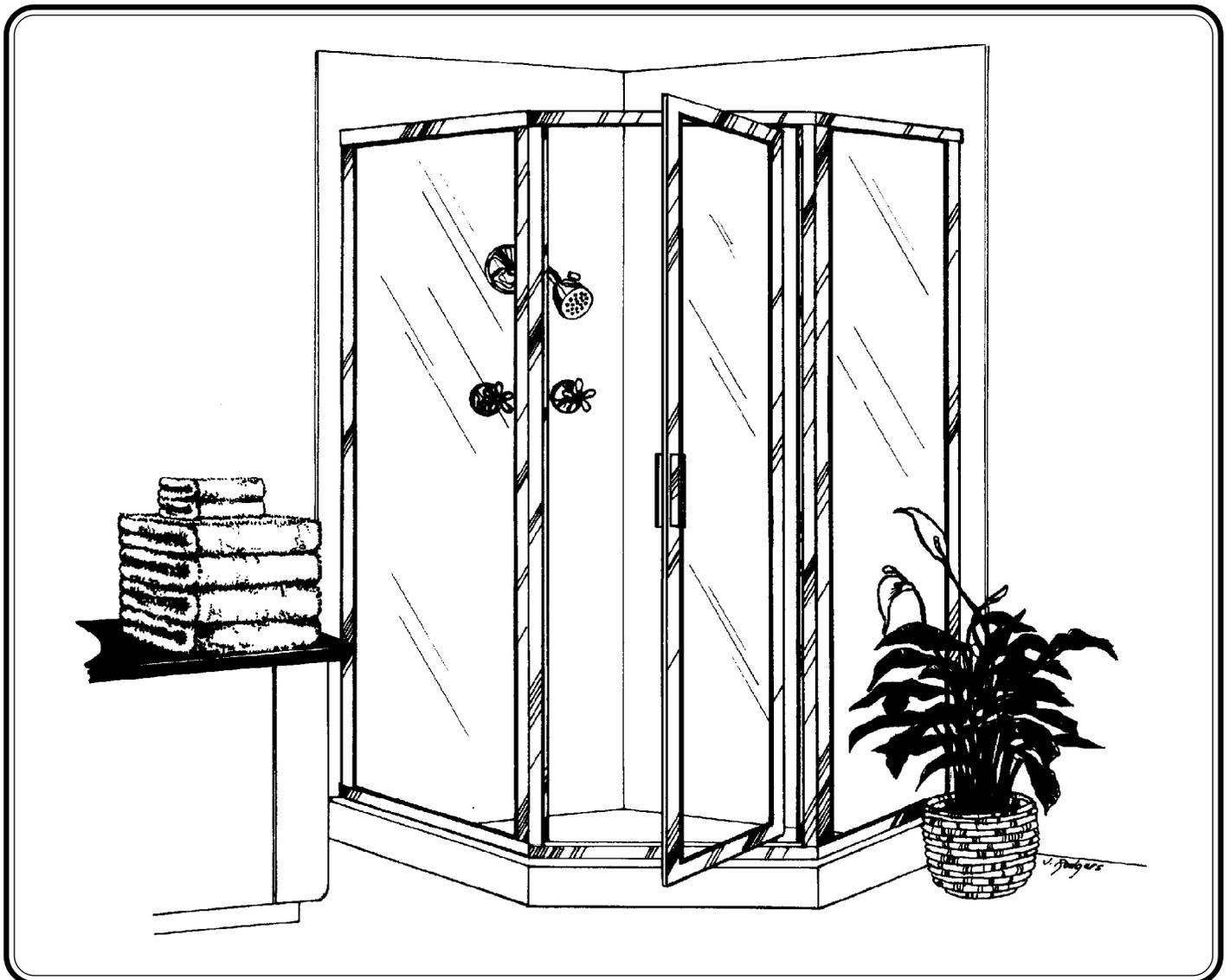


# 794s SERIES SPEEDSTALL™ SHOWER ENCLOSURE



## !WARNINGS!

Contact your dealer for all warranty repair(s). This includes loose screws, broken parts, missing parts, glass replacement or any other product concern. Additionally, if the door does not open or close properly, contact your dealer to inspect the door and to make adjustments if required. Do NOT try to make any repairs or adjustments to the unit.

### INSTALLATION WARNINGS

- a) Alumax Bath Enclosures by Hydro are intended to be installed by an experienced installer. If you need assistance with locating an experienced installer, contact us at 1.800.643.1514 or go to our website [www.alumaxshowerdoor.com](http://www.alumaxshowerdoor.com) to access our "dealer locator". If a dealer is not listed in your area, call or send us an e-mail and we will find one for you.
- b) The enclosure must be properly installed per our published installation instructions. If NOT, the unit will not operate as designed which will cause hardware failure, glass breakage, leaking, other unidentified issues, and may cause nullification of warranty.
- c) Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using the instruction sheets as a reference. Before discarding the carton, check for small hardware bags that tend to fall into the bottom of the box. If any parts are damaged or missing, refer to the descriptions noted in the instructions when contacting your dealer for replacements.
- d) Before beginning installation, check the tub rim for level and both walls for plumb. If either is off more than 1/4" to 3/8", you should use a tapered filler which can be used to level the tub track or plumb the wall jambs.
- e) Wear safety glasses when drilling or cutting to avoid injury to the eyes.
- f) When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the surface glaze so the drill can start without skidding. A skidding drill can cause damage to the surface and can be dangerous (risk of personal injury).
- g) Use caution and proper technique whenever using tools to avoid damage to property and/or personal injury.

### GENERAL USAGE AND HANDLING WARNINGS

- a) Shower doors are not leak-proof. They are designed to direct water to the interior of the tub or shower under normal conditions. Excessive water pressure or directing the shower head directly at the door can result in leaks.
- b) Do not hang on towel bars or handles or use them to support your weight getting in and out of the bathtub or shower. Towel bars and handles are not intended to be used as grab bars for assistance getting in and out of the shower or bathtub. They are not intended to support a person's weight and could break.
- c) Do not use excessive force when opening and closing the enclosure. Excessive force can lead to glass breakage or other damage to the enclosure. Make sure wall jamb bumpers are securely fastened in place per the installation instructions.

### GLASS USAGE AND HANDLING WARNINGS

- a) **TEMPERED GLASS CANNOT BE CUT.** Attempting to cut tempered glass will result in the glass breaking or shattering.
- b) **USE CAUTION WHEN HANDLING GLASS PANELS.** Safety tempered glass is very resistant to breakage, but it can still break if unequal pressure is placed on it during installation (or if cutting of the glass is attempted). In addition, the sharp corners of the panels can damage tile and floor coverings or cause injury.
- c) **PROTECT THE EDGES OF THE GLASS.** Never let the edge of the glass come in direct contact with concrete, tile, marble or other hard surfaces that may nick, or damage the glass edge in any way as this damage may cause a delayed blow. Always check the edge of the glass for nicks, slivers, rough areas, or clam shelling. Do not install the glass if these conditions are present.
- d) Alumax Bath Enclosures by Hydro is not liable for glass breakage of any kind.

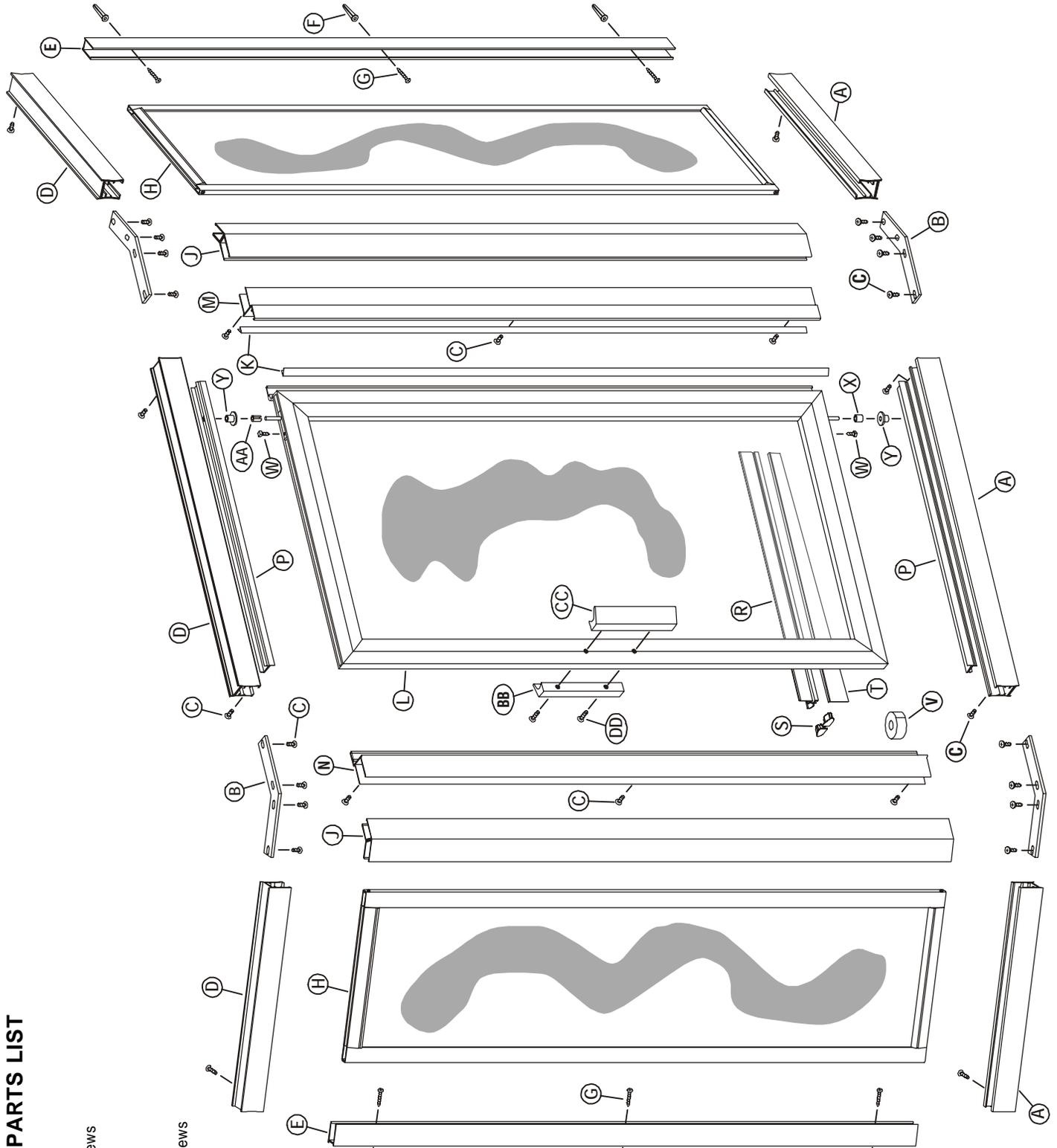
### CARE AND CLEANING WARNINGS

- a) The simplest and preferred method of cleaning your unit is by washing it with clean water and drying with a soft cloth.
- b) If soil is still present after drying, a non-abrasive cleanser with a pH of seven to eight may be used. Comet Bathroom Cleaner® has been tested and is recommended by the Bath Enclosure Manufacturers Association (BEMA).
- c) Contact your dealer for more information about glass coatings that will help keep the glass clean.
- d) **DO NOT USE SCOURING PADS, SHARP INSTRUMENTS, BLEACH OR ACID-BASED CLEANSERS TO CLEAN THE UNIT AS THEY MAY DAMAGE THE UNIT.**

### LIMITED WARRANTY

- a) Alumax Bath Enclosures by Hydro provides a LIMITED WARRANTY on material and workmanship only. Primary glass and component suppliers must be included in all warranty claims.
- b) Alumax Bath Enclosures by Hydro is not responsible for glass breakage.
- c) Products must be handled, installed and maintained per our published Warning and Installation instructions or the warranty may be nullified.
- d) The Limited Warranty applies to the original owner only, and is not transferable.
- e) Please visit our website [www.alumaxshowerdoor.com](http://www.alumaxshowerdoor.com) or call us at 1.800.643.1514 to get copies of our published warranty, installation and warranty policies.

# 794S SPEEDSTALL PARTS LIST

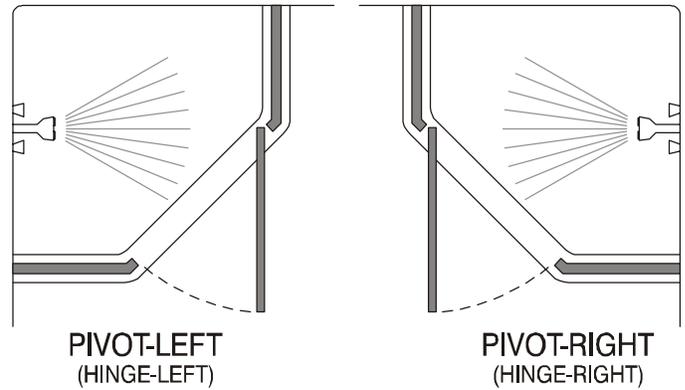


- A. 3 Curb Sections
- B. 4 135° Anchor Plates
- C. 30 #8 x 1/4" Truss Head Screws
- D. 3 Header Sections
- E. 2 Wall Jamb
- F. 6 Plastic Wall Anchors
- G. 6 #8 x 1 1/2" Truss Head Screws
- H. 2 Pre-Glazed Side Panels
- J. 2 135° Posts
- K. 2 Clear Vinyl Jamb Seals
- L. 1 Glazed Door Panel
- M. 1 Pivot Jamb
- N. 1 Strike Jamb (Magnetic)
- P. 2 Snap-in Fillers
- R. 1 Drip Rail
- S. 2 Drip Plugs
- T. 1 Tapered Drip Vinyl
- V. 1 Roll of Double Stick Tape
- W. 2 #10 x 7/16" Square Head Set Screws
- X. 1 Nylon Spacer
- Y. 2 Nylon Pivot Bushings
- AA. 1 Security Washer
- BB. 1 Interior Door Handle
- CC. 1 Exterior Door Handle
- DD. 2 #6 x 1 1/4" Round Head Screws

# 1

The **ALUMAX 794S SPEEDSTALL** Shower Enclosure is completely reversible and may be installed pivot-left or pivot-right. For maximum waterproofing, the pivot jamb should be opposite the shower head. Using the diagram, determine the correct position for the door in your particular **SPEEDSTALL** installation. This instruction sheet depicts a pivot-right installation.

**CAUTION:** For safety reasons, the door panel must always open *outward*.

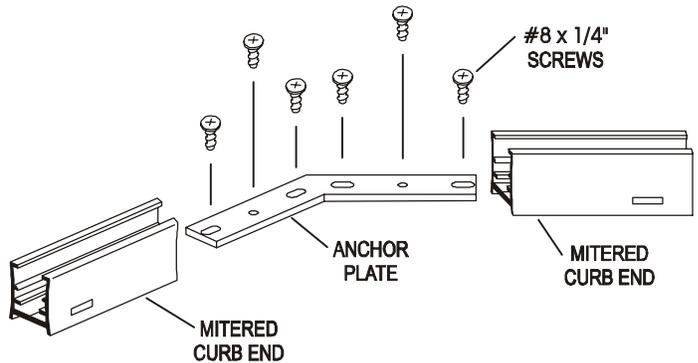


# 2

**NOTE:** If the curb and header sections come pre-assembled, skip to Step #3.

Assemble the curb sections [A] (with weep slots) by sliding a 135° anchor plate [B] into the mitered ends and forcing the sections together. The weep slots in the curb must be to the inside. Screw four #8 x 1/4" truss head screws [C] through the slots in the anchor plates into the curbs. As you tighten the screws, be sure the mitered ends are forced tightly together. To increase the rigidity of the mitered joint, drill 1/8" holes into the curb through the round holes in the anchor and install two more #8 x 1/4" screws.

Assemble the two header sections [D] in the same manner and set the header assembly aside.

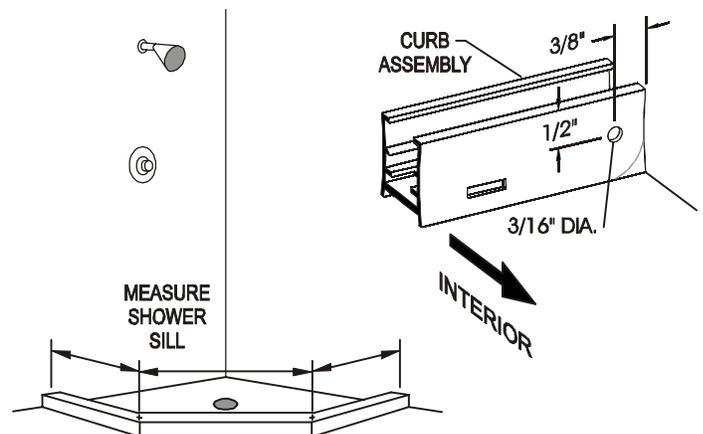


# 3

Measure the opening at the bottom of the shower stall and trim the ends of the curb assembly [A] (with weep slots) to fit the shower sill. The curb should sit near the centerline of the sill. If required, use a file to round the lower ends of the curb assembly to fit the shower sill properly.

Using a 3/16" drill bit, drill the interior face of the curb assembly on both ends as shown.

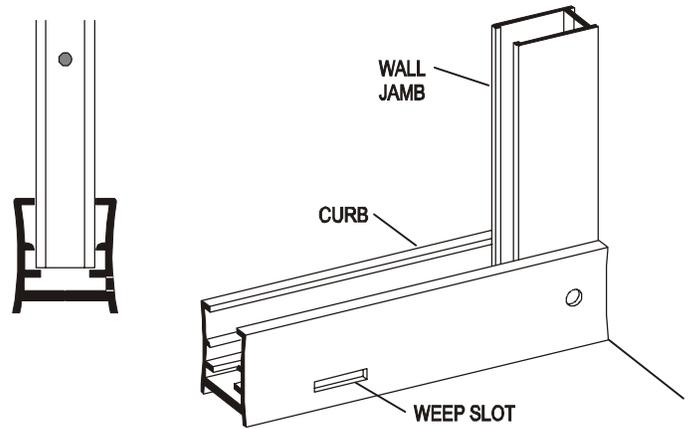
Reposition the curb assembly on the shower sill and mark its position with a pencil line along the interior and exterior base.



# 4

Place the two wall jambs [E] into the ends of the curb assembly [A]. Plumb the jambs and mark the hole locations on the wall. Masking tape may be used to hold the curb in place during this operation. Remove all parts and drill the walls for mounting hardware.

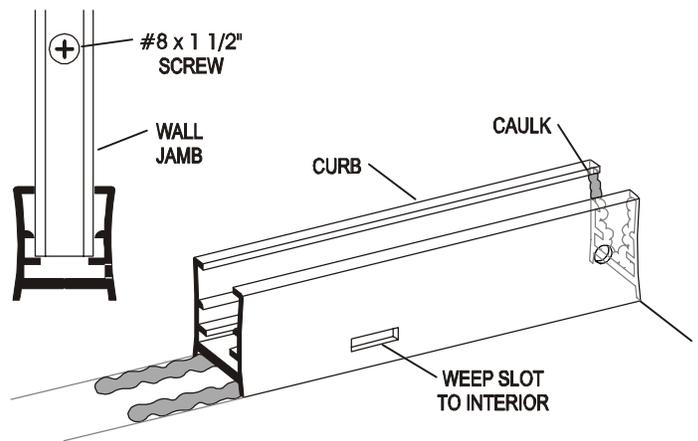
For tile or marble walls, drill six 3/16" diameter holes and insert the plastic wall anchors [F]. Attachments to fiberglass or acrylic units can be made in two ways. If a reinforcement is built into the wall of the unit, drill six 1/8" diameter holes to install mounting screws directly into the reinforcement. If walls are not reinforced, drill 3/16" holes and install plastic wall anchors or Molly bolts (Molly bolts not supplied by ALUMAX).



# 5

Wipe the shower walls and sill, curb assembly [A] and wall jambs [E] with a clean, dry cloth to remove any dust or debris. Apply a 1/4" bead of caulk along the inside of both of the pencil lines marked in Step #3. Carefully replace the curb assembly in the exact position marked. Caulk the inside of the curb ends where they meet the wall. Caulk generously around the anchor plates [B], screws [C], and the insides of the mitered joints.

Replace both wall jambs and attach to the walls with six #8 x 1 1/2" truss head screws [G].



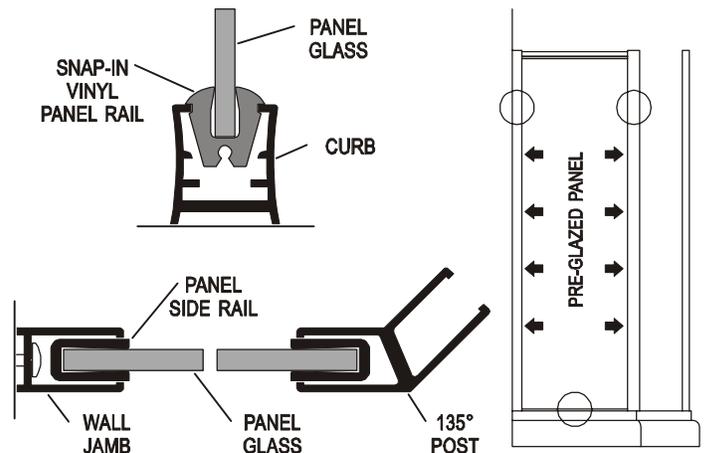
# 6

NOTE: Panels with obscure or textured glass should be installed with the rough surface of the glass to the exterior of the unit. Deco or etched glass panels should be installed with the patterned surface to the interior.

Snap one of the SPEEDSTALL side panels [H] into the curb [A] next to the wall jamb [E]. Slide the panel over into the wall jamb. Press a 135° post [J] into the curb. Slide the side panel across until it is centered between the wall jamb and post. Use masking tape to hold the post in position temporarily.

Repeat for the other side panel and 135° post.

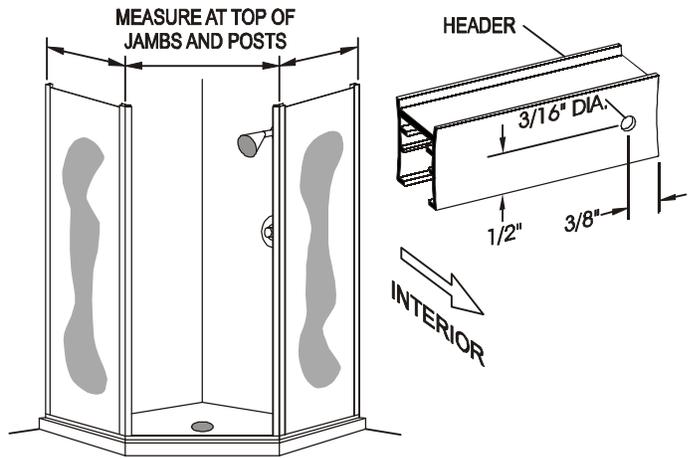
NOTE: Apply several small dabs of caulk to both sides of the panel rails (see arrows) before setting into place. This will help prevent rattles caused by metal-to-metal contact.



# 7

Hold the two 135° posts [J] plumb and carefully measure horizontally from the top of each wall jamb [E] to the outside edge of the 135° post. Add 3/16" to each measurement to find the corresponding dimension on the header assembly (from the outside mitered edge to the squared ends) and trim the header assembly to fit.

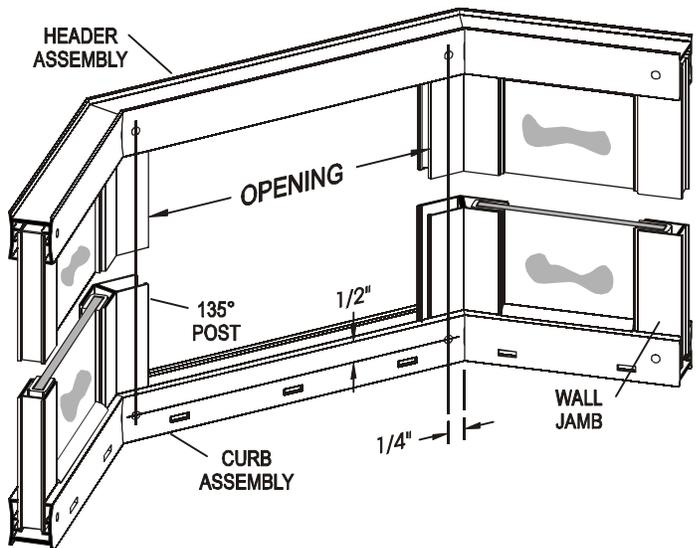
Using a 3/16" drill bit, drill the interior face of the header assembly on both ends as shown.



# 8

Press the header assembly [D] over the wall jambs [E], the 135° posts [J] and the pre-glazed panels. Check the posts for plumb. Adjust as required by varying the overlap of the header over the wall jambs. You may need to trim the ends of the header where it meets the wall. The minimum horizontal dimension for the door opening is the door panel width (see the graphic in Step #9) plus 1/2", maximum is the door panel width plus 1 3/4".

Use the holes in the ends of the header and curb as a guide and drill four 1/8" holes into the wall jambs. Drill 1/8" holes thru the header and curb into each 135° post as shown, then enlarge the outer holes with a 3/16" drill for clearance on the self-tapping screws. Secure the header and curb to the wall jambs and posts with eight #8 x 1/4" truss head screws [C].

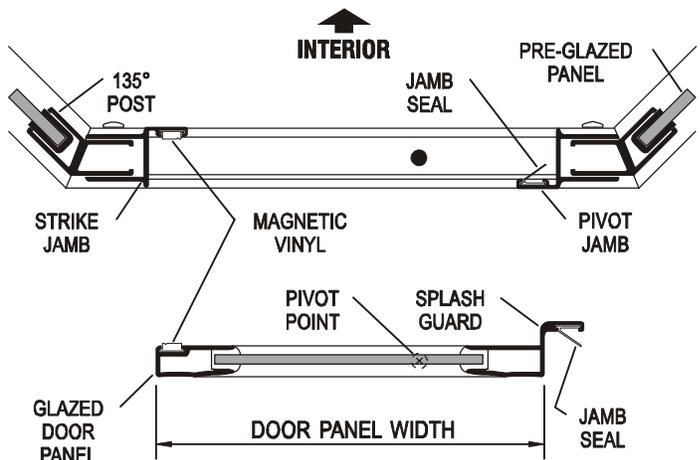


# 9

Strip two clear vinyl jamb seals [K] into the door panel [L] splash guard and the pivot jamb [M] and trim flush at both ends. Both vinyls should be turned to trap water from the shower head. Secure the vinyls with a small quantity of glue or caulk at each end or by carefully crimping the vinyl pocket. Set the door panel aside.

Press the pivot jamb and strike jamb [N] (with magnetic strip) over the two 135° posts [J]. Refer to Step #1 for the proper handing of the door.

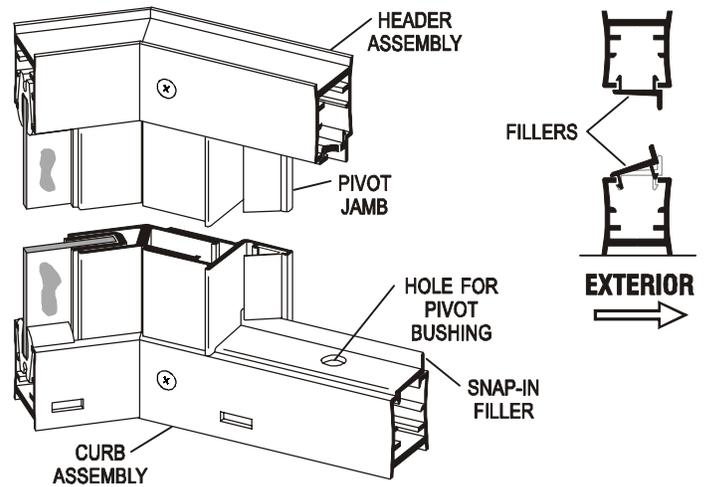
NOTE: The magnetic strip on the strike jamb must face the exterior and the clear vinyl jamb seal on the pivot jamb must face inward.



# 10

Snap the fillers [P] into the curb assembly [A] and header assembly [D] between the door jambs with the raised lip to the exterior and the pivot holes toward the pivot jamb [M]. Center the curb filler in the curb between the pivot and strike jamb [N] (use masking tape to hold in position).

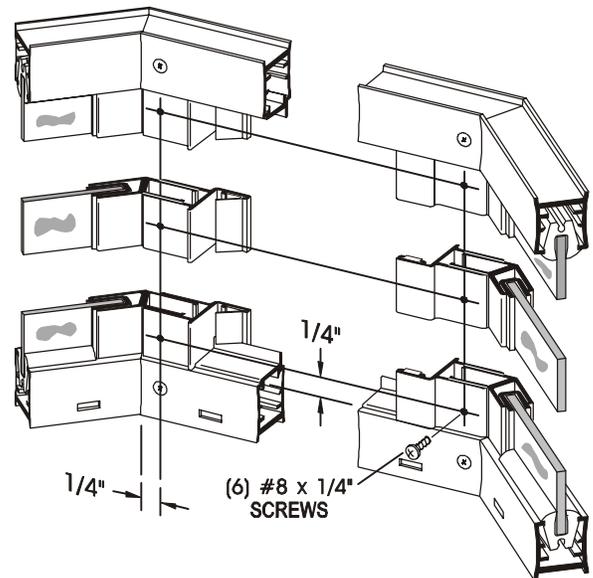
NOTE: The snap-in fillers should be exactly 3/8" longer than the door panel width.



# 11

Pull the bottom end of the pivot jamb [M] tight to the curb filler [P] and plumb the jamb. Drill two 1/8" holes thru the pivot jamb and into the 135° post [J] in line with the screws in the head and curb and approximately 1/4" vertically from the ends of the jamb. Drill a third hole centered between the first two. Attach the pivot jamb permanently with three #8 x 1/4" truss head screws [C].

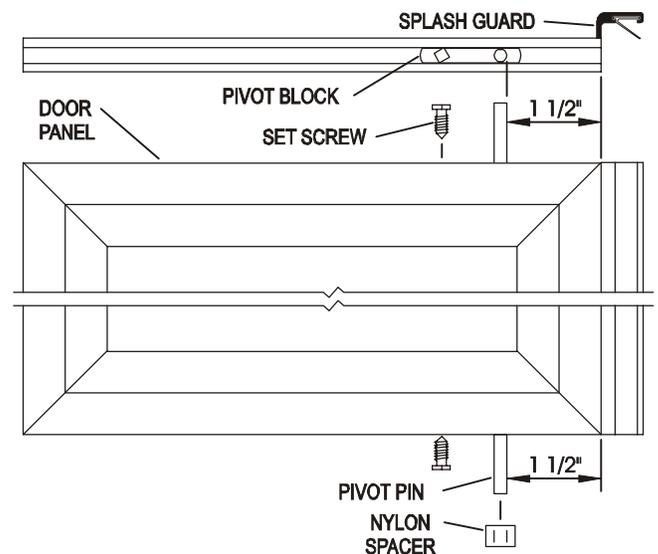
Slide the header filler [P] tight against the pivot jamb. Push the strike jamb [N] tight against the fillers top and bottom. With the pivot jamb plumb and both fillers tight between the two door jambs, the strike jamb also will be plumb and parallel to the pivot jamb. Attach the strike jamb to the other 135° post [J] in the same manner as the pivot jamb.



# 12

Insert the two #10-24 x 7/16" square head set screws [W] into the threaded holes in the pivot blocks in the top and bottom rails of the glazed door panel [L]. Position the pivot pins 1 1/2" from the pivot side of the door (the side opposite the magnetic strip). Tighten the set screws just enough to prevent the pivot blocks from moving (finger tight plus a quarter turn). A 3/16" wrench (not supplied by ALUMAX) will fit the set screw heads

Press the white nylon spacer [X] over the bottom pivot pin on the door panel.

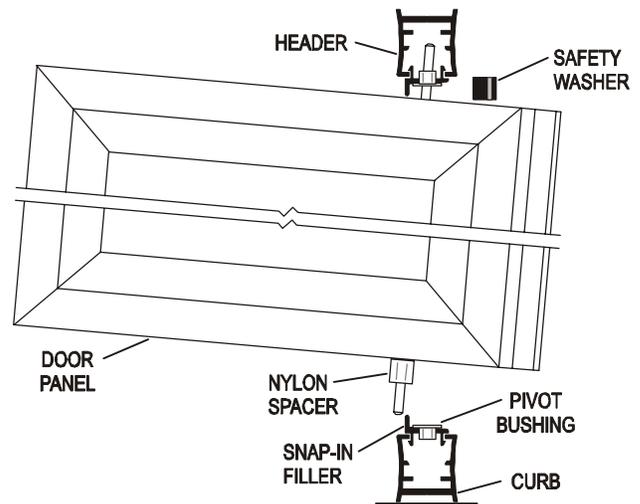


# 13

Insert the two nylon pivot bushings [Y] into the pivot holes in the head and curb fillers [P].

Lift the door panel [L] and insert the top pivot pin into the pivot bushing in the header filler. Hold the door vertical and insert the bottom pivot pin into the pivot bushing in the curb filler. It may be necessary to remove the header retaining screws and raise the header slightly to install the door.

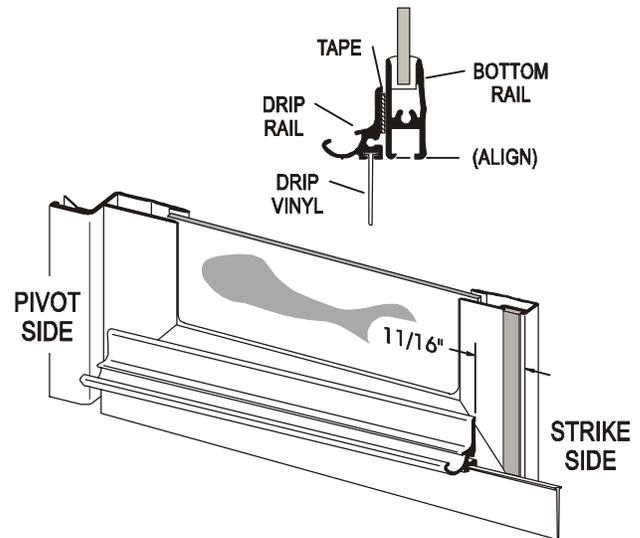
When the door has been set into place, snap the security washer [AA] over the top pivot pin to hold the upper pivot bushing in place and prevent accidental dislodging of the door.



# 14

Cut the drip rail [R] to the length of the bottom rail minus  $11/16"$ . Clean the bottom door rail and the drip rail thoroughly to ensure proper adhesion. Unroll the double stick tape [V] and carefully apply it to the back of the drip rail (do not peel the tape backing yet).

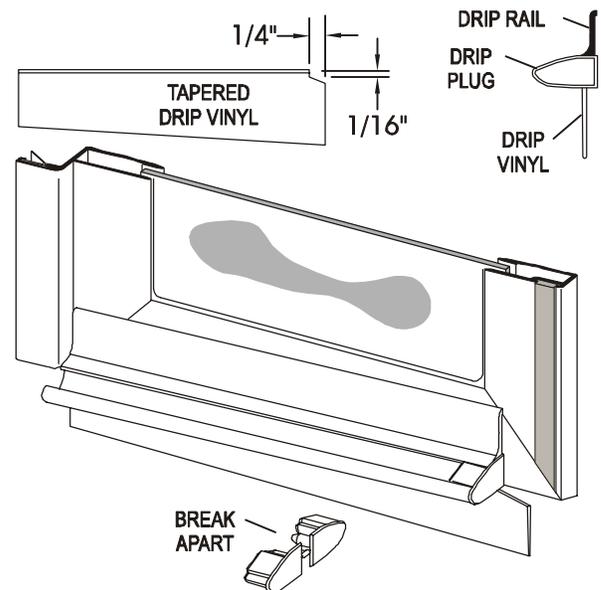
Insert the tapered drip vinyl [T] into the drip rail. Position the drip rail flush with the bottom and pivot side of the door panel [L], then raise the strike side until the bottom edge of the drip vinyl is parallel to the curb [A]. Mark the location of each end of the drip rail.



# 15

Adjust the drip vinyl [T] by sliding it left or right until it just touches the curb. Trim the vinyl (flush with the pivot end and notch  $1/4"$  longer than the drip rail as shown on the strike end).

The drip plug [S] is supplied with a left and right hand plug together. Break the right and left drip plug apart and insert the appropriate plug into the high (strike) side of the drip rail. Discard the unused drip plug. Peel off the tape backing and carefully press the drip rail [R] to the door in the marked position.



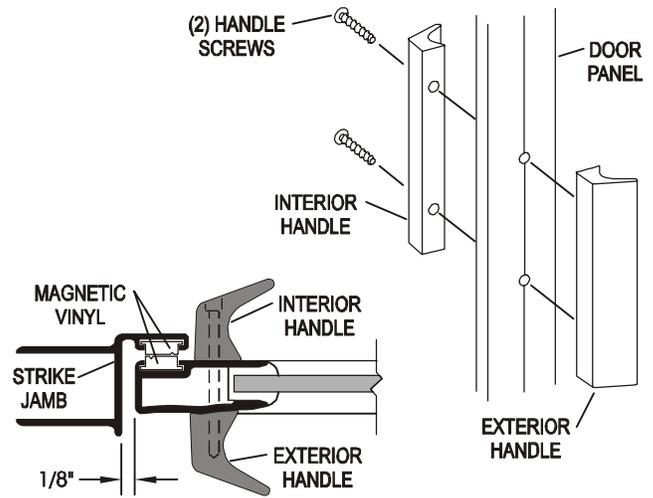
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# 16

Attach the interior door handle [BB] and the exterior door handle [CC] to the door panel [L] with two #6-32 x 1 1/4" round head screws [DD].

Close the door and check the clearance with the strike jamb [N]. If necessary, loosen the set screws [W] on the top and bottom slide bars and adjust the door panel to align the strike magnets. When the door panel is properly aligned, tighten the set screws securely.



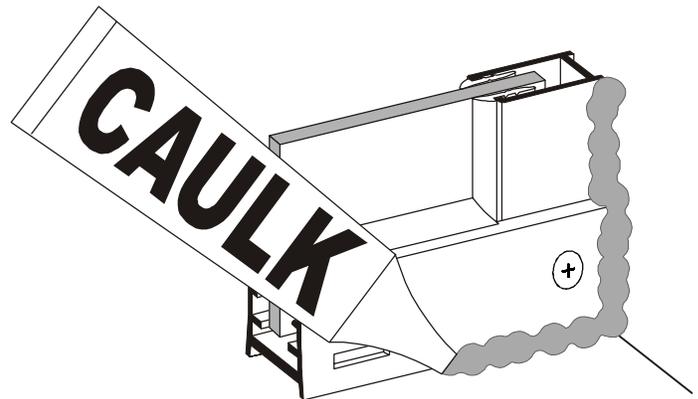
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# 17

Carefully caulk the interior jamb-to-wall and curb-to-base joints. Caulk the small gaps at the corners of the side panels (see arrow on illustration) to prevent water infiltration. For appearance, you may wish to caulk the exterior joints as well.

We recommend that you wait twenty-four hours before the first shower to allow the caulking to cure properly.



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To keep your Alumax Bath Enclosure looking like new we recommend the Alumax ShowerBright Consumer Maintenance Kit. The Consumer Maintenance Kit surface should be applied every 45 to 60 days. To purchase or for more information contact your dealer. Our dealers have the materials to do a professional ShowerBright restoration. For best results professional restorations should be performed a maximum of once every three months. Contact your dealer for more information. New units with factory supplied ShowerBright coating have a limited lifetime warranty. For daily cleaning the simplest and preferred method is to wash the unit with clean water and dry with a soft cloth. Do not use scouring pads, sharp instruments, or acid-based cleansers to clean the unit.

Consumer kits will be sold direct, consumers will need to go to dealers for professional restoration and new units can be purchased with the permanent coating. Consumer kit materials need to be applied every 45 to 60 days, pro materials to be applied once quarterly max and factory has limited lifetime.